



**Product:** [HF6G4CY](#) 

MachFlex™ High Flex 350CY, 5 C + 1 G 4 mm<sup>2</sup> Str BC, PVC Ins, PVC Inner Jkt, TCBS, PVC Outer Jkt

## Product Description

MachFlex™ High Flex Control 350CY VDE Certified, 5 Conductor + 1 Ground 4 mm<sup>2</sup> Stranded Bare Copper, PVC Insulation, PVC Inner Jacket, Tinned Copper Braid Shield, PVC Outer Jacket

## Technical Specifications

### Product Overview

Suitable Applications:	Applicable for high flexible (up to 5 million flex cycles) installation connecting precision control sensors, multi axis control machines, temperature controllers, control panels, machine cutting tools, auxiliary equipment, motor speed control, production machinery and many more in noisy industrial environment.
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### Construction Details

#### Conductor

Element	No. of Elements	Size	Stranding	Stranding Class	Material
Conductor(s)	5	4 mm <sup>2</sup>	Stranded	Class 6	BC - Bare Copper
Ground	1	4 mm <sup>2</sup>	Stranded	Class 6	BC - Bare Copper

#### Insulation

Element	Material	Color Code
Conductor(s)	PVC - Polyvinyl Chloride	Black #1, Black #2, Black #3, Black #4, Black #5
Ground	PVC - Polyvinyl Chloride	Yellow/Green

#### Outer Shield

Shield Type	Material
Braid	Tinned Copper (TC)

#### Inner Jacket

Material
PVC - Polyvinyl Chloride

#### Outer Jacket

Material
PVC - Polyvinyl Chloride

Overall Cable Diameter (Nominal):	16.6 mm (0.654 in)
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### Electrical Characteristics

#### Voltage

Voltage Rating
300/500 V (Max. Operating Voltage)

### Mechanical Characteristics

#### Temperature

Installation	Continuous Flexing
-40°C to +80°C (Fixed Installation)	0°C to +70°C

## Bend Radius

Installation Min.	Flexing Min.
66.4 mm (2.61 in)	124.5 mm (4.902 in)

Table Notes:	Drag Chain Performance : 1m Travel Distance, Travel Speed 2m/s, Acceleration 4m/s <sup>2</sup> ≥ 5,000,000 Cycles; 3m Travel Distance, Travel Speed 3m/s, Acceleration 10m/s <sup>2</sup> ≥ 1,000,000 Cycles; 5m Travel Distance, Travel Speed 3m/s, Acceleration 10m/s <sup>2</sup> ≥ 200,000 Cycles
Bulk Cable Weight:	514 kg/km (345 lbs/1000ft)

## Standards and Compliance

Environmental Suitability:	Indoor, Outdoor, Oil Resistance - EN 50290-2-22 (TM54), Oil Resistance
Flammability / Reaction to Fire:	IEC 60332-1-2, DIN VDE 048233212
Third Party Performance Verification:	VDE Certification No. 40051701, VDE Registration No. F743
European Directive Compliance:	EU CE Mark, EU Directive 2015/863/EU (RoHS 2 amendment), EU Directive 2011/65/EU (RoHS 2)
APAC Compliance:	China RoHS II (GB/T 26572-2011)
Other Standard Compliance(s):	VDE 0285-525-2-11, VDE 0285-525-2-51, VDE-PB-0022, EN 50525-2-11, EN 50525-2-51

## History

Update and Revision:	Revision Number: 0.16 Revision Date: 03-20-2024
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## Part Numbers

### Variants

Item #	Color	Length
HF6G4CY 010100M	Black, RAL 9004	100 m
HF6G4CY 010200M	Black, RAL 9004	200 m
HF6G4CY 010300M	Black, RAL 9004	300 m
HF6G4CY G8U100M	Gray, RAL 7001	100 m
HF6G4CY G8U200M	Gray, RAL 7001	200 m
HF6G4CY G8U300M	Gray, RAL 7001	300 m
HF6G4CY 368100M	Transparent	100 m
HF6G4CY 368200M	Transparent	200 m
HF6G4CY 368300M	Transparent	300 m

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