

Manual

EtherCAT®

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LioN-X IO-Link Master Multiprotocol:
0980 XSL 3912-121-007D-00F (8 × IO-Link Class A)
0980 XSL 3912-121-007D-01F (8 × IO-Link Class A)
0980 XSL 3912-121-027D-01F (8 × IO-Link Class A)
0980 XSL 3913-121-007D-01F (8 × IO-Link Class A/B
Mixmodule)
0980 XSL 3913-121-027D-01F (8 × IO-Link Class A/B
Mixmodule)
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LioN-Xlight IO-Link Master EtherCAT®: 0980 LSL 3211-121-0006-004 (8 × IO-Link Class A) 0980 LSL 3210-121-0006-004 (4 × IO-Link Class A + 8 × DI)



Manual EtherCAT® Version 3.0 08/2024

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1 About this manual

1.1 General information

Read the assembly and operating instructions on the following pages carefully before starting up the modules. Keep this information where it is accessible to all users.

The texts, figures, diagrams, and examples used in this document are exclusively used to explain how to operate and apply the modules.

Please contact us if you have any detailed questions on installing and starting up the devices.

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https://lumberg-automation-support.belden.com https://belden.com https://catalog.belden.com

Belden Deutschland GmbH – Lumberg AutomationTM – reserves the right to make technical changes or changes to this document at any time without notice.

1.2 Explanation of symbols

1.2.1 Use of danger information

Danger information is denoted as follows:



Danger: Means that death, serious physical injury or substantial damage to property will occur if the required safety measures are not taken.



Warning: Means that death, serious physical injury or substantial damage to property can occur if the required safety measures are not taken.



Caution: Means that minor physical injury or damage to property can occur if the required safety measures are not taken.

1.2.2 Use of general information

General information is denoted as follows:



Attention: Contains important information on the product, on how to manage the product, or on the respective section of the documentation to which your special attention is being drawn.

1.2.3 EtherCAT® trademark information

EtherCAT[®] is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

1.3 Version information

Version	Created	Changes
1.0	03/2021	
1.1	04/2021	
1.2	05/2021	
1.3	11/2021	Ch. 3: enhancements Ch. 4.3
2.0	03/2022	New chapters: Ch. 10.6 ("NTP") Ch. 12 ("IODD") New device variants: 0980 XSL 3912-121-007D-01F 0980 XSL 3913-121-007D-01F
2.1	06/2022	Temporarily excluded device variant information for 0980 XSL 3913-121-007D-01F (shipping in 2023)
2.2	10/2022	Device variant information for 0980 XSL 3913-121-007D-01F included. Ch. 7.3: LED description
2.3	04/2023	Ch. IO-Link Parameterization on page 87: SDO values Ch. Device status object (0xF100) on page 106: Status ports 18
2.4	07/2023	Warning in ch. Setting the rotary encoding switches on page 46
2.5	10/2023	Added new feature HTTPS (several chapters updated). New device variants: 0980 XSL 3912-121-027D-01F 0980 XSL 3913-121-027D-01F

Version	Created	Changes
3.0	08/2024	Ch. 8.2.8: added info for input filter value
		Ch. 10: new "Attention" info
		Ch. 10.1: new "Attention" info
		Ch. 10.2: new "Attention" info
		Ch. 10.3.3: new lines in "Port mode object"
		Ch. 11.1.2: new screenshot
		Ch. 11.1.3: new screenshot, new features (see subordinated chapters)
		New chapters:
		Digital Input latch on page 79
		Digital Input extension on page 83
		Upload and process an IODD file on page 149
		IODD upload on page 171

Table 1: Overview of manual revisions

2 Safety instructions

2.1 Intended use

The products described in this manual are decentralized IO-Link Masters on an Industrial Ethernet Network.

We adhere to all safety standards when developing, producing, testing, and documenting our products. When you adhere to the handling specifications and safety instructions described for the configuration, assembly, and correct operation, there should not normally be any risks for people or equipment.

The modules fulfill the requirements of the EMC guidelines (2014/30/EU) and the low voltage guideline (2014/35/EU).

The IO-Link Masters are designed to be used in the industrial sector. The industrial environment is distinguished by the fact that the consumer is not connected directly to the public low voltage network. Additional measures are required for use in residential areas or in business and commercial sectors.



Attention: This equipment may cause radio interference in residential areas. In this case the operator may be requested to carry out appropriate measures.

The proper and safe operation of this product depends on proper transportation, storage, assembly, and installation, and careful operation.

A completely assembled device housing is required for the proper operation of the IO-Link Masters. Only connect devices that fulfill the requirements of EN 61558-2-4 and EN 61558-2-6 to the IO-Link Masters.

During the configuration, installation, start-up, maintenance, and testing of the devices, adhere to the safety and accident-prevention guidelines for the specific application.

Only install cables and accessories that fulfill the requirements and regulations for safety, electromagnetic compatibility, and, where applicable, telecommunication end devices, as well as the specification information. Information on which cables and accessories are permitted for the installation

can be obtained from Belden Deutschland GmbH – Lumberg Automation $\ensuremath{^{\rm M}}$ or is contained in this manual.

2.2 Qualified personnel

The configuration, installation, start-up, maintenance, and testing of the devices may only be performed by a qualified electrician who is familiar with the safety standards of the automation technology.

The personnel requirements are based on the requirement profiles described by ZVEI, VDMA, or equivalent organizations.

Only electricians who are familiar with the content of all provided device documentation are authorized to install and maintain the devices described. These are persons who

- based on their technical training, knowledge, and experience, and their knowledge of the pertinent standards, can evaluate the work to be carried out and identify any potential risks or
- based on working for several years in a related sector, have the same level of knowledge as they would have from the relevant technical training.

Only Belden Deutschland GmbH – Lumberg Automation $^{\text{TM}}$ – is permitted to make changes to the hardware or software of the products that go beyond the scope of this manual.



Warning: Making unqualified changes to the hardware or software, or non-adherence to the warning information contained in this document, can result in serious personal injury or damage to equipment.

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Attention: Belden Deutschland GmbH accepts no liability for any damage caused by unqualified personnel or improper use. This automatically voids the warranty.

3 Designations and synonyms

AOI	Add-On Instruction
API	Application Programming Interface
BF	Bus Fault LED
Big Endian	Data format with High-B on first place (PROFINET and IO-Link)
BUI	Back-Up Inconsistency (EIP diagnostics)
СС	CC-Link IE Field
C/Q	I/O port pin 4 mode, IO-Link communication/switching signal
Ch. A	Channel A (Pin 4) of I/O port
Ch. B	Channel B (Pin 2) of I/O port
CIP	Common Industrial Protocol (media independent protocol)
CIP Safety™	Common Industrial Protocol for Safety applications, CIP Safety™ is a registered trademark of ODVA
Class A	IO-Link port specification (Class A)
Class B	IO-Link port specification (Class B)
СоАР	Constrained Application Protocol
CSP+	Control & Communication System Profile Plus
DAT	Device Acknowledgement Time
DCP	Discovery and Configuration Protocol
DevCom	Device Comunicating (EIP diagnostics)
DevErr	Device Error (EIP diagnostics)
DI	Digital Input
DIA	Diagnostic LED
DO	Digital Output
DIO	Digital Input/Output
DTO	Device Temperature Overrun (EIP diagnostics)
DTU	Device Temperature Underrun (EIP diagnostics)
DUT	Device under test

EIP	EtherNet/IP [™] is a registered trademark of ODVA
ERP	Enterprise Resource Planning system
ЕТН	ETHERNET
FE	Functional Earth
FME	Force Mode Enabled (EIP diagnostics)
FS	Functional Safety
FSU	Fast Start-Up
GSDML	General Station Description Markup Language
High-B	High-Byte
HTTPS	Hyper Text Transfer Protocol Secure
ICE	IO-Link port COM Error (EIP diagnostics)
ICT	Invalid Cycle Time (EIP diagnostics)
IDE	IO-Link port Device Error (EIP diagnostics)
IDN	IO-Link port Device Notification (EIP diagnostics)
IDW	IO-Link port Device Warning (EIP diagnostics)
lloT	Industrial Internet of Things
ILE	Input process data Length Error (EIP diagnostics)
IME	Internal Module Error (EIP diagnostics)
I/O	Input / Output
I/O port	X1 X8
I/O port pin 2	Channel B of I/O ports
I/O port pin 4 (C/Q)	Channel A of I/O ports
IODD	I/O Device Description
IOL or IO-L	IO-Link
I/Q	I/O port pin 2 mode, Digital Input/switching signal
ISDU	Indexed Service Data Unit
IVE	IO-Link port Validation Error (EIP diagnostics)
I&M	Identification & Maintenance
JSON	JavaScript Object Notation (platform independent data format)
L+	I/O port pin 1, sensor power supply

LioN-X 60	LioN-X variants with a width of 60mm
Little Endian	Data format with Low-B on first place (EtherNet/IP)
LLDP	Link Layer Discovery Protocol
Low-B	Low-Byte
LSB	Least Significant Bit
LVA	Low Voltage Actuator Supply (EIP diagnostics)
LVS	Low Voltage System/Sensor Supply (EIP diagnostics)
MIB	Management Information Base
MP	Multiprotocol: PROFINET + EtherNet/IP + EtherCAT [®] + Modbus TCP (+ CC-Link IE Field Basic)
MQTT	Message Queuing Telemetry Transport (open networking protocol)
MSB	Most Significant Bit
M12	Metric thread according to DIN 13-1 with 12 mm diameter
NTP	Network Time Protocol
OFDT	One Fault Delay Time
OLE	Output process data Length Error (EIP diagnostics)
OPC UA	Open Platform Communications Unified Architecture (platform independent, service-oriented architecture)
PFH	Probability of dangerous Failure per Hour [h -1]
PD	Process Data
PDCT	Port and Device Configuration Tool
PLC	Programmable Logic Controller
PN	PROFINET
PWR	Power
Qualifier	Validity on a process value. Valid = "1"
REST	REpresentational State Transfer
RFC	Request for Comments
RPI	Requested Packet Interval
RWr	Word data input as seen from the master station (CC-Link)
RWw	Word data output as seen from the master station (CC-Link)
RX	Bit data input as seen from the master station (CC-Link)

RY	Bit data output as seen from the master station (CC-Link)
SCA	Short Circuit Actuator/U _L /U _{AUX} (EIP diagnostics)
SCS	Short Circuit Sensor (EIP diagnostics)
SFRT	Safety Function Response Time
SIO mode	Standard Input Output mode
SLMP	Seamless Message Protocol
SNMP	Simple Network Management Protocol
SP	Single Protocol (PROFINET, EtherNet/IP, EtherCAT [®] , Modbus TCP or CC-Link IE Field Basic)
SPE	Startup Parameterization Error (EIP diagnostics)
Т-В	Test Channel B
T-A	Test Channel A
U _{AUX}	U _{Auxiliary} , supply voltage for the load circuit (Actuator supply on Class B ports of Class A/B IO-Link Master)
UDP	User Datagram Protocol
	User-Defined Data Types
UINT8	Byte in PLC (IB, QB)
UINT16	Unsigned integer with 16 bits or word in PLC (IW, QW)
UL	U _{Load} , supply voltage for the load circuit (Actuator supply on Class A IO-Link Master)
UL	Underwriters Laboratories Inc. (certification company)
UTC	Coordinated Universal Time (Temps Universel Coordonné)
WCDT	Worst Case Delay Time

Table 2: Designations and synonyms

4 System description

The LioN modules (Lumberg Automation[™] Input/Output Network) function as the interface in an industrial Ethernet system: A central controller on the management level is able to communicate with the decentralized sensors and actuators on the field level. The line or ring topologies for which LioN modules can be used ensure not only reliable data communication but also significantly reduce the number of cables required and thus also the costs for installation and maintenance. They additionally enable easy and quick extension.

4.1 About LioN-X

The LioN-X device variants convert standard input, standard output or IO-Link signals from sensors & actuators into an industrial Ethernet protocol (PROFINET, EtherNet/IP, EtherCAT[®], Modbus TCP, CC-Link IE Field Basic) and/or into a cloud protocol (REST API, OPC UA, MQTT). For the first time, there is now Syslog on board. The robust 8 port housing design allows the use even in harsh environments where e.g. weld field immunity, high temperature ranges or protection class IP67 & IP69K are needed.

Use all benefits of the Lumberg Automation[™] product solution by additionally downloading the configuration tool *LioN-Management Suite* from www.belden.com to enable e.g. a fast and easy parameterization of the connected IO-Link devices via the embedded IODD interpreter.

