


Product: [H5G25](#) 



MachFlex™ 610YY, 4+1G C 25mm² Str BC, PVC Ins, PVC Jkt

Product Description

MachFlex™ 610YY, 4 Conductor + 1 Ground 25mm² Stranded Bare Copper, PVC Insulation, PVC Jacket

Technical Specifications

Product Overview

Suitable Applications: Designed for applications which are installed in occasional flexing and fixed locations. Cable applications include precision control sensors, multi axis control machines, temperature controllers, control panels, machine cutting tools, auxiliary equipment, motor speed control, production machinery and many more.

Physical Characteristics (Overall)

Conductor

Element	AWG	Stranding	Material	No. of Conductors
Conductor(s)	25 mm ²	Class 5	BC - Bare Copper	4
Ground	25 mm ²	Class 5	BC - Bare Copper	1

Conductor Count: 5

Insulation

Material
PVC - Polyvinyl Chloride

Color Chart

Color
Black #1
Black #2
Black #3
Black #4
Green/Yellow

Outer Jacket

Material	Nominal Diameter
PVC - Polyvinyl Chloride	28.0 mm

Material: PVC - Polyvinyl Chloride

Electrical Characteristics

Conductor DCR

Max. Conductor DCR
7.98 Ohm/km

Voltage

Dielectric Withstand Voltage	Non-UL Description	Non-UL Voltage Rating
4000 V	IEC:	600/1000 V

Temperature Range

Installation Temp Range: -40°C to +80°C

Operating Temp Range:	-5°C to +70°C
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Mechanical Characteristics

Oil Resistance:	Yes
UV Resistance:	Yes
Bulk Cable Weight:	1734 kg/km
Min. Bend Radius During Installation:	4 x OD
Min. Bend Radius During Operation:	15 x OD

Standards

Other Specification:	IEC 60227-5, EN 50525-2-51, VDE 0281-13
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Applicable Environmental and Other Programs

EU Directive 2011/65/EU (RoHS 2):	Yes
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Suitability

Suitability - Indoor:	Yes
Suitability - Oil Resistance:	Yes
Suitability - Outdoor:	Yes
Suitability - Sunlight Resistance:	Yes

Flammability, LSOH, Toxicity Testing

IEC Flammability:	IEC 60332-1-2
Other Flammability:	DIN VDE 0482-332-1-2, DIN EN 60332-1-2

Part Number

Variants

Item #	Color	Length
H5G25 010100M	Black, RAL 9005	100 m
H5G25 010200M	Black, RAL 9005	200 m
H5G25 G8U100M	Gray, RAL 7001	100 m
H5G25 G8U200M	Gray, RAL 7001	200 m

History

Update and Revision:	Revision Number: 0.37 Revision Date: 12-15-2021
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