



Product: [25C1.0HH](#)

MachFlex™ LiHH, 25 C 1 mm² Str BC, PE Ins, LSZH Jkt

Product Description

MachFlex™ LiHH LSZH Control & Signal Cables, 25 Conductor 1 mm² Stranded Bare Copper, Polyethylene Insulation, LSZH Jacket

Technical Specifications

Product Overview

Suitable Applications:	Designed for applications which are installed in occasional flexing and fixed locations. Cable applications include precision control sensors, pressure gauge, temperature controllers, control panels, vibration monitoring systems, intelligent security controllers, production machinery and many more. This LSZH material emits limited smoke and no halogen when exposed to high sources of heat. It can considerably reduce the amount and density of the smoke, toxic and corrosive gas emitted during a fire, enable easier evacuation as well as safer firefighting operations.
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Construction Details

Conductor				
Element	No. of Elements	Size	Stranding	Material
Conductor(s)	25	1 mm²	Stranded	BC - Bare Copper

Insulation	
Material	Color Code
PE - Polyethylene	White, Brown, Green, Yellow, Gray, Pink, Blue, Red, Black, Violet, Gray/Pink, Red/Blue, White/Green, Brown/Green, White/Yellow, Yellow/Brown, White/Gray, Gray/Brown, White/Pink, Pink/Brown, White/Blue, Brown/Blue, White/Red, Brown/Red, White/Black

Outer Jacket	
Material	
LSZH - Low Smoke Zero Halogen (Flame Retardant)	
Overall Cable Diameter (Nominal):	13.6 mm (0.535 in)

Electrical Characteristics

Electricals	
Nom. Capacitance Cond-to-Cond	
80 pF/m (24 pF/ft)	

Voltage	
Voltage Rating	
500 V (Max. Operating Voltage), 2500 V (Testing Voltage)	

Mechanical Characteristics

Temperature	
Operating	Installation
5°C to +70°C(Occasional movement)	40°C to +80°C(Fixed installation)

Bend Radius	
Installation Min.	Flexing Min.
81.6 mm (3.21 in)	204 mm (8.03 in)

Bulk Cable Weight:	321 kg/km (216 lbs/1000ft)
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Standards and Compliance

Environmental Suitability:	Sunlight Resistance, UV Resistance
Flammability / Reaction to Fire:	IEC 60332-1-2, DIN VDE 0482-332-1-2, DIN EN 60332-1-2
ISO/IEC Compliance:	IEC 60228
CENELEC Compliance:	EN 50290-2-23, EN 50290-2-27
European Directive Compliance:	EU CE Mark, EU Directive 2015/863/EU (RoHS 2 amendment), REACH, EU Directive 2011/65/EU (RoHS 2)
Other Standard Compliance(s):	EN 61034-2, VDE 0812, DIN 47100, BS 6360

Product Notes

Notes:	Smoke/Halogen Properties : IEC 60754-1, IEC 60754-2, VDE 0482-754-1, VDE 0482-754-2
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History

Update and Revision:	Revision Number: 0.30 Revision Date: 01-09-2024
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Part Numbers

Variants

Item #	Color	Length
25C1.0HH 010100M	Black	100 m
25C1.0HH 010200M	Black	200 m
25C1.0HH 010300M	Black	300 m
25C1.0HH 006100M	Blue	100 m
25C1.0HH 006200M	Blue	200 m
25C1.0HH 006300M	Blue	300 m
25C1.0HH F2V100M	Gray, RAL 7032	100 m
25C1.0HH F2V200M	Gray, RAL 7032	200 m
25C1.0HH F2V300M	Gray, RAL 7032	300 m

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