4.2 Device variants

The following variants are available in the LioN-X and the LioN-Xlight family:

Article number	Product designation	Description	I/O port functionality
935700001	0980 XSL 3912-121-007D-00F	LioN-X M12-60 mm, IO-Link Master Multiprotocol (PN, EIP, EC, MB) Security	8 x IO-Link Class A
935700002	0980 XSL 3912-121-007D-01F	LioN-X M12-60 mm, IO-Link Master Multiprotocol (PN, EIP, EC, MB, CC) Security	8 x IO-Link Class A
935710001	0980 XSL 3912-121-027D-01F	LioN-X M12-60 mm, IO-Link Master Multiprotocol (PN, EIP, EC, MB, CC) Security, HTTPS	8 x IO-Link Class A
935703001	0980 XSL 3913-121-007D-01F	LioN-X M12-60 mm, IO-Link Master Multiprotocol (PN, EIP, EC, MB, CC) Security	8 x IO-Link Class A/B Mixmodule
935711001	0980 XSL 3913-121-027D-01F	LioN-X M12-60 mm, IO-Link Master Multiprotocol (PN, EIP, EC, MB, CC) Security, HTTPS	8 x IO-Link Class A/B Mixmodule
935701001	0980 LSL 3011-121-0006-001	LioN-Xlight M12-60 mm, IO-Link Master PROFINET	8 x IO-Link Class A
935702001	0980 LSL 3010-121-0006-001	LioN-Xlight M12-60 mm, IO-Link Master PROFINET	4 x IO-Link Class A + 8 x DI

Article number	Product designation	Description	I/O port functionality
935701002	0980 LSL 3111-121-0006-002	LioN-Xlight M12-60 mm, IO-Link Master EtherNet/IP	8 x IO-Link Class A
935702002	0980 LSL 3110-121-0006-002	LioN-Xlight M12-60 mm, IO-Link Master EtherNet/IP	4 x IO-Link Class A + 8 x DI
935701003	0980 LSL 3211-121-0006-004	LioN-Xlight M12-60 mm, IO-Link Master EtherCAT®	8 x IO-Link Class A
935702003	0980 LSL 3210-121-0006-004	LioN-Xlight M12-60 mm, IO-Link Master EtherCAT®	4 x IO-Link Class A + 8 x DI
935701004	0980 LSL 3311-121-0006-008	LioN-Xlight M12-60 mm, IO-Link Master Modbus TCP	8 x IO-Link Class A
935702004	0980 LSL 3310-121-0006-008	LioN-Xlight M12-60 mm, IO-Link Master Modbus TCP	4 x IO-Link Class A + 8 x DI
935701005	0980 LSL 3411-121-0006-010	LioN-Xlight M12-60 mm, IO-Link Master CC-Link IE Field Basic	8 x IO-Link Class A
935702005	0980 LSL 3410-121-0006-010	LioN-Xlight M12-60 mm, IO-Link Master CC-Link IE Field Basic	4 x IO-Link Class A + 8 x DI

Table 3: Overview of LioN-X and LioN-Xlight variants

4.3 I/O port overview

The following tables show the main I/O port differences of the LioN-X IO-Link Master family. Pin 4 and Pin 2 of the I/O ports can be configured partly to IO-Link, Digital Input or Digital Output.

Device variant	Port	Pin 1 U _S	Pin 4 / Ch. A (C/Q) Pin 2 / Ch. B (I/Q)						
	Info:	-	Class A	Type 1	Supply by U _S ¹⁾	Supply by U _L ²⁾	Type 1	Supply by U _L ²⁾	
	X8:	Out (4 A)	IOL	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	
0980 XSL 3x12	X7:	Out (4 A)	IOL	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	
	X6:	Out (4 A)	IOL	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	
	X5:	Out (4 A)	IOL	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	
	X4:	Out (4 A)	IOL	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	
	X3:	Out (4 A)	IOL	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	
	X2:	Out (4 A)	IOL	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	
	X1:	Out (4 A)	IOL	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	

LioN-X Class A IO-Link ports

Table 4: Port configuration of 0980 XSL 3x12... variants

¹⁾ DO switch mode configured as "Push-Pull" (description in the configuration chapters).

²⁾ DO switch mode configured as "High-Side" (description in the configuration chapters).

Device variant	Port	Pin 1 U _S	P	A (C/Q)	Pin 2 / Ch. B (I/Q)				
	Info:	-	4 x Class A 4 x Class B	Type 1	Supply by U _S ¹⁾	Supply by U _S ²⁾	Type 1	Supply by U _S ¹⁾	Supply by U _{Aux}
0980 XSL 3x13	X8:	Out (4 A)	IOL (Class B)	DI	DO (0.5 A)	DO (2 A)	-	-	DO/Pwr (2 A)
	X 7:	Out (4 A)	IOL (Class B)	DI	DO (0.5 A)	DO (2 A)	-	-	DO/Pwr (2 A)
	X6:	Out (4 A)	IOL (Class B)	DI	DO (0.5 A)	DO (2 A)	-	-	DO/Pwr (2 A)
	X5:	Out (4 A)	IOL (Class B)	DI	DO (0.5 A)	DO (2 A)	-	-	DO/Pwr (2 A)
	X4:	Out (4 A)	IOL (Class A)	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	-
	X3:	Out (4 A)	IOL (Class A)	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	-
	X2:	Out (4 A)	IOL (Class A)	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	-
	X1:	Out (4 A)	IOL (Class A)	DI	DO (0.5 A)	DO (2 A)	DI	DO (2 A)	-

LioN-X Class A/B IO-Link ports

Table 5: Port configuration of 0980 XSL 3x13... variants

¹⁾ DO switch mode configured as "Push-Pull" (description in the configuration chapters).

²⁾ DO switch mode configured as "High-Side" (description in the configuration chapters).

Device variant	Port	Pin 1 U _S	I	Pin 2 / Ch. B (I/Q)		
	Info:	-	Class A	Type 1	Supply by $U_8^{(1)}$	Туре 1
	X8:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI
0980 LSL 3x11	X 7:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI
	X6:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI
	X5:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI
	X4:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI
	X3:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI
	X2:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI
	X1:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI

LioN-Xlight Class A IO-Link ports

Table 6: Port configuration of 0980 LSL 3x11... variants

Device variant	Port	Pin 1 U _S	F	Pin 2 / Ch. B (I/Q)		
0980 LSL 3x10	Info:	-	Class A	Type 1	Supply by ${\rm U_S}^{1)}$	Туре 1
	X8:	Out (0.7 A)	-	DI	-	DI
	X 7:	Out (0.7 A)	-	DI	-	DI
	X6:	Out (0.7 A)	-	DI	-	DI
	X5:	Out (0.7 A)	-	DI	-	DI
	X4:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI
	X3:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI
	X2:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI
	X1:	Out (2 A)	IOL	DI	DO (0.5 A*)	DI

Table 7: Port configuration of 0980 LSL 3x10... variants

¹⁾ With DO Switch Mode configured as "Push-Pull" (see description in the configuration chapters).

* For **UL applications**: Max. 0.25 A DO.

5 Overview of product features

5.1 EtherCAT[®] product features

Data connection

The connection option provided by LioN-X is the widely-used M12 connector with D-coding for the EtherCAT[®] network.

The connectors are also color-coded to prevent the ports from being mixed up.

Data transmission rates

Support of 100Mbit/s with auto crossover and auto negotiation corresponding to IEEE 802.3.

Integrated switch

The integrated Ethernet switch with Conformance Class C (CC-C) has two EtherCAT[®] ports and thus supports the establishment of a line or ring topology for the EtherCAT[®] network.

Alarm and diagnostic messages

The devices support messages and alarms via a ring buffer based *Diagnosis History Object.*

5.2 I/O port features

IO-Link specification.

LioN-X is ready for IO-Link specification v1.1.3.

8 x IO-Link Master ports

Depending on the variant, the Master device has 4 IO-Link Class A ports, 4 IO-Link Class A ports and 4 IO-Link Class B ports, or 8 IO-Link Class A ports with an additional digital input and optional output (0980 XSL 3x13... variants) on pin 2 of the I/O port. For detailed information see chapter I/O port overview on page 21.



Warning: If devices with electric isolation and devices without electric isolation are used within the same system, the electric isolation of all connected devices is annulled.

IO-Link port connections

The IO-Link port connection option provided by LioN-X devices is the 5-pin M12 connector. Pin 5 is not assigned for IO-Link Class A ports.

Validation & Backup

The Validation & Backup function checks if the right device is connected and stores the parameters of the IO-Link Device. The function thus gives you an easy option for replacing the IO-Link Device.

This is possible as of IO-Link specification V1.1 and only if the IO-Link Device **and** the IO-Link Master support the function.

IO-Link Device parameterization

IO-Link Device parameterization in an EtherCAT[®] network is possible via TwinCAT[®].

LED

You can see the status of a port by the color of the matching LEDs and their flash pattern. For details on the meanings of the LED colors, please see section LEDs on page 206.

5.3 Integrated Web server

Network parameter display

Get an overview of network parameters such as the IP address, subnet mask and gateway.

Displaying diagnostics

View diagnostics via the integrated Web server.

User management

Use the integrated Web server for convenient management of all users.

IO-Link Device parameters

Reading and writing of IO-Link Device parameters is supported. The system command Store parameters is needed after parameter writing, to take over the changed parameter into the IO-Link Master backup memory when enabled.

HTTPS

LioN-X supports several security mechanisms (see also Security features on page 27). One of them is HTTPS (only applicable for device variants 0980 XSL 3912-121-027D-01F and 0980 XSL 3913-121-027D-01F), which allows encryption-based secure communication to access Web pages.

5.4 Security features

Firmware signature

The official firmware update packages contain a signature which helps prevent the system against manipulated firmware updates.

Syslog

The LioN-X multiprotocol variants support the traceability of messages centrally managed and logged via Syslog.

User manager

The Web server provides a user manager to help protect the Web interface against unauthorized access. You can manage the users by groups with different access levels "Admin" or "Write".

Default user settings:

User: admin

Password: private



Attention: Change the default settings to help protect the device against unauthorized access.

5.5 Other features

Interface protection

The devices have reverse polarity, short-circuit and overload protection for each interface.

For more details, see section Port assignments on page 38.

Failsafe

The devices support a failsafe function. This allows you to define the behavior of every single channel configured as an output in the case of invalid PLC data (e.g. PLC in STOP) or of lost PLC communication.

Industrial Internet of Things

LioN-X is industry 4.0 ready and supports the integration in IIoT networks via REST API and the IIoT-relevant protocols MQTT, OPC UA and CoAP.

Color-coded connectors

The colored connectors help you avoid confusion in your cabling.

IP protection classes: IP65 / IP67 / IP69K

The IP protection class describes environmental influences that the devices can be exposed to without risk and without suffering damage or causing a risk for the user.

The whole LioN-X family offers IP65, IP67 and IP69K.

6 Assembly and wiring

6.1 General information

Mount the device on a flat surface using 2 screws (M4x 25/30). The torque required here is 1 Nm. Use washers for all fastening methods as per DIN 125.



Attention: The devices have a ground connection with an M4 thread for the conduction of interference currents and the EMC immunity. This is labeled with the symbol for the ground and the designation "FE".



Attention: Use a low-impedance connection to connect the device to the reference ground. When using a grounded mounting surface, you can make the connection directly via the fixing screws.



Attention: If the mounting surface is ground-free, use a ground strap or a suitable FE line (FE = Functional Earth). Use an M4 screw to connect the ground strap or the FE line to the ground point and if possible put a washer and a toothed washer below the fixing screw.

6.2 Outer dimensions

6.2.1 LioN-X multiprotocol variants



Figure 1: 0980 XSL 3912-121-007D-00F





Figure 2: 0980 XSL 3912-121-007D-01F



Figure 3: 0980 XSL 3912-121-027D-01F



Figure 4: 0980 XSL 3913-121-007D-01F



Figure 5: 0980 XSL 3913-121-027D-01F



6.2.2 LioN-Xlight variants with EtherCAT®

Figure 6: 0980 LSL 3211-121-0006-004



Figure 7: 0980 LSL 3210-121-0006-004
6.2.3 Notifications



Attention:

For **UL applications**, be sure to use a UL-certified cable with a suitable evaluation to connect the devices (CYJV or PVVA). To program the control, please refer to the OEM information, and only use suitable accessories.

Only approved for interior use. Please note the maximum elevation of 2000 meters. Approved up to a maximum soiling level of 2.



Warning: Terminals, housings field-wired terminal boxes or components can exceed temperatures of +60 °C (140 °F).



Warning: For **UL applications** at a maximum ambient temperature of +70 $^{\circ}$ C (158 $^{\circ}$ F):

Use temperature-resistant cables with heat resistance up to at least +125 $^{\circ}$ C (257 $^{\circ}$ F) for all LioN-X and LioN-Xlight variants.



Warning: Observe the following maximum output power for the sensor supply of Class A devices:

Max. 4.0 A per port; for **UL applications** max. 5 A for every port pair X1/X2, X3/X4, X5/X6, X7/X8; max. 9.0 A in total (with derating) for the whole port group X1 .. X8.



Warning: Observe the following maximum output power for the sensor supply of Class A/B devices:

Max. 4.0 A per port; for **UL applications** max. 5.0 A from U_S power supply for every port pair X1/X2, X3/X4, X5/X6, X7/X8 and max. 5.0 A from U_{AUX} power supply in total for port group X5/X6/X7/X8; max. 9.0 A in total (with derating) for the whole port group X1 .. X8.

6.3 Port assignments

All the contact arrangements shown in this chapter show the frontal view of the connection area for the connectors.

6.3.1 Ethernet ports, M12 socket, 4-pin, D-coded

Color coding: green



Figure 8: Schematic drawing, ports X01, X02

Port	Pin	Signal	Function
Ethernet Ports X01, X02	1	TD+	Transmit data plus
	2	RD+	Receive data plus
	3	TD-	Transmit data minus
	4	RD-	Receive data minus

Table 8: Assignment of ports X01, X02



Caution: Risk of destruction! Never connect the power supply to the data cables.

6.3.2 Power supply with M12 power L-coded

Color coding: gray



Figure 9: Schematic diagram of the M12 L-coding (connector X03 for Power In)



Figure 10: Schematic diagram of the M12 L-coding (socket X04 for Power Out)

Power supply	Pin	Signal	Function
	1	U _S (+24 V)	Sensor/system power supply
	2	GND_UL	Ground/reference potential U _L
	3	GND_U _S	Ground/reference potential US ¹
	4	U _L (+24 V)	Load supply (NOT electrically isolated to U _S internally in device)
	5	FE	Functional ground

6.3.2.1 IO-Link Master with Class A ports

Table 9: Power supply with M12-Power Class A

1

Attention: Only use power supply units for the system/sensor and actuator supply that correspond to PELV (Protective Extra Low Voltage) or SELV (Safety Extra Low Voltage). Power supplies according to EN 61558-2-6 (transformers) or EN 60950-1 (switching power supply units) fulfill these requirements.

