



Product: [H18X2.5CY](#)

MachFlex™ 610CY, 18 C 2.5mm² Str BC, PVC Ins, PVC Inner Jkt, TCBS, PVC Outer Jkt

Product Description

MachFlex™ 610CY, 18 Conductor 2.5mm² Stranded Bare Copper, PVC Insulation, PVC Inner Jacket, Tinned Copper Braid Shield, PVC Outer Jacket

Technical Specifications

Product Overview

Suitable Applications:	Designed for applications which are installed in occasional flexing and fixed locations. Cable applications include precision control sensors, multi axis control machines, temperature controllers, control panels, machine cutting tools, auxiliary equipment, motor speed control, production machinery and many more. Tinned copper braid shield ensures cables with excellent noise immunity.
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Physical Characteristics (Overall)

Conductor				
Element	AWG	Stranding	Material	No. of Conductors
Conductor(s)	2.5 mm ²	Class 5	BC - Bare Copper	18
Conductor Count:		18		

Insulation
Material
PVC - Polyvinyl Chloride

Color Chart

Color
Black #1
Black #2
Black #3
Black #4
Black #5
...
Black #18

Outer Shield	
Type	Material
Braid	Tinned Copper (TC)

Outer Jacket	
Material	Nominal Diameter
PVC - Polyvinyl Chloride	24.6 mm

Electrical Characteristics

Conductor DCR	
Max. Conductor DCR	
7.98 Ohm/km	

Voltage		
Dielectric Withstand Voltage	Non-UL Description	Non-UL Voltage Rating

4000 V	IEC:	600/1000 V
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Temperature Range

Installation Temperature Range:	-40°C to +80°C
Operating Temperature Range:	-5°C to +70°C

Mechanical Characteristics

Oil Resistance:	Yes
UV Resistance:	Yes
Bulk Cable Weight:	1025 kg/km
Min. Bend Radius During Installation:	6 x OD
Min. Bend Radius During Operation:	20 x OD

Standards

Other Specification:	IEC 60227-5, EN 50525-2-51, VDE 0281-13
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Applicable Environmental and Other Programs

EU Directive 2011/65/EU (RoHS 2):	Yes
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Suitability

Suitability - Indoor:	Yes
Suitability - Oil Resistance:	Yes
Suitability - Outdoor:	Yes
Suitability - Sunlight Resistance:	Yes

Flammability, LS0H, Toxicity Testing

IEC Flammability:	IEC 60332-1-2
Other Flammability:	DIN VDE 0482-332-1-2, DIN EN 60332-1-2

Related Part Numbers

Variants

Item #	Color	Length
H18X2.5CY 010200M	Black, RAL 9005	200 m
H18X2.5CY 010305M	Black, RAL 9005	305 m
H18X2.5CY G8U200M	Gray, RAL 7001	200 m
H18X2.5CY G8U305M	Gray, RAL 7001	305 m
H18X2.5CY 003200M	Orange, RAL 2003	200 m
H18X2.5CY 003305M	Orange, RAL 2003	305 m

History

Update and Revision:	Revision Number: 0.18 Revision Date: 04-08-2022
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