



Product: [5G25L](#)

MachFlex™ 350HH, 4C+1G 25 mm² Str BC, PP Ins, LSZH Jkt

Product Description

MachFlex™ 350HH, 4 Conductor + 1 Ground 25 mm² Stranded Bare Copper, PP Insulation, LSZH Jacket

Technical Specifications

Product Overview

Suitable Applications:	Designed for applications which are installed in occasional flexing and fixed locations. Cable applications include precision control sensors, multi axis control machines, temperature controllers, control panels, machine cutting tools, auxiliary equipment, motor speed control, production machinery and many more. This LSZH material emits limited smoke and no halogen when exposed to high sources of heat. It can considerably reduce the amount and density of the smoke, toxic and corrosive gas emitted during a fire, enable easier evacuation as well as safer firefighting operations.
------------------------	---

Construction Details

Conductor					
Element	No. of Elements	Size	Stranding	Stranding Class	Material
Conductor(s)	4	25 mm²	Stranded	Class 5	BC - Bare Copper
Ground	1	25 mm²	Stranded	Class 5	BC - Bare Copper

Insulation		
Element	Material	Color Code
Conductor(s)	PP - Polypropylene	Black #1, Black #2, Black #3, Black #4
Ground	PP - Polypropylene	Yellow/Green

Outer Jacket	
Material	
LSZH - Low Smoke Zero Halogen (Flame Retardant)	

Overall Cable Diameter (Nominal):	27.7 mm (1.09 in)
-----------------------------------	-------------------

Electrical Characteristics

Voltage	
Voltage Rating	
300/500 V (Max. Operating Voltage), 4000 V (Testing Voltage)	

Mechanical Characteristics

Temperature	
Operating	Installation
-30°C to +70°C(Occasional movement)	-40°C to +80°C(Fixed installation)

Bend Radius	
Installation Min.	Flexing Min.
110.8 mm (4.362 in)	277 mm (10.9 in)

Bulk Cable Weight:	1709 kg/km (1148 lbs/1000ft)
--------------------	------------------------------

Standards and Compliance

Environmental Suitability:	Sunlight Resistance, UV Resistance, Oil Resistance - 70°C x 4h
Flammability / Reaction to Fire:	IEC 60332-1-2, DIN VDE 0482-332-1-2, DIN EN 60332-1-2
ISO/IEC Compliance:	IEC 60228, IEC 60227-5
CENELEC Compliance:	EN 60228, EN 50290-2-25, EN 50290-2-27, EN 50525-3-11
European Directive Compliance:	EU CE Mark, EU Directive 2015/863/EU (RoHS 2 amendment), REACH, EU Directive 2011/65/EU (RoHS 2)

Product Notes

Notes:	General Reference Standards : DIN VDE 0295, BS 6360 Smoke/Halogen Properties : IEC 61034-2, IEC 60754-1, IEC 60754-2, VDE 0482-754-1, VDE 0482-754-2
--------	--

History

Update and Revision:	Revision Number: 0.58 Revision Date: 07-05-2024
----------------------	---

Part Numbers

Variants

Item #	Color	Length
5G25L 010100M	Black	100 m
5G25L 010200M	Black	200 m
5G25L 010300M	Black	300 m
5G25L 006100M	Blue	100 m
5G25L 006200M	Blue	200 m
5G25L 006300M	Blue	300 m
5G25L G8U100M	Gray, RAL 7001	100 m
5G25L G8U200M	Gray, RAL 7001	200 m
5G25L G8U300M	Gray, RAL 7001	300 m

© 2025 Belden, Inc

All Rights Reserved.

Although Belden makes every reasonable effort to ensure their accuracy at the time of this publication, information and specifications described here in are subject to error or omission and to change without notice, and the listing of such information and specifications does not ensure product availability.

Belden provides the information and specifications herein on an "ASIS" basis, with no representations or warranties, whether express, statutory or implied. In no event will Belden be liable for any damages (including consequential, indirect, incidental, special, punitive, or exemplary damages) whatsoever, even if Belden has been advised of the possibility of such damages, whether in an action under contract, negligence or any other theory, arising out of or in connection with the use, or inability to use, the information or specifications described herein.

All sales of Belden products are subject to Belden's standard terms and conditions of sale.

Belden believes this product to be in compliance with all applicable environmental programs as listed in the data sheet. The information provided is correct to the best of Belden's knowledge, information and belief at the date of its publication. This information is designed only as a general guide for the safe handling, storage, and any other operation of the product itself or the one that it becomes a part of. The Product Disclosure is not to be considered a warranty or quality specification. Regulatory information is for guidance purposes only. Product users are responsible for determining the applicability of legislation and regulations based on their individual usage of the product.