 $^{^1~\}ensuremath{\mathsf{U}_{\mathsf{L}}}$ and $\ensuremath{\mathsf{U}_{\mathsf{S}}}$ ground connected in device

Power supply	Pin	Signal	Function
Mixed IO-Link	1	U _S (+24 V)	Sensor/system power supply
ports	2	GND_U _{AUX}	Ground/reference potential U _{AUX} (electrically isolated to GND_U _S internally in device)
	3	GND_U _S	Ground/reference potential U _S
	4	U _{AUX} (+24 V)	Auxiliary supply (electrically isolated to U _S internally in device)
	5	FE	Functional ground

6.3.2.2 IO-Link Master with Class A/B ports

Table 10: Power supply with M12-Power Class A/B

1 Attention: Only use power supply units for the system/sensor and actuator supply that correspond to PELV (Protective Extra Low Voltage) or SELV (Safety Extra Low Voltage). Power supplies according to EN 61558-2-6 (transformers) or EN 60950-1 (switching power supply units) fulfill these requirements.

6.3.3 I/O ports as M12 sockets

Color coding: black



Figure 11: Schematic drawing I/O port as M12 socket IO-Link

6.3.3.1 IO-Link ports (Class A and Class B)

0980 XSL 3x12-121	Pin	Signal	Function
IO-Link Class A, ports	1	+24 V	power supply +24 V
X1X8	2	IN/OUT	Ch. B: Digital input or digital output
	3	GND	Ground/reference potential
	4	C/Q	Ch. A: IO-Link data communication, digital input or digital output
	5	n.c.	not connected
0980 XSL 3x13-121	Pin	Signal	Function
IO-Link Class A, ports	1	+24 V	power supply +24 V
XTX4	2	IN/OUT	Ch. B: Digital input or digital output
	3	GND	Ground/reference potential
	4	C/Q	Ch. A: IO-Link data communication, digital input or digital output
	5	n.c.	not connected
IO-Link Class B, ports	1	+24 V	power supply +24 V
	2	+24 V AUX/OUT	Ch. B: Auxiliary power supply (electrically isolated with respect to the sensor/ system power supply U _S) or digital output
	3	GND	Ground/reference potential of +24 V
	4	C/Q	Ch. A: IO-Link data communication, digital input or digital output
	5	GND AUX	Ground/reference potential of +24 V AUX/ OUT
0980 LSL 3x11-121	Pin	Signal	Function
IO-Link Class A, ports	1	+24 V	power supply +24 V
X1X8	2	IN	Ch. B: Digital input
	3	GND	Ground/reference potential
	4	C/Q	Ch. A: IO-Link data communication, digital input or digital output
	5	n.c.	not connected

0980 LSL 3x10-121	Pin	Signal	Function
IO-Link Class A, ports	1	+24 V	power supply +24 V
X1 X4	2	IN	Ch. B: Digital input
	3	GND	Ground/reference potential
	4	C/Q	Ch. A: IO-Link data communication, digital input or digital output
	5	n.c.	not connected
Digital Input, ports X5	1	+24 V	power supply +24 V
70	2	IN	Ch. B: Digital input
	3	GND	Ground/reference potential
	4	IN	Ch. A: Digital input
	5	n.c.	not connected

Table 11: I/O ports as IO-Link Class A and Class B

Used signal	names com	pared to the	IO-Link	specification	conventions:

Pin	LioN-X	IO-Link specification	Comment
1	+24 V	L+	Supplied by U _S
2	IN/OUT	I/Q	
	+24 V AUX/OUT	2L	Supplied by U _{AUX}
3	GND	L-	
4	C/Q IN/OUT	C/Q	
5	GND AUX	2M	

7 Starting operation

7.1 ESI file

An ESI file in XML format is required to configure the LioN-X and LioN-Xlight devices. All device variants are grouped in a single ESI file. The file can be downloaded from the product pages on our online catalog: catalog.belden.com

On request, the ESI file is also sent by the support team.

The file for the LioN-X EtherCAT® devices is named:

LumbergAutomation-LioN-X-IO-Link-Master.xml

Download this file and unpack it.

Install the ESI file for the device variant used via the hardware or network configuration tool of your controller manufacturer.

For TwinCAT[®], the ESI file has to be copied into the installation folder, e.g.: C:\TwinCAT\3.1\Config\Io\EtherCAT

After installation, TwinCAT[®] needs a system restart. Alternatively, use the menu bars in TwinCAT[®] to reload the application:

TWINCAT > EtherCAT Devices > Reload Device Descriptions.

The LioN-X and LioN-Xlight devices are then available in the hardware catalog.

7.2 MAC addresses

Every device has three unique MAC address assigned by the manufacturer that cannot be changed by the user. The first assigned MAC address is printed onto the device.

For EtherCAT[®], the MAC address has no function. For EoE (Ethernet over EtherCAT[®]), a virtual MAC address will be assigned to the device.

7.3 Setting the rotary encoding switches

The following LioN-X IO-Link Master variants support multiprotocol application for the protocols EtherNet/IP (E/IP), PROFINET (P), EtherCAT[®] (EC) and Modbus TCP (MB):

0980 XSL 3912-121-007D-00F

The following LioN-X IO-Link Master variants additionally provide the protocol CC-Link IE Field Basic (CC):

- 0980 XSL 3912-121-007D-01F
- ▶ 0980 XSL 3912-121-027D-01F
- 0980 XSL 3913-121-007D-01F
- 0980 XSL 3913-121-027D-01F



Caution: Risk of device damage due to corrupt device memory

Any interruption of the power supply to the device during and after protocol selection can lead to a corrupt device memory.

After selecting a protocol followed by a restart of the device, the new protocol is initialized. This can take up to 15 seconds. During this time the device is not usable and the LED indicators are out of function. When the protocol change is complete, the LED indicators return to normal operation and the device can be used again.

Make sure that the power supply is maintained during the entire process.

The LioN-X multiprotocol variants allow you to select different protocols for communication within an industrial Ethernet system. In this way the IO-Link Masters with multiprotocol function can be integrated into different networks without it being necessary to purchase products specific for each protocol. This technology also gives you the option to use the same IOL-Master in different environments.

Using rotary encoding switches at the lower front of the devices, you can easily and conveniently set both the protocol and the address of the device, if the protocol to be used supports this. Once you have made a protocol selection and started the cyclical communication, the device stores this setting permanently and uses the selected protocol from this point on. To use another supported protocol with this device, perform a factory reset.

The multiprotocol devices have a total of three rotary encoding switches. With the first rotary encoding switch (x100) you set the protocol by using the corresponding switch position. Additionally, x100 is used to set the third last digit of the IP address for EIP.



With the other rotary encoding switches (x10 / x1), you set the last two digits of the IP address when you are using EtherNet/IP, Modbus TCP or CC-Link IE Field Basic.

Protocol	x100	x10	x1
EtherNet/IP	0-2	0-9	0-9
PROFINET	Р	-	-
EtherCAT®	EC	-	-
Modbus TCP	МВ	0-9	0-9
CC-Link IE Field	СС	0-9	0-9

Table 12: Assignment of the rotary encoding switches for each protocol

The setting you make to select a protocol is described detailed in the protocolspecific sections.

In delivery state no protocol settings are stored in the device. In this case only the desired protocol has to be chosen. To take over a changed rotary encoding switch setting (protocol setting), a power cycle or "Reset" from the Web interface is necessary.

Once you have set the protocol using the rotary encoding switches, the device stores this setting when it starts in cyclic communication. Changing the protocol using the rotary encoding switch is no longer possible after this point. The device will always start using the stored protocol from that point on. The IP address can be changed depending on the selected protocol.

To change the protocol, carry out a factory reset. In this way you restore the factory settings of the respective device. How you perform the factory reset for your device is described in chapter Factory reset on page 49.

If you position the rotary encoding switch in a manner that is invalid, the device signals this to you with a blink code (the RUN and ERR LEDs are off).

7.3.1 Factory reset

A factory reset restores the original factory settings and thus resets the changes and settings you have made up to that point. It also resets the protocol selection. To perform a factory reset, set the first rotary encoding switch (x100) to 9, the second (x10) to 7, and the third (x1) also to 9.

Afterwards perform a power cycle and wait 10 seconds due to internal memory write processes.

During the factory reset, the U_S LED is blinking red. After the internal memory write processes have finished, the U_S LED returns to display static green or red light, in dependency of the actual U_S voltage.

	x100	x10	x1
Factory Reset	9	7	9

Follow the steps from section Setting the rotary encoding switches again to select a new protocol.

For performing a factory reset via software configuration, see chapter OPC UA configuration on page 128 and the configuration section.

8 Configuration and operation in TwinCAT[®] 3

8.1 PDO assignments

The LioN-X and LioN-Xlight devices support different PDO (Process Data Object) assignments for input and output data.

By selecting the relevant PDO, you can choose your preferred I/O data content. The devices feature a dynamic, slot-based PDO assignment. The following PDO assignments are provided:

8.1.1 Input data

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1A00 32	32	0x6000:1	1	UINT32	1st byte of IO- Link input data	
		0x6000:32	1	UINT32	32nd byte of IO-Link input data	

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1A01 32	32	0x6010:1	1	UINT32	1st byte of IO- Link input data	
	0x6010:32	1	UINT32	32nd byte of IO-Link input data		

PDO 0x1A02

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1A02 32	32	0x6020:1	1	UINT32	1st byte of IO- Link input data	
	0x6020:32	1	UINT32	32nd byte of IO-Link input data		

PDO PDO		PDO content	PDO content			
Index	Size	Index	Size	Туре	Name	
0x1A03 3	32	0x6030:1	1	UINT32	1st byte of IO- Link input data	
		0x6030:32	1	UINT32	32nd byte of IO-Link input data	

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1A04	32	0x6040:1	1	UINT32	1st byte of IO- Link input data	
		0x6040:32	1	UINT32	32nd byte of IO-Link input data	

PDO 0x1A05

PDO		PDO content			
Index	Size	Index	Size	Туре	Name
0x1A05 32	32	0x6050:1	1	UINT32	1st byte of IO- Link input data
		0x6050:32	1	UINT32	32nd byte of IO-Link input data

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1A06	32	0x6060:1	1	UINT32	1st byte of IO- Link input data	
		0x6060:32	1	UINT32	32nd byte of IO-Link input data	

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1A07	32	0x6070:1	1	UINT32	1st byte of IO- Link input data	
		0x6070:32	1	UINT32	32nd byte of IO-Link input data	

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1A08 4	4	0x2080:1	1	UINT32	Digital input status of ports X1 X4 Bitwise	
		0x2080:2	1	UINT32	Digital input status of ports X5 X8 Bitwise	
		0x2080:3	1	UINT32	State of IO-Link Communication Bitwise	
		0x2080:4	1	UINT32	Status of IO- Link Process Data valid Bitwise	

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1A09	1	0x10F3: 4	1	UINT32	Flag "New Messages Available" from Diagnostic Object 0x10F3	

PDO 0x1A0A

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1A0A	1	0x10F8: 0	1	UINT32	Timestamp Object 0x10F8	

PDO		PDO content	PDO content				
Index	Size	Index	Size	Туре	Name		
0x1A80	8	0xF100:1	1	UINT32	Status IO-Link port 1		
		0xF100:2	1	UINT32	Status IO-Link port 2		
		0xF100:3	1	UINT32	Status IO-Link port 3		
		0xF100:4	1	UINT32	Status IO-Link port 4		
		0xF100:5	1	UINT32	Status IO-Link port 5		
		0xF100:6	1	UINT32	Status IO-Link port 6		
	0xF100:7	1	UINT32	Status IO-Link port 7			
		0xF100:8	1	UINT32	Status IO-Link port 8		

8.1.2 Output data

PDO 0x1600

PDO		PDO content			
Index	Size	Index	Size	Туре	Name
0x1600 32	32	0x7000:1	1	UINT32	1st byte of IO- Link output data
		0x7000:32	1	UINT32	32nd byte of IO-Link output data

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1601 3	32	0x7010:1	1	UINT32	1st byte of IO- Link output data	
		0x7010:32	1	UINT32	32nd byte of IO-Link output data	

PDO 0x1602

PDO		PDO content			
Index	Size	Index	Size	Туре	Name
0x1602 32	32	0x7020:1	1	UINT32	1st byte of IO- Link output data
		0x7020:32	1	UINT32	32nd byte of IO-Link output data

PDO 0x1603

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1603 32	32	0x7030:1	1	UINT32	1st byte of IO- Link output data	
	0x7030:32	1	UINT32	32nd byte of IO-Link output data		

PDO		PDO content			
Index	Size	Index	Size	Туре	Name
0x1604 32	32	0x7040:1	1	UINT32	1st byte of IO- Link output data
		0x7040:32	1	UINT32	32nd byte of IO-Link output data

PDO 0x1605

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1605 32	32	0x7050:1	1	UINT32	1st byte of IO- Link output data	
		0x7050:32	1	UINT32	32nd byte of IO-Link output data	

PDO 0x1606

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1606 32	32	0x7060:1	1	UINT32	1st byte of IO- Link output data	
		0x7060:32	1	UINT32	32nd byte of IO-Link output data	

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1607 32	32	0x7070:1	1	UINT32	1st byte of IO- Link output data	
		0x7070:32	1	UINT32	32nd byte of IO-Link output data	

PDO		PDO content				
Index	Size	Index	Size	Туре	Name	
0x1608 4	4	0x2280:1	1	UINT32	Digital output mapping for ports X1 X4 Bitwise	
		0x2280:2	1	UINTtwincat32	Digital output mapping for ports X5 X8 Bitwise	
		0x2280:3	1	UINT32	Control of IO- Link COM mode Bitwise	
		0x2280:4	1	UINT32	Reserved	

8.1.3 Modular slots

The ESI file features a modular slot-based PDO configuration for different IO-Link configurations. The following slots are available:

Slot name	Description
STD_IN_1_bit	IO-Link port as standard Digital Input
IOL_I_1byte	IO-Link, 1 byte of process data input
IOL_I_2byte	IO-Link, 2 bytes of process data input
IOL_I_4byte	IO-Link, 4 bytes of process data input
IOL_I_6byte	IO-Link, 6 bytes of process data input
IOL_I_8byte	IO-Link, 8 bytes of process data input
IOL_I_10byte	IO-Link, 10 bytes of process data input
IOL_I_16byte	IO-Link, 16 bytes of process data input
IOL_I_24byte	IO-Link, 24 bytes of process data input
IOL_I_32byte	IO-Link, 32 bytes of process data input
STD_OUT_1_bit	IO-Link port as standard Digital Output
IOL_O_1byte	IO-Link, 1 bytes of process data output
IOL_O_2byte	IO-Link, 2 bytes of process data output
IOL_O_4byte	IO-Link, 4 bytes of process data output
IOL_O_6byte	IO-Link, 6 bytes of process data output
IOL_O_8byte	IO-Link, 8 bytes of process data output
IOL_O_10byte	IO-Link, 10 bytes of process data output
IOL_O_16byte	IO-Link, 16 bytes of process data output
IOL_O_24byte	IO-Link, 24 bytes of process data output
IOL_O_32byte	IO-Link, 32 bytes of process data output
IOL_I/O_1/1byte	IO-Link, 1 byte of process data input 1 byte of process data output

Slot name	Description
IOL_I/O_2/2byte	IO-Link, 2 bytes of process data input 2 bytes of process data output
IOL_I/O_2/4byte	IO-Link, 2 bytes of process data input 4 bytes of process data output
IOL_I/O_4/4byte	IO-Link, 4 bytes of process data input 4 bytes of process data output
IOL_I/O_4/2byte	IO-Link, 4 bytes of process data input 2 bytes of process data output
IOL_I/O_2/8byte	IO-Link, 2 bytes of process data input 8 bytes of process data output
IOL_I/O_4/8byte	IO-Link, 4 bytes of process data input 8 bytes of process data output
IOL_I/O_8/2byte	IO-Link, 8 bytes of process data input 2 bytes of process data output
IOL_I/O_8/4byte	IO-Link, 8 bytes of process data input 4 bytes of process data output
IOL_I/O_8/8byte	IO-Link, 8 bytes of process data input 8 bytes of process data output
IOL_I/O_4/32byte	IO-Link, 4 bytes of process data input 32 bytes of process data output
IOL_I/O_32/4byte	IO-Link, 32 bytes of process data input 4 bytes of process data output

Slot name	Description
IOL_I/O_16/16byte	IO-Link, 16 bytes of process data input 16 bytes of process data output
IOL_I/O_24/24byte	IO-Link, 24 bytes of process data input 24 bytes of process data output
IOL_I/O_32/32byte	IO-Link, 32 bytes of process data input 32 bytes of process data output

8.2 Device parameters

The LioN-X and LioN-Xlight devices support different parameters. The parameters must be transferred from the controller to the device during startup. The following blocks of parameters can be adjusted.

8.2.1 Extended parameters

The following table represents extended parameters of the IO-Link ports.

SDO		SDO cont	ent		
Index	Size	Index	Size	Туре	Name (specification)
0x23n0	2	0x23n0:1	1	UINT8	Data Storage
					0 = Data Storage disabled (stored data set is preserved)
					1 = Data Storage download only (IOLM \rightarrow IOLD)
					2 = Data Storage upload only (IOLD \rightarrow IOLM)
					3 = Data Storage download and upload
					4 = Data Storage disabled and cleared (a previously stored data set is cleared)
					Others: reserved
		0x23n0:2	1	UINT8	Fail Safe Mode
					0 = Set Low
					1 = Set High
					2 = Hold Last Value
					3 = Replacement value (refer object 0x2301)
					4 = IO-Link master command
					Others: reserved

Key:

n = number between 0 .. 7 (port number -1)

8.2.2 Failsafe replacement values

The firmware of the devices provides a fail-safe function for the port while in IO-Link mode. During device configuration, you have the option to define the replacement value of the IO-Link output data.

The following table represents failsafe replacement values of IO-Link output data while the port is in IO-Link mode.

SDO		SDO content			
Index	Size	Index	Size	Туре	Name
0x23n1	2	0x23n1:1	1	UINT8	Failsafe replacement value byte 1
		0x23n1:32	32	UINT8	Failsafe replacement value byte 32

Key:

n = number between 0 .. 7 (port number -1)

8.2.3 Failsafe mode for the digital output

The firmware of the devices provides a fail-safe function for ports in digital output mode. During device configuration, you have the option to define the status of channels A and B for ports in digital output mode in the case of an interruption or the loss of communication.

The following table represents possible failsafe replacement values of ports in digital output mode.

The following options are available:

Set low (default value)	Deactivate the output channel
	(value = 0)
Set high	Activate the output channel (value = 1)
Hold last	Hold the last output status
	(value = 2)

SDO		SDO content					
Index	Size	Index	Size	Туре	Name		
0x2380	16	0x2380 : 1 1	1	UINT8	Port 1 Channel A 0 = Set Low 1 = Set High 2 = Hold Last Others: reserved		
		0x2380 : 2	1	UINT8	Port 1 Channel B 0 = Set Low 1 = Set High 2 = Hold Last Others: reserved		
		0x2380 : 3	1	UINT8	Port 2 Channel A 0 = Set Low 1 = Set High 2 = Hold Last Others: reserved		

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DO		SDO content			
		0x2380 : 4	1	UINT8	Port 2 Channel B 0 = Set Low 1 = Set High 2 = Hold Last Others: reserved
		0x2380 : 5	1	UINT8	Port 3 Channel A 0 = Set Low 1 = Set High 2 = Hold Last Others: reserved
		0x2380 : 6	1	UINT8	Port 3 Channel B 0 = Set Low 1 = Set High 2 = Hold Last Others: reserved
		0x2380 : 7	1	UINT8	Port 4 Channel A 0 = Set Low 1 = Set High 2 = Hold Last Others: reserved
		0x2380 : 8	1	UINT8	Port 4 Channel B 0 = Set Low 1 = Set High 2 = Hold Last Others: reserved
		0x2380 : 9	1	UINT8	Port 5 Channel A 0 = Set Low 1 = Set High 2 = Hold Last Others: reserved
		0x2380 : 10	1	UINT8	Port 5 Channel B 0 = Set Low 1 = Set High 2 = Hold Last Others: reserved

SDO	SDO conton	SDO content					
300	SDO conten						
	0x2380 : 11	1	UINT8	Port 6 Channel A			
				0 = Set Low			
				1 = Set High			
				2 = Hold Last			
				Others: reserved			
	0x2380 : 12	1	UINT8	Port 6 Channel B			
				0 = Set Low			
				1 = Set High			
				2 = Hold Last			
				Others: reserved			
	0x2380 : 13	1	UINT8	Port 7 Channel A			
				0 = Set Low			
				1 = Set High			
				2 = Hold Last			
				Others: reserved			
	0x2380 : 14	1	UINT8	Port 7 Channel B			
				0 = Set Low			
				1 = Set High			
				2 = Hold Last			
				Others: reserved			
	0x2380 : 15	1	UINT8	Port 8 Channel A			
				0 = Set Low			
				1 = Set High			
				2 = Hold Last			
				Others: reserved			
	0x2380 : 16	1	UINT8	Port 8 Channel B			
				0 = Set Low			
				1 = Set High			
				2 = Hold Last			
				Others: reserved			

8.2.4 General device settings

The device supports the setting of different parameters. The following blocks of parameters can be adjusted:

SDO		SDO conter	nt		
Index	Size	Index	Size	Туре	Name
0x2381	7	0x2381:1	1	BOOL	Web Interface Locked 0 = false, 1 = true
		0x2381:2	1	BOOL	Force Mode Locked 0 = false, 1 = true
		0x2381:3	1	BOOL	Disable U _S Emergency Messages 0 = false, 1 = true
		0x2381:4	1	BOOL	Disable U _L Emergency Messages 0 = false, 1 = true
		0x2381:5	1	BOOL	Disable Actuator Emergency Messages without U _L 0 = false, 1 = true
		0x2381:6	1	BOOL	Enable External Configuration 0 = false, 1 = true
		0x2381:7	1	BOOL	Automatic Output Restart after failure 0 = false, 1 = true

8.2.5 Surveillance timeout

The firmware of the devices allows you to define a delay time before the automatic monitoring of the output currents. This is known as the surveillance timeout.

You can define the surveillance timeout for every individual output channel.

The delay time begins after the output channel has been activated (after a rising edge) or deactivated (after a falling edge). After the surveillance timeout has elapsed, the monitoring of the output begins and the diagnosis will report error states.

The value of the surveillance timeout is 0 to 255 ms. The default value is 80 ms. While an output channel is in static state (permanently switched on or off), the respective value is 100 ms.

SDO		SDO conte	itent				
Index	Size	Index	Size	Туре	Name		
0x2382	16	0x2382:1	1	UINT8	Surveillance Timeout Port 1 Channel A		
		0x2382:2	1	UINT8	Surveillance Timeout Port 1 Channel B		
		0x2382:3	1	UINT8	Surveillance Timeout Port 2 Channel A		
		0x2382:4	1	UINT8	Surveillance Timeout Port 2 Channel B		
		0x2382:5	1	UINT8	Surveillance Timeout Port 3 Channel A		
		0x2382:6	1	UINT8	Surveillance Timeout Port 3 Channel B		
		0x2382:7	1	UINT8	Surveillance Timeout Port 4 Channel A		
		0x2382:8	1	UINT8	Surveillance Timeout Port 4 Channel B		

SDO	SDO conte	nt		
	0x2382:9	1	UINT8	Surveillance Timeout Port 5 Channel A
	0x2382:10	1	UINT8	Surveillance Timeout Port 5 Channel B
	0x2382:11	1	UINT8	Surveillance TimeoutPort 6 Channel A
	0x2382:12	1	UINT8	Surveillance Timeout Port 6 Channel B
	0x2382:13	1	UINT8	Surveillance Timeout Port 7 Channel A
	0x2382:14	1	UINT8	Surveillance Timeout Port 7 Channel B
	0x2382:15	1	UINT8	Surveillance Timeout Port 8 Channel A
	0x2382:16	1	UINT8	Surveillance Timeout Port 8 Channel B

8.2.6 Digital I/O mode, Channel B

The device supports the configuration of channel B (Pin 2) of the IO-Link port via SDO 0x2383 in input or output mode.

SDO		SDO conte	nt		
Index	Size	Index	Size	Туре	Name
0x2383	8	0x2383 : 1	1	UINT8	Digital I/O Mode Port 1 Channel B 1 = Input 2 = Output Others = reserved
		0x2383: 2	1	UINT8	Digital I/O Mode, Port 2 Channel B 1 = Input 2 = Output Others = reserved
		0x2383: 3	1	UINT8	Digital I/O Mode, Port 3 Channel B 1 = Input 2 = Output Others = reserved
		0x2383: 4	1	UINT8	Digital I/O Mode, Port 4 Channel B 1 = Input 2 = Output Others = reserved
		0x2383: 5	1	UINT8	Digital I/O Mode, Port 5 Channel B 1 = Input 2 = Output Others = reserved
		0x2383: 6	1	UINT8	Digital I/O Mode, Port 6 Channel B 1 = Input 2 = Output Others = reserved
		0x2383: 7	1	UINT8	Digital I/O Mode, Port 7 Channel B 1 = Input 2 = Output Others = reserved

SDO		SDO conte	nt			
		0x2383: 8	1	UINT8	Digital I/O Mode, Port 8 Channel B	
					1 = Input	
					2 = Output	
					Others = reserved	
8.2.7 Digital Input logic

The device supports the configuration of digital input logic for Channel A (Pin 4) and Channel B (Pin 2) of the IO-Link port.

The following values are only applicable for ports in Digital Input mode.

SDO		SDO conte	nt		
Index	Size	Index	Size	Туре	Name
0x2384	16	0x2384 : 1	1	UINT8	Digital Input logic Port 1 Channel A 0: NO 1: NC
		0x2384: 2	1	UINT8	Digital Input logic Port 1 Channel B 0: NO 1: NC
		0x2384: 3	1	UINT8	Digital Input logic Port 2 Channel A 0: NO 1: NC
		0x2384: 4	1	UINT8	Digital Input logic Port 2 Channel B 0: NO 1: NC
		0x2384: 5	1	UINT8	Digital Input logic Port 3 Channel A 0: NO 1: NC
		0x2384: 6	1	UINT8	Digital Input logic Port 3 Channel B 0: NO 1: NC
		0x2384: 7	1	UINT8	Digital Input logic Port 4 Channel A 0: NO 1: NC

SDO	SDO		SDO content						
		0x2384: 8	1	UINT8	Digital Input logic Port 4 Channel B 0: NO 1: NC				
		0x2384: 9	1	UINT8	Digital Input logic Port 5 Channel A 0: NO 1: NC				
		0x2384: 10	1	UINT8	Digital Input logic Port 5 Channel B 0: NO 1: NC				
		0x2384: 11	1	UINT8	Digital Input logic Port 6 Channel A 0: NO 1: NC				
		0x2384: 12	1	UINT8	Digital Input logic Port 6 Channel B 0: NO 1: NC				
		0x2384: 13	1	UINT8	Digital Input logic Port 7 Channel A 0: NO 1: NC				
		0x2384: 14	1	UINT8	Digital Input logic Port 7 Channel B 0: NO 1: NC				
		0x2384: 15	1	UINT8	Digital Input logic Port 8 Channel A 0: NO 1: NC				
		0x2384: 16	1	UINT8	Digital Input logic Port 8 Channel B 0: NO 1: NC				

8.2.8 Digital Input filter

The device supports the configuration of a digital input filter for Channel A (Pin 4) and Channel B (Pin 2) of the IO-Link port.

The following values are only applicable for ports in *Digital Input* mode.

(Entered value multiplied with 0.1 ms = input filter value in ms)

SDO		SDO content						
Index	Size	Index	Size	Туре	Name			
0x2385	16	0x2385 : 1	1	UINT8	Digital Input Filter Port 1 Channel A in 0.1 ms			
		0x2385: 2	1	UINT8	Digital Input Filter Port 1 Channel B in 0.1 ms			
		0x2385: 3	1	UINT8	Digital Input Filter Port 2 Channel A in 0.1 ms			
		0x2385: 4	1	UINT8	Digital Input Filter Port 2 Channel B in 0.1 ms			
		0x2385: 5	1	UINT8	Digital Input Filter Port 3 Channel A in 0.1 ms			
		0x2385: 6	1	UINT8	Digital Input Filter Port 3 Channel B in 0.1 ms			
		0x2385: 7	1	UINT8	Digital Input Filter Port 4 Channel A in 0.1 ms			
		0x2385: 8	1	UINT8	Digital Input Filter Port 4 Channel B in 0.1 ms			
		0x2385: 9	1	UINT8	Digital Input Filter Port 5 Channel A in 0.1 ms			
		0x2385: 10	1	UINT8	Digital Input Filter Port 5 Channel B in 0.1 ms			
		0x2385: 11	1	UINT8	Digital Input Filter Port 6 Channel A in 0.1 ms			

SDO		SDO content						
		0x2385: 12	1	UINT8	Digital Input Filter Port 6 Channel B in 0.1 ms			
		0x2385: 13	1	UINT8	Digital Input Filter Port 7 Channel A in 0.1 ms			
		0x2385: 14	1	UINT8	Digital Input Filter Port 7 Channel B in 0.1 ms			
		0x2385: 15	1	UINT8	Digital Input Filter Port 8 Channel A in 0.1 ms			
		0x2385: 16	1	UINT8	Digital Input Filter Port 8 Channel B in 0.1 ms			

8.2.9 Digital Output restart

The device supports the configuration of a digital output timeout before restart for Channel A (Pin 4) and Channel B (Pin 2) of the IO-Link port.

The following values are only applicable for ports in Digital Output mode.

SDO		SDO content			
Index	Size	Index	Size	Туре	Name
0x2386	16	0x2386 : 1	1	BOOL	Digital output timeout before restart in ms Port 1 Channel A
		0x2386: 2	1	BOOL	Digital output timeout before restart in ms Port 1 Channel B
		0x2386: 3	1	BOOL	Digital output timeout before restart in ms Port 2 Channel A
		0x2386: 4	1	BOOL	Digital output timeout before restart in ms Port 2 Channel B
		0x2386: 5	1	BOOL	Digital output timeout before restart in ms Port 3 Channel A
		0x2386: 6	1	BOOL	Digital output timeout before restart in ms Port 3 Channel B
		0x2386: 7	1	BOOL	Digital output timeout before restart in ms Port 4 Channel A
		0x2386: 8	1	BOOL	Digital output timeout before restart in ms Port 4 Channel B
		0x2386: 9	1	BOOL	Digital output timeout before restart in ms Port 5 Channel A
		0x2386: 10	1	BOOL	Digital output timeout before restart in ms Port 5 Channel B
		0x2386: 11	1	BOOL	Digital output timeout before restart in ms Port 6 Channel A

SDO		SDO content						
		0x2386: 12	1	BOOL	Digital output timeout before restart in ms Port 6 Channel B			
		0x2386: 13	1	BOOL	Digital output timeout before restart in ms Port 7 Channel A			
		0x2386: 14	1	BOOL	Digital output timeout before restart in ms Port 7 Channel B			
		0x2386: 15	1	BOOL	Digital output timeout before restart in ms Port 8 Channel A			
		0x2386: 16	1	BOOL	Digital output timeout before restart in ms Port 8 Channel B			

8.2.10 Digital Input latch

The device supports a digital input latch function for Channel A (Pin 4) and Channel B (Pin 2) of the IO-Link port.

Note: Only applicable for firmware version 11.2 or higher in combination with the latest device description file.

With this parameter enabled, a rising edge at digital input is held high in the input status data (latched) as this is acknowledged by the PLC.



Figure 12: Input latch

R	S	Q
0	0	x (hold last)
0	1	1
1	0	0
1	1	0

Table 13: Truth table for input latch

When the input latch is enabled for a specific channel:

- The corresponding physical input of the channel is logically connected to the set input of a latch via an edge detector.
- The corresponding PLC output control bit (consuming data of I/O device) is logically connected to the reset input of the latch.
- The latch output is connected to the PLC input status data (producing data of the I/O device) of the corresponding channel.
- ▶ The latch will work according to the truth table above.

¹

It is not possible to directly read the physical input status data of that input channel, as the latch output is mapped to the PLC input status data.

The behavior in detail:

- ► A rising edge on the digital input will trigger the latch and set the latch output to '1'.
- ▶ The output will remain '1' until it is reset by the PLC program.
- A logical '1' on the corresponding PLC output control bit for that channel will reset the latch and set the latch output to '0', regardless of the set input or physical input state.
- If the input logic is inverted in the channel configuration, the inverted input logic is connected to the latch. Therefore, it will trigger on the falling edge regarding to a physical input signal.
- If the input is already high during enabling the latch, the latch will set to '1' (Q).

These DI Latch settings only work for channels that have been set to 'digital input mode'. It is recommended to always reset the latch before usage.

The following values are only applicable for ports in *Digital Input* mode.

SDO		SDO content	:		
Index	Size	Index	Size	Туре	Name
0x2389	16	0x2389 : 1	1	BOOL	Digital Input Latch Port 1 Channel A 0 = false, 1 = true
		0x2389: 2	1	BOOL	Digital Input Latch Port 1 Channel B 0 = false, 1 = true
		0x2389: 3	1	BOOL	Digital Input Latch Port 2 Channel A 0 = false, 1 = true
		0x2389: 4	1	BOOL	Digital Input Latch Port 2 Channel B 0 = false, 1 = true
		0x2389: 5	1	BOOL	Digital Input Latch Port 3 Channel A 0 = false, 1 = true
		0x2389: 6	1	BOOL	Digital Input Latch Port 3 Channel B 0 = false, 1 = true
		0x2389: 7	1	BOOL	Digital Input Latch Port 4 Channel A 0 = false, 1 = true
		0x2389: 8	1	BOOL	Digital Input Latch Port 4 Channel B 0 = false, 1 = true
		0x2389: 9	1	BOOL	Digital Input Latch Port 5 Channel A 0 = false, 1 = true
		0x2389: 10	1	BOOL	Digital Input Latch Port 5 Channel B 0 = false, 1 = true
		0x2389: 11	1	BOOL	Digital Input Latch Port 6 Channel A 0 = false, 1 = true

SDO		SDO content			
		0x2389: 12	1	BOOL	Digital Input Latch Port 6 Channel B
					0 = taise, $1 = $ true
		0x2389: 13	1	BOOL	Digital Input Latch Port 7 Channel A
					0 = false, 1 = true
		0x2389: 14	1	BOOL	Digital Input Latch Port 7 Channel B
					0 = false, 1 = true
		0x2389: 15	1	BOOL	Digital Input Latch Port 8 Channel A
					0 = false, 1 = true
		0x2389: 16	1	BOOL	Digital Input Latch Port 8 Channel B
					0 = false, 1 = true

8.2.11 Digital Input extension

The device supports the configuration of an extension for the digital input signal for Channel A (Pin 4) and Channel B (Pin 2) of the IO-Link port.



Note: Only applicable for firmware version 11.2 or higher in combination with the latest device description file.

This parameter extends the duration of the digital input status after a state change at the physical input, when the input state change is faster than the extension time set.

The extension time will be applied on 'high' to 'low' and 'low' to 'high' input transitions. This setting only works for channels that have been set to 'digital input'.

Example:

The DI extension parameter is set to 16 ms, the physical input signal has low status = a high signal is detected for 8 ms.

In this case, the DI channel reports a high-status signal for 16 ms, regardless of other physical input signal transitions during this time.



Figure 13: DI Extension

Available values: Off; 8 ms; 16 ms; 64 ms

Default: Off

The following values are only applicable for ports in *Digital Input* mode.

SDO		SDO content						
Index	Size	Index	Size	Туре	Name			
0x2390	16	0x2390 : 1	1	UINT8	Digital Input Extension in ms Port 1 Channel A			
		0x2390: 2	1	UINT8	Digital Input Extension in ms Port 1 Channel B			
		0x2390: 3	1	UINT8	Digital Input Extension in ms Port 2 Channel A			
		0x2390: 4	1	UINT8	Digital Input Extension in ms Port 2 Channel B			
		0x2390: 5	1	UINT8	Digital Input Extension in ms Port 3 Channel A			
		0x2390: 6	1	UINT8	Digital Input Extension in ms Port 3 Channel B			
		0x2390: 7	1	UINT8	Digital Input Extension in ms Port 4 Channel A			
		0x2390: 8	1	UINT8	Digital Input Extension in ms Port 4 Channel B			
		0x2390: 9	1	UINT8	Digital Input Extension in ms Port 5 Channel A			
		0x2390: 10	1	UINT8	Digital Input Extension in ms Port 5 Channel B			
		0x2390: 11	1	UINT8	Digital Input Extension in ms Port 6 Channel A			
		0x2390: 12	1	UINT8	Digital Input Extension in ms Port 6 Channel B			
		0x2390: 13	1	UINT8	Digital Input Extension in ms Port 7 Channel A			
		0x2390: 14	1	UINT8	Digital Input Extension in ms Port 7 Channel B			
		0x2390: 15	1	UINT8	Digital Input Extension in ms Port 8 Channel A			
		0x2390: 16	1	UINT8	Digital Input Extension in ms Port 8 Channel B			

8.2.12 Additional IO-Link port settings

The device firmware provides the following additional setting options for each individual IO-Link port via SDO.

SDO		SDO content						
Index	Size	Index	Size	Туре	Name			
0x30n0	6	0x30n0:1	1	UINT8	Swap Mode			
		0x30n0:2	1	UINT8	Swap Length			
		0x30n0:3	1	UINT8	Swap Offset			
		0x30n0:4	1	BOOL	Sensor Supply Enabled 0 = false, 1 = true			
		0x30n0:5	1	BOOL	Pin 2 LED Enabled 0 = false, 1 = true			
		0x30n0:6	1	BOOL	Suppress All Diagnosis 0 = false, 1 = true			
		0x30n0:7	1	BOOL	Pin 4 DO use of Push-Pull 0 = Use High-Side switches 1 = Use Push-Pull			
		0x30n0:8	1	UINT16	Pin 4 current limit in mA (Maximum current limit till Pin 4 is turned off) Default: 2000			
		0x30n0:9	1	UINT16	Pin 2 DO use of Push-Pull in mA (Maximum current limit till Pin 2 is turned off) Default: 2000			

Key:

n = number between 0 .. 7 (port number -1)

Swap Mode

The byte order swapping will be made for the selected count of data types or for the complete length of I/O-Data with the selected Data Type (Word = 2 Bytes or DWord = 4 Bytes).

Swap Length

The swapping can be setup to Word (2 Bytes) or DWord (4 Bytes)

- ▶ Word Swapping: Byte 1 Byte 2 => Byte 2 Byte 1
- DWord Swapping: Byte 1 Byte 4 => Byte 4 Byte 1

Swapping Offset

A swapping offset in bytes can be setup in dependency of the configured I/ O-Data length. When setup to "2", the swapping will be processed from the 3rd Byte.

8.2.13 IO-Link Parameterization

The device features read or write of ISDU (IO-Link Service Data) parameters via SDO 0x40n0.

SDO		SDO content					
Index	Size	Index	Size	Туре	Name		
0x40n0	7	0x40n0:1	1	UINT8	Control		
					0x00: no action		
					0x02: read		
					0x03: write		
		0x40n0:2	1	UINT8	Status		
					0x00: No activity		
					0x01: Active/busy		
					0x02: Access finished		
					0x03: Error		
					0x04: ISDU blocked		
		0x40n0:3	1	UINT16	Index		
		0x40n0:4	2	UINT8	Subindex		
		0x40n0:5	1	UINT8	Length		
		0x40n0:6	232	UINT232	Data		
		0x40n0:7	2	UINT16	Error		
					0x00: No error in ISDU request		
					0x01: Error during ISDU request		

Key:

n = number between 0 .. 7 (port number -1)

8.2.14 IO-Link configuration data

This is the standard 0x80n0 object for the IO-Link configuration data as per the IO-Link device profile.

SDO		SDO content				
Index	Size	Index	Size	Туре	Name	
0x80n0	7	0x80n0:4	4	UINT32	Device ID	
		0x80n0:5	4	UINT32	Vendor ID	
		0x80n0:32	1	UINT8	IO LINK revision	
					Version of the implemented IO-Link specification (of the connected IO-Link device) according to version 1.0 of the IO-Link specification.	
					Bit 03: Minor Rev	
					Bit 47: Major Rev	
		0x80n0:33	1	UINT8	Frame Capability	
		0x80n0:34	1	UINT8	Cycle Time	
		0x80n0:35	1	UINT8	Offset Time	
		0x80n0:36	1	UINT8	Process data IN length	
					Number and structure of input data	
					This value is transmitted in IO-Link format as "ProcessDataIn" according to version 1.0 of the IO- Link specification.	
					Bit 04: Length	
					Bit 5: reserved	
					Bit 6: SIO Indicator (if device supports standard I/O mode)	
					Bit 7: Byte Indicator (if value of length is interpreted as bit length or as byte length +1)	
		0x80n0:37	1	UINT8	Process data OUT length	
					Number and structure of input data	
					This value is transmitted in IO-Link format as "ProcessDataOut" according to version 1.0 of the IO- Link specification.	
					Bit 04: Length	
					Bit 5: reserved	
					Bit 6: SIO Indicator (if device supports standard I/O mode)	
					Bit 7: Byte Indicator (if value of length is interpreted as bit length or as byte length +1)	

SDO		SDO conte	SDO content					
		0x80n0:38	2	UINT16	Compatible ID			
		0x80n0:39	2	UINT16	Reserved			
		0x80n0:40	2	UINT16	Master Control			
					Control of the IO-Link master port. Defines the different operating modes of the IO-Link master.			
					Bits 03:			
					0: Inactive			
					1: Digital Input Port			
					2: Digital Output Port			
					3: Communication over IO-Link Protocol			
					4: Digital input with support for acyclic IO-Link			

Key:

n = number between 0 .. 7 (port number -1)

8.2.15 IO-Link serial number

This is the standard 0x80n1 object for the IO-Link serial number as per the IO-Link device profile.

SDO		SDO content					
Index Size		Index	Size	Туре	Name		
0x80n1	20	0x80n1:1	1	VISIBLE_STRING	Serial Number		

Key:

n = number between 0 .. 7 (port number -1)

8.2.16 IO-Link information data

This is standard 0x90n0 object for the IO-Link information data as per the IO-Link device profile.

SDO		SDO conte	nt		
Index	Size	Index	Size	Туре	Name
0x90n0	0 7 0x90n0:4 4 UINT32 Device ID		Device ID		
		0x90n0:5	4	UINT32	Vendor ID
		0x90n0:32	1	UINT8	IO LINK revision
					Version of the implemented IO-Link specification (of the connected IO-Link device) according to version 1.0 of the IO-Link specification.
					Bit 03: Minor Rev
					Bit 47: Major Rev
		0x90n0:33	1	UINT8	Frame Capability
		0x90n0:34	1	UINT8	Cycle Time
		0x90n0:35	1	UINT8	Offset Time
		0x90n0:36	1	UINT8	Process data IN length
					Number and structure of input data
					This value is transmitted in IO-Link format as "ProcessDataIn" according to version 1.0 of the IO- Link specification.
					Bit 04: Length
					Bit 5: reserved
					Bit 6: SIO Indicator (if device supports standard I/ O mode)
					Bit 7: Byte Indicator (if value of length is interpreted as bit length or as byte length +1)

SDO		SDO content					
		0x90n0:37	1	UINT8	Process data OUT length		
					Number and structure of input data		
					This value is transmitted in IO-Link format as "ProcessDataOut" according to version 1.0 of the IO-Link specification.		
					Bit 04: Length		
					Bit 5: reserved		
					Bit 6: SIO Indicator (if device supports standard I/ O mode)		
					Bit 7: Byte Indicator (if value of length is interpreted as bit length or as byte length +1)		

Key:

n = number between 0 .. 7 (port number -1)

8.2.17 IO-Link serial number of connected devices

This is the standard 0x90n1 object for the IO-Link serial number of connected devices as per the IO-Link device profile.

SDO		SDO content				
Index Size		Index	Size	Туре	Name	
0x9n01	20	0x90n1:1	1	VISIBLE_STRING	Serial Number	

Key:

n = number between 0 ... 7 (port number -1)

8.3 Configuration example with TwinCAT[®] 3

The configuration and start-up of the devices described below refer to the TwinCAT[®] 3 software by Beckhoff Automation GmbH & Co. KG. If you use the control system of another provider, refer to the corresponding documentation.

1. Install the ESI file of the device family in TwinCAT[®]. For TwinCAT[®], the ESI file must be copied into the installation folder, e.g.: C:\TwinCAT \3.1\Config\Io\EtherCAT.

2. After installation, TwinCAT[®] needs a system restart. Alternatively, use the menu bars in TwinCAT[®] to reload the application: **TWINCAT** > **EtherCAT Devices** > **Reload Device Descriptions**.

The devices are now available in the hardware catalog.

3. Start TwinCAT[®] and open a new project.

4. Browse to Solution Explorer > I/O > Devices in the left workspace window. Right-click on Devices and choose the option Add New Item ... > EtherCAT Master.



5. If not already done, choose the network adapter and install the driver for EtherCAT[®] real time communication.

Browse to **Adapter** in the right workspace window and click on **Compatible Devices...** to choose the driver and start the installation.



8.3.1 Configuration of 0980 XSL 391x-1x1 devices

1. Selecting the I/O device from the hardware catalog:

Browse to **Solution Explorer** > I/O > **Devices** in the left workspace window. Right-click on **Device 1 (EtherCAT)** and choose the option **Add New Item** Select the device and click on **OK**.



2. Configuring the "Slots":

Browse to **Slots** in the right workspace window and configure the IO-Link channels. You can change, for example, the Input/Output length, the channel mode, or the I/O mode of Channel B (Pin 2). Additional PDOs like "TXPDO" for the DI/IOL status, "TxPDO" for a new diagnostic messages flag, "TxPDO" for a timestamp and "RxPDO" for DO/IOL control can be set as well.

Lion-X Example - TcXaeShell	PIC Team Tools Window	delo				7	P
	TwinCAT PT (v64)	Attach +					5
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Build 4024.11 (Loaded) 🔹 🛫 🔛 🛄 😰 🔨 🔨 🔍 🔍 💽	Lion-X Example • <local></local>	* ;		¥ ¥	121		E
Solution Explorer 🔹 म 🗙	Lion-X Example 🔤 🗵						÷.
○ ○ ☆ 甜 - `o - ♂ / ⊁ -	General EtherCAT DC Process Da	ta Slots Startup Co	E - Online Diag His	tory Online			
Search Solution Explorer (Ctrl+;)	lot	Module	Modul	Module	Moduleid	Description ^	
Solution 'Lion-X Example' (1 project)	ID-Link Ch.1	STD IN 1bit	0x000	STD IN 1bit	0x00001101	Standard Input	
Lion-X Example	IO-Link Ch.2	STD_IN_1bit	0x000	IOL_I_1byte	0x00001102	IO-Link 1 Byte Process Data Inpu	
SYSTEM	D-Link Ch.3	STD_IN_1bit	0x000	IOL_1_2byte	0x00001103	IO-Link 2 Byte Process Data Inpu	
AMOTION	D IO-Link Ch.4	STD_IN_1bit	0x000	IOL_I_4byte	0x00001104	IO-Link 4 Byte Process Data Inpu	
II PLC	IO-Link Ch.5	STD_IN_1bit	0x000	IOL_I_6byte	0x00001105	IO-Link 6 Byte Process Data Inpu	
(2) SAFETY	IO-Link Ch.6	STD_IN_1bit	0x000	IOL_I_8byte	0x00001106	IO-Link 8 Byte Process Data Inpu	
5 C++	D-Link Ch.7	STD_IN_1bit	0x000	IOL_I_10byte	0x00001107	IO-Link 10 Byte Process Data Inp	
analytics	IO-Link Ch.8	STD_IN_1bit	0x000	IOL_I_16byte	0x00001108	IO-Link 16 Byte Process Data Inp	
4 9 1/0	IO-Link Ch.1 PIN-2	STD_IN_1bit_Ch.B	0x000	IOL_I_24byte	0x00001109	IO-Link 24 Byte Process Data Inp	
4 The Devices	IO-Link Ch 2 PIN-2	STD_IN_1bit_Ch.B	0x000	IOL_I_32byte	0x0000110A	IO-Link 32 Byte Process Data Inp	
Devices	IO-Link Ch.3 PIN-2	STD_IN_1bit_Ch.B	0x000	STD_OUT_1bit	0x00001201	Standard Output	
Device I (EtherCAI)	IO-Link Ch.4 PIN-2	STD_IN_1bit_Ch.B	0x000	IOL_O_1byte	0x00001202	IO-Link 1 Byte Process Data Out	
Image	IO-Link Ch.5 PIN-2	STD_IN_1bit_Ch.B	0x000	IOL_O_2byte	0x00001203	IO-Link 2 Byte Process Data Out	
Image-Info	IO-Link Ch.6 PIN-2	STD_IN_1bit_Ch.B	0x000	IOL_O_4byte	0x00001204	IO-Link 4 Byte Process Data Out	
SyncUnits	IO-Link Ch.7 PIN-2	STD_IN_1bit_Ch.B	0x000	IOL_O_6byte	0x00001205	IO-Link 6 Byte Process Data Out	
Inputs	IO-Link Ch.8 PIN-2	STD_IN_1bit_Ch.B	0x000	IOL_O_8byte	0x00001206	IO-Link 8 Byte Process Data Out	
Outputs	TxPDO DI/IOL status			IOL_O_10byte	0x00001207	IO-Link 10 Byte Process Data Ou	
InfoData	TxPDO New Diag Messages flag			IOL_O_16byte	0x00001208	IO-Link 16 Byte Process Data Ou	
Box 1 (0980 XSL 3911-121-007D-00F)	TxPDO Timestamp			IOL_O_24byte	0x00001209	IO-Link 24 Byte Process Data Ou	
21 Mappings	RxPD0 D0/I0L control			IOL_O_32byte	0x0000120A	IO-Link 32 Byte Process Data Ou	
				IOL_I/O_1/_1byte	0x00001302	IO-Link 1 Byte Process Data Inpu	
				IOL_I/O_2/_2byte	0x00001303	IO-Link 2 Byte Process Data Inp. v	
	٢		>	<		>	
	Download SlotClg (I>P)						

3. Configure the Process Data:

Browse to **Process Data** in the right workspace window and choose the PDOs for Inputs and Outputs.

8.3.2 EoE IP address

1. Set the IP address for the EoE (Ethernet over EtherCAT®) protocol:

For using the Web interface of the device, the IP address must be set. Click on **EtherCAT > Advanced Settings...** in the right workspace window and navigate to **Mailbox > EoE**.

Lion-X Example - TcXaeShell File Edit View Project Build Debug TwinCAT TwinSAFE	PLC Team Tools Window Help	₹ ₽
10-0 間・11-11 日 🔐 🗶 🗗 🖄 ワ・ペー Rele	se • TwinCAT RT (x64) • • Attach • • 🔊	· 🗔 🗡 🗐 🛎 🍇 🛞 🖂
🔋 Build 4024.11 (Loaded) 🔹 🚽 🔛 🧧 💋 🛠 🍩 🐚 🐾 🕫	Lion-X Example • <local> • •</local>	- 刃▶ ■ < [] \$? \$ № 0 △ △ i
Solution Explorer 👻 🖣 🗙	Lion-X Example 😐 🔀	-
○ ○ 🏠 🗄 - Ĭo - ♂ 🖋 🗕	General EtherCAT DC Process Data Slots Startup CoE - Online Diag History Online	
Search Solution Explorer (Ctrl+;)	Type: 0980 XSL 3911-121-007D-00F	
Solution 'Lion-X Example' (1 project)	Product/Revision: 935700001 / 1	
I Lon-X Example SYSTEM	Auto Inc Addr: 0	
A MOTION	EtherCAT Addr. 1001 0 Advanced Settings	
	Identification Value: 0	
Sec C++	Previous Port Master ~	
ANALYTICS		
A 🔛 I/O		
A Device 1 (EtherCAT)		
Tmage		
Image-Info		
Syncomis		
Outputs	www.beldensolutions.com	
InfoData		
Box 1 (0960 ASE 3911-121-007D-00P) Mappings		

2. Disable the option Virtual Ethernet Port when using no Web services.

3. Activate **IP Port** and **IP Address** when using Web services. Enter your IP settings depending from your local network adapter settings.

Advanced Settings		×
Advanced Settings General Ge	EOE 5 Virtual Atternet Port Virtual Atta Lt: 02 01 05 10 03 e9 Switch Port Switch Port Image: Display the Mask 025 255 255 0 Default Gateway: 192 168 1 . 51 DNS Server:	×
	ОК	Cancel

8.3.3 Activate configuration



Warning: Risk of personal injury or damage of the equipment. Keep away from moveable machine parts during setting up the inputs or outputs of the device.

1. When the device is connected to the EtherCAT[®] network, click on **TwinCAT** in the top ribbon and choose **Activate Configuration** in the upcoming window.

2. Click again on **TwinCAT** in the top ribbon and choose **Restart TwinCAT** (**Config Mode**). Accept the dialog boxes by clicking on **Yes**. The device will now be changed to "OP" state and will be transferring I/O data.

3.	Click	on	Write	to set	up any	output	of the	device.
----	-------	----	-------	--------	--------	--------	--------	---------

Set Value Dial	og X
Dec:	32 OK
Hex:	0x20 Cancel
Float:	
-	
Bool:	<u>0</u> <u>1</u> Hex Edit
Binary:	20 1
Bit Size:	○1 ●8 ○16 ○32 ○64 ○?

9 Diagnostics processing

9.1 Diagnostics (0x2001)

Index	Size	Index	Size	Туре	Name
0x2001	09	0x2001:1	1	BOOL	U _S supply fault
		0x2001:2	1	BOOL	U _L supply present
		0x2001:3	1	BOOL	U _L supply fault
		0x2001:4	1	BOOL	Internal Module Error
		0x2001:5	1	BOOL	Force Mode Diagnostic
		0x2001:6	1	UINT8	Sensor Short Fault
		0x2001:7	1	UINT8	CQ Short Fault
		0x2001:8	1	UINT8	IQ Short Fault
		0x2001:9	1	UINT8	P24 Short Fault (Class B)

9.2 Error of the system/sensor power supply

The voltage value for the incoming system/sensor power supply is also monitored globally. If the voltage drops below approx. 18 V, or exceeds approx. 30 V, an error message is generated. The IO-Link specification requires at least 20 V at the L+ (pin1) output supply of the I/O ports. At least 21 V of U_S supply voltage for the IO-Link Master are required to minimize the risk of internal voltage drops in the IO-Link Master.

The green U_S indicator is off.

The error message has no effect on the outputs.



Caution: It must definitely be ensured that the supply voltage, measured at the most remote participant is not below 21 V DC from the perspective of the system power supply.

9.3 Error of the auxiliary/actuator power supply

The voltage value for the incoming auxiliary/actuator power supply is also monitored globally. If U_{Aux} diagnostic messaging is enabled, an error message is generated if the voltage drops below approx. 18 V or exceeds approx. 30 V.

The U_{Aux} indicator shows red. If output channels are enabled, additional error messages caused by the voltage failure are generated on the I/O ports. U_{Aux} diagnostic messaging is disabled by default and must be enabled via parameterization.

9.4 Overload/short-circuit of the I/O port sensor supply outputs

In case of an overload or a short circuit between pin 1 and pin 3 on the ports (X1 .. X8), the following channel-specific diagnostic messages are generated:

9.5 Overload/short circuit of the digital outputs

A channel error is determined by comparing the target value set by a controller and the actual value of an output channel.

When an output channel is activated (rising edge of the channel state), the channel errors are filtered for the period that you set using the "Surveillance-Timeout" parameter during the configuration of the module. The value of this parameter can range from 0 to 255 ms; the factory setting is 80 ms.

The filter is used to avoid premature error messages when a capacitive load is activated or an inductive load is deactivated, and during other voltage peaks when a status changes.

In static state of the output channel, that is, while the channel is permanently switched on, the filter time between error detection and the diagnostic message is typically 5 ms.

9.6 IO-Link C/Q error

If an IO-Link Device in COM mode is unplugged, an incorrect IO-Link Device is plugged in, or an electrical fault occurs on the C/Q (Pin 4) line, for example, due to a short circuit, an error message is generated.

9.7 Diagnostic history object (0x10F3)

SDO		SDO content						
Index	Size	Index	Size	Туре	Name			
0x10F3 69		0x10F3: 1	1	UINT8	Maximum Messages			
		0x10F3: 2	1	UINT8	Newest Message			
		0x10F3: 3	1	UINT8	Newest Acknowledged Message			
		0x10F3: 4	1	BOOL	New Messages Available			
		0x10F3: 5	1	UINT16	Flags			
		0x10F3: 6-69	1	OCTET_STRING	Diagnosis Message Buffer			

9.7.1 Maximum Messages

Number of diagnosis messages which can be stored in the diagnosis history (subindex 6 onwards).

9.7.2 Newest Message

Sub-index of the newest diagnosis message (6.. 69).

9.7.3 Newest Acknowledge Message

Overwrite mode (SI5, bit 4 = 0)

Read = 0:

When the message queue will be overwritten, the slave sets SI3 to "0".

Writing = 0:

The slave clears all messages, i.e. resets SI2, SI3, SI4 and SI5 bit 5 Messages are deleted even if they were not acknowledged or read before.

▶ Writing = 1 .. 5:

The slave returns SDO abort with code 0x06090032 (value of parameter written too low).

▶ Writing = 6 .. 69:

SI3 = written value (without checking)

All messages up to the age of the message which is in the written subindex are acknowledged. The slave does not check if those messages have been read before.

The slave returns SDO abort with code 0x06090030 (value range of parameter exceeded) in the following case: SI3 is written with a value of a sub-index which does not hold a message.

▶ Writing = 69 .. 255:

The slave returns SDO abort with code 0x06090031 (value of parameter written too high).

Acknowledge mode (SI5, bit 4 = 1)

Read = 0:

No messages have been acknowledged so far.

Read = 0:

Sub-index of latest acknowledged diagnosis message (6-69)

► Writing = 0:

All acknowledged messages will be deleted.

▶ Writing = 1 .. 5:

The slave returns SDO abort with code 0x06090032 (value of parameter written too low).

Writing = 6 .. 69:

Messages are acknowledged

All messages up to the age of the message which is in the written subindex are acknowledged. The slave does not check if those messages have been read before. The slave returns SDO abort with code 0x06090030 (value range of parameter exceeded) in the following case: SI3 is written with a value of a sub-index which does not hold a message.

Writing = 69 .. 255:

The slave returns SDO abort with code 0x06090031 (value of parameter written too high).

9.7.4 New Messages Available

Overwrite mode:

- 0: newest message was read
- 1: newest message was not read

Acknowledge mode:

- 0: no unacknowledged message
- 1: diagnosis messages are available which can be acknowledged (SI2 ! = SI3).

9.7.5 Flags

Flags to control sending and storing of diagnosis messages:

Bit 0: Enable Emergency sending

- ▶ 0: Default, if device does not support emergency sending.
- ▶ 1: New diagnosis messages shall be sent as emergency message.

Bit 1: Disable info messages

▶ 0: Info messages are stored in the diagnosis message queue (default).

▶ 1: Info messages will not be stored in the diagnosis message queue.

Bit 2: Disable warning messages

- 0: Warning messages are stored in the diagnosis message queue (default).
- ▶ 1: Warning messages will not be stored in the diagnosis message queue.

Bit 3: Disable error messages

- 0: Error messages are stored in the diagnosis message queue (default).
- ▶ 1: Error messages will not be stored in the diagnosis message queue.

Bit 4: Mode selection for diagnosis history handling

- 0: Overwrite mode. Old messages are overwritten by new ones when buffer is full.
- 1: Acknowledge mode. New messages do only overwrite messages which were acknowledged before.

Bit 5: Overwrite/Discard Information (read only)

In Overwrite mode:

 1: Unacknowledged messages have been overwritten (= buffer overrun) (SI3 is set to "0", too).

In Acknowledge mode:

1: Message buffer is full with acknowledged messages and a new message is discarded.

Bit 6 .. 15: reserved

9.7.6 Diagnosis Message Buffer

Depending on SI1, the EtherCAT[®] slave can store up to 64 messages; the first message is stored in sub-index 6, the second in sub-index 7and so on. When the queue is full, the EtherCAT[®] slave shall overwrite sub-index 6 and the following, in a way that always the latest maximum messages (SI1) shall be accessible by the EtherCAT[®] master.

9.8 Diagnostic data object (0xA0n0)

SDO		SDO content					
Index Size		Index	Size	Туре	Name		
0xA0n0	2	0xA0n0: 1	1	UINT8	IO-Link State		
		0xA0n0: 2	1	UINT8	Lost Frames		

IO-Link State

State of the IO-Link Master (state machine of the IO-Link port)

- 0x0 = Port inactive
- 0x01 = Digital input
- 0x02 = Digital output
- 0x03 = Establish communication
- 0x04-0x07: reserved
- 0x08 = Communication OPERATE
- 0x09 = Communication STOP

Lost Frames

Counter of lost IO-Link telegrams. Reset counter during start-up.

SDO		SDO content						
Index	Size	Index	Size	Туре	Name			
0xF100	8	0xF100: 1	1	UINT8	Status Port 1			
		0xF100: 2	1	UINT8	Status Port 2			
		0xF100: 3	1	UINT8	Status Port 3			
		0xF100: 4	1	UINT8	Status Port 4			
		0xF100: 5	1	UINT8	Status Port 5			
		0xF100: 6	1	UINT8	Status Port 6			
		0xF100: 7	1	UINT8	Status Port 7			
		0xF100: 8	1	UINT8	Status Port 8			

9.9 Device status object (0xF100)

Status Ports 1 .. 8

Status of the IO-Link port (state machine of the IO-Link port)

- 0x_0 = Port Inactive
- 0x_1 = Port in SIO Digital Input
- 0x_2 = Port in SIO Digital Output
- 0x_3 = Port in Communication OP
- 0x_4 = Port in Communication STOP
- 0x0_ = No Error
- 0x1_ = Watchdog Error
- 0x2_ = Buffer Overflow
- 0x3_ = Invalid Device Id
- 0x4_ = Invalid Vendor Id
- 0x5_ = Invalid IO-Link Version
- 0x6_ = Invalid Frame Capability

- 0x7_ = Invalid Cycle Time
- $0x8_ = Invalid PD in length$
- 0x9_ = Invalid PD out length
- 0xA_ = No Device detected
- 0xB_ = Error PreOP

9.10 Emergency messages

If set in the parameters, the Device sends emergency messages to the Master in case of a detected diagnosis on the Device.

Emergency error code	B7	B6	B5	B4	B3	B2	B1	B0	Error description
0x0000	0	0	0	0	0	0	0	0	No error
0x2300	-	0	0	0	0	0	1	1	Sensor short circuit
0x3100	-	0	0	0	0	1	-	1	U _S Voltage error
0x3300	-	0	0	0	0	1	-	0	U _L Voltage error
0xF000	1	0	0	0	0	0	-	1	Additional function forcing
0xFF00	1	0	0	0	0	0	-	1	Additional function parameter error
10 IIoT functionality

The LioN-X variants offer a number of new interfaces and functions for the optimal integration into existing or future IIoT (Industrial Internet of Things) networks. The devices continue to work as field bus devices which communicate with and are controlled by a PLC (Programmable Logic Controller).

In addition, the devices offer common IIoT interfaces, which enable new communication channels besides the PLC. The communication is performed via IIoT-relevant protocols MQTT and OPC UA. With the help of these interfaces not only all information in a LioN-X device can be read. They also enable its configuration and control, if the user wishes. All interfaces can be configured extensively and offer read-only functionality.

All LioN-X variants provide user administration, which is also applicable for accessing and configuring the IIoT protocols. This allows you to manage all modification options for the device settings via personalized user authorizations.

All IIoT protocols can be used and configured independently of the field bus. It is also possible to use the devices completely without the help of a PLC and control them via IIoT protocols.

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Attention: When using the IIoT functionality, a protected local network environment without direct access to the Internet is recommended.

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Attention: Only activate one of the IIoT protocols at a time. Exclusively use MQTT or OPC UA.

10.1 MQTT

MQTT functions are **only** applicable for the following LioN-X variants:

- 0980 XSL 3912-121-007D-00F
- 0980 XSL 3912-121-007D-01F
- 0980 XSL 3912-121-027D-01F
- 0980 XSL 3913-121-007D-01F
- 0980 XSL 3913-121-027D-01F

The MQTT (Message Queuing Telemetry Transport) protocol is an open network protocol for machine-to-machine communication, which provides the transmission of telemetric data messages between devices. The integrated MQTT client allows the device to publish a specific set of information to an MQTT broker.

The publishing of messages can either occur periodically or be triggered manually.



Attention: When using MQTT, the OPC UA protocol must be disabled.

10.1.1 MQTT configuration

In **delivery state**, MQTT functions are **disabled**. The MQTT client can be configured either using the Web interface or directly via a JSON object sent in an HTTP/HTTPS request. For more information see chapter MQTT configuration - Quick start guide on page 125.

The configuration URL is:

http://[ip-address]/w/config/mqtt.json

The configuration can also read back as a JSON file:

http://[ip-address]/r/config/mqtt.json

The configuration is a JSON object. Each JSON member is a configuration element. The object must not contain all elements. Only the provided elements will be changed. The configuration changes apply only after a device restart.

The following configuration elements are available (default values in bold):

Element	Data type	Description	Example data
mqtt-enable	boolean	Master switch for the MQTT client.	true / false
broker	string	IP address of the MQTT Broker	"192.168.1.1"
login	string	Username for MQTT Broker	"admin" (Default: null)
password	string	Password for MQTT Broker	"private" (Default: null)
port	number	Broker port	1883
base-topic	string	Base topic	"iomodule_[mac]" (Default: " lionx ")
will-enable	boolean	If true, the device provides a last will message to the broker	true / false
will-topic	string	The topic for the last will message.	(Default: null)
auto-publish	boolean	If true, all enabled domains will be published automatically in the specified interval.	true / false
publish-interval	number	The publish interval in ms if auto- publish is enabled. Minimum is 250 ms.	2000
publish-identity	boolean	If true, all identity domain data will be published	true / false
publish-config	boolean	If true, all config domain data will be published	true / false
publish-status	boolean	If true, all status domain data will be published	true / false
publish-process	boolean	If true, all process domain data will be published	true / false
publish-devices	boolean	If true, all IO-Link Device domain data will be published	true / false
commands-allowed	boolean	Master switch for MQTT commands. If false, the device will not subscribe to any command topic, even if specific command topics are activated below.	true / faise
force-allowed	boolean	If true, the device accepts force commands via MQTT.	true / false
reset-allowed	boolean	If true, the device accepts restart and factory reset commands via MQTT.	true / false
config-allowed	boolean	If true, the device accepts configuration changes via MQTT.	true / false

Element	Data type	Description	Example data
qos	number	Selects the "Quality of Service" status for all published messages.	0 = At most once1 = At least once2 = Exactly once

Table 14: MQTT configuration

MQTT response:

The resulting response is a JSON object with a "status" field. Status should be "0" if no error occurred and "-1" if there is an error.

In case of an error, the response contains an error array.

The error array contains an error object for each error occurred. The object consists of a field "Element" which names the config element which caused the error, and a field "Message" for the error message.

- A malformed JSON object produces an error.
- Not existing parameters produce an error.
- Parameters with a wrong data type produce an error.

It is not allowed to write all available parameters at once. You may write only one or a limited number of parameters.

Examples:

```
{"status": -1, "error": [{"Element": "publish-interval", "Message": "Integer
expected"}]}
{"status": 0}
{"status": -1, "error": [{"Element": "root", "Message": "Not a JSON
object"}]}
```

For more information see chapter MQTT topics on page 113.

10.1.2 MQTT topics

MQTT mainly relates to topics. All messages are attached to a topic which adds context to the message itself. Topics may consist of any string and they are allowed to contain slashes (/) as well as wildcard symbols (*, #).

10.1.2.1 Base topic

For all LioN-X variants there is a configurable Base topic which is the prefix for all topics. The Base topic can be chosen freely by the user. The Base topic can also contain selected variables as shown in Table 15: Base topic variables on page 113.

Variables in the Base topic have to be written in brackets ("[]"). The following variables are possible:

Variable	Description
mac	The MAC address of the device
name	The name of the device
order	The ordering number of the device
serial	The serial number of the device

Table 15: Base topic variables

Example:

The Base topic "io_[mac]" translates to "io_A3B6F3F0F2F1".

All data is organized in domains. The domain name is the first level in the topic after the Base topic. Note the following notation:

```
Base-Topic/domain/.....
```

Domain name	Definition	Example content
identity	All fixed data which is defined by the used hardware and which cannot be changed by configuration or at runtime.	Device name, ordering number, MAC address, port types, port capabilites and more.
config	Configuration data which is commonly loaded once at startup, mostly by a PLC.	IP address, port modes, input logic, failsafe values and more.
status	All (non-process) data which changes quite often in normal operation.	Bus state, diagnostic information, IO- Link Device status and data.
process	All process data which is produced and consumed by the device itself or by attached devices.	Digital inputs, digital outputs, cyclic IO- Link data.
iold	IO-Link Device parameters according to the IO-Link specification.	Vendor name, product name, serial number, hardware revision, software revision and more.

There are the following domains:

Table 16: Data domains

There is often one topic used for all gateway related information and topics for each port. All identity topics are published just once at start-up, because this information should never change. All other topics are published either in a fixed interval or just triggered manually, according to the configuration.

Торіс	Content examples	Total publish count	Publish interval
[base-topic]/identity/ gateway	Name, ordering number, MAC, vendor, I&M etc.	1	Startup
[base-topic]/identity/ port/n	Port name, port type	8	Startup
[base-topic]/config/ gateway	Configuration parameters, ip address etc.	1	Interval
[base-topic]/config/port/ n	Port mode, data storage, mapping, direction	8	Interval
[base-topic]/status/ gateway	Bus state, device diagnosis, master events	1	Interval
[base-topic]/status/port/ n	Port or channel diagnosis, IO-Link state, IO- Link Device events	8	Interval
[base-topic]/process/ gateway	All Digital IN/OUT	1	Interval
[base-topic]/process/ port/n	Digital IN/OUT per port, IOL-data, pdValid	8	Interval
[base-topic]/iold/port/n	IO-Link Device parameter	8	Interval

Table 17: Data model

An MQTT client which wants to subscribe to one or more of these topics can also use wildcards.

Full topic	Description
[base-topic]/identity/gateway	Receive only indentity objects for the gateway
[base-topic]/identity/#	Receive all data related to the identity domain
[base-topic]/status/port/5	Receive only status information for port number 5
[base-topic]/+/port/2	Receive information of all domains for port number 2
[base-topic]/process/port/#	Receive only process data for all ports
[base-topic]/config/#	Receive config data for the gateway and all ports.

Table 18: Use case examples

10.1.2.2 Publish topic

Overview of all publish JSON data for the defined topics:

Кеу	Data type
product_name	json_string
ordering_number	json_string
device_type	json_string
serial_number	json_string
mac_address	json_string
production_date	json_string
fw_name	json_string
fw_date	json_string
fw_version	json_string
hw_version	json_string
vendor_name	json_string
vendor_address	json_string
vendor_phone	json_string
vendor_email	json_string
vendor_techn_support	json_string
vendor_url	json_string
vendor_id	json_integer
device_id	json_integer

Table 19: Identity/gateway

Кеу	Data type	Range	Default value	Remarks
fieldbus_protocol	json_string	PROFINET, EtherNet/IP, EtherCAT®		
ip_address	json_string		192.168.1.1	
subnet_mask	json_string		255.255.255.0	
report_alarms	json_boolean		0.0.0.0	
report_ul_alarm	json_boolean	true / false	true	
report_do_fault_without_ul	json_boolean	true / false	false	
force_mode_lock	json_boolean	true / false	false	
web_interface_lock	json_boolean	true / false	false	
do_auto_restart	json_boolean	true / false	true	
fast_startup	json_boolean	true / false	false	PROFINET and EIP only

Table 20: Config/gateway

Кеу	Data type	Range	Default value	Remarks
protocol	json_string	wait_for_io_system wait_for_io_Connection failsafe connected error		
ethernet_port1	json_string	100_mbit/s_full 100_mbit/s 10_mbit/s_full 100_mbit/s		
ethernet_port2	json_string	100_mbit/s_full 100_mbit/s 10_mbit/s_full 100_mbit/s		
module_restarts	json_integer	0 4294967295		
channel_diagnosis	json_boolean	true / false		
failsafe_active	json_boolean	true / false		
system_voltage_fault	json_boolean	true / false		
actuator_voltage_fault	json_boolean	true / false		
internal_module_error	json_boolean	true / false		
simulation_active_diag	json_boolean	true / false		
us_voltage	json_integer	032		in Volts
ul_voltage	json_integer	032		in Volts
forcemode_enabled	json_boolean	true / false		

Table 21: Status/gateway

Кеу	Data type	Range	Default value	Remarks
Input_data	json_integer[]			
output_data	json_integer[]			

Table 22: Process/gateway

Кеу	Data type	Range	Default value	Remarks
port	json_integer	18		
type	json_string	digital_universal digital_input digital_Output io_link		
max_output_power_cha	json_string	2.0_mA 0.5_mA		
max_output_power_chb	json_string	2.0_mA 0.5_mA		
channel_cha	json_string	input/output input output io_link aux		
channel_chb	json_string	input/output input output io_link aux		

Table 23: Identity/port/1 .. 8

Кеу	Data type	Range	Default value	Remarks
port	json_integer	18		
direction_cha	json_string	input/output input output		
restart_mode_cha	json_string	Manual Auto		
restart_mode_chb	json_string	Manual Auto		
input_polarity_cha	json_string	NO NC		
input_polarity_chb	json_string	NO NC		
input_filter_cha	json_integer			ms
input_filter_chb	json_integer			ms
do_auto_restart_cha	json_boolean	true / false		
do_auto_restart_chb	json_boolean	true / false		

Table 24: Config/port/1 .. 8

Кеу	Data type	Range	Default value	Remarks
port	json_integer	18		
physical_state_cha	json_integer	01		
physical_state_chb	json_integer	01		
actuator_short_circuit_cha	json_boolean	true / false		
actuator_short_circuit_chb	json_boolean	true / false		
sensor_short_circuit	json_boolean	true / false		
current_cha	json_integer			mA
current_chb	json_integer			mA
current_pin1	json_integer			mA

Table 25: Status/port/1 .. 8

10.1.2.3 Command topic (MQTT Subscribe)

The main purpose of MQTT is to publish data from the device to a broker. This data can then be received by any subscriber who is interested in this data. But also the other way round is possible. The device can subscribe to a topic on the broker and is then able to receive data. This data can contain configuration or forcing data. This allows the user to fully control a device via MQTT only, without using other ways of communication like Web or REST.

If the configuration allows commands in general, the device subscribes to special Command topics on which it can receive commands from other MQTT clients. The Command topic is based upon the Base topic. It always has the following form:

```
[base-topic]/command
```

After the Command topic, there are fixed topics for different writeable objects. The data format of the MQTT payload is always JSON. It is possible to set only a subset of the possible objects and fields.

[...]/forcing

Use the Command topic [base-topic]/command/forcing for *Force object* data. The *Force object* can contain any of the following properties:

Property	Data type	Example values	Remarks
forcemode	boolean	true / false	Forcing Authority: on/off
digital	array (Table 27: Force object: Digital on page 122)		
iol	array (Table 28: Force object: IOL (IO-Link devices only) on page 122)		

Table 26: Force object properties

For the *Force object* properties digital and iol, there are several value specifications arrayed:

Property	Data type	Example values	Remarks
port	integer	1, 2, 5	
channel	string	"a", "b"	
force_dir	string	"out", "in", "clear"	
force_value	integer	0, 1	

Table 27: Force object: Digital

Property	Data type	Example values	Remarks
port	integer	0, 1, 5	
output	array[integer]	[55, 88, 120]	
input	array[integer]		Input-Simulation

Table 28: Force object: IOL (IO-Link devices only)

[...]/config

Use the Command topic [base-topic]/command/config for Config object data. The Config object can contain any of the following properties:

Property	Data type	Example values	Remarks
portmode	array (Table 30: Config object: Portmode on page 123)		
ip_address	string	"192.168.1.5"	
subnet_mask	string	"255.255.255.0"	
gateway	string	"192.168.1.100"	

Table 29: Config object properties

For	the	Config	object	property	portmode,	there	are	several	value
spec	cificat	tions arra	ayed:						

Property	Data type	Example values	Remarks
port	integer	2	
channelA*	string	"dio", "di", "do", "iol", "off"	
channelB*	string	"dio", "di", "do", "iol", "off", "aux"	
inlogicA	string	"no", "nc"	
inlogicB	string	"no", "nc"	
filterA	integer	3	input filter in ms
filterB	integer	3	input filter in ms
autorestartA	boolean		
autorestartB	boolean		
iolValidation	integer	0 = NoCheck 1 = Type 1.0 2 = Type 1.1 3 = Type 1.1 BR 4 = Type 1.1 RES	
iolDeviceID	integer		for validation
iolVendorID	integer		for validation

Table 30: Config object: Portmode

*channelA = Pin 4, channelB = Pin 2

[...]/reset

Use the Command topic [base-topic]/command/reset for *Reset object* data about restart and factory reset issues. The *Reset object* can contain any of the following properties:

Property	Data type	Example values	Remarks
factory_reset	boolean	true / false	
system_reset	boolean	true / false	

Table 31: Reset object properties

[…]/publish

Use the Command topic [base-topic]/command/publish for *Publish object* data.

Trigger publish of all topics manually (can be used when auto publish is off or long interval is set).

10.1.3 MQTT configuration - Quick start guide

1 Attention: Lumberg AutomationTM is not responsible for any content of the referenced Web pages and provides no warranty for any functionality of the named third party software.

10.1.3.1 MQTT configuration via JSON

1. Depending on your application case, download and install *Insomnia* or a comparable application: https://insomnia.rest/download/

2. Configure MQTT:

POST: [IP-address]/w/config/mqtt.json

🕘 Insomnia –		
Application Edit View Window Tools	Help	
Insomnia -	POST • 192.168.1.16/w/config/mqtt.json	Send
	JSON - Digest - Query Header Docs	
Filter 🗢 🗸	1 f 2 "mtt-enable": false,	
POST	<pre>"broker: "192.168.1.98", "login": adain", "password: "private", "base-topic: "iomodule_[mac]", "will-copic": "iomodule_[mac]/vill", "auto-publish': true, "mublish-identity": true, "publish-identity": true, "publish-identity": true, "publish-status": true, "publish-status": true, "publish-devices": true, "commands-allowed": true, "force-allowed": true, "config-allowed": true, "config</pre>	
	Beautify JSON	
	200 OK TIME 63 ms SIZE 13 B	Just Now 🔻
	Preview ▼ Header 4 Cookie Timeline	

3. Read MQTT:

GET: [IP-address]/r/config/mqtt.json



10.2 OPC UA

OPC UA functions are only applicable for the following LioN-X variants:

- 0980 XSL 3912-121-007D-00F
- 0980 XSL 3912-121-007D-01F
- 0980 XSL 3912-121-027D-01F
- 0980 XSL 3913-121-007D-01F
- ▶ 0980 XSL 3913-121-027D-01F

OPC Unified Architecture (OPC UA) is a platform-independent standard with a service-oriented architecture for communication in and with industrial automation systems.

The OPC UA standard is based on the client-server principle and lets machines and devices, regardless of any preferred field bus, communicate horizontally among each other as well as vertically to the ERP system or the cloud. LioN-X provides an OPC UA server on field device level, with which an OPC UA client can connect for information exchange secure in transmission.

For OPC UA, we comply (apart from the exceptions listed below) with the IO-Link Companion Specification, which can be downloaded from catalog.belden.com or directly from io-link.com.



Attention: When using OPC UA, the MQTT protocol must be disabled.

Feature	Support
Managing IODDs	Not supported
(chapter 6.1.6 in the specification)	
Mapping IODD information to OPC UA ObjectTypes	Not supported
(chapter 6.3 in the specification)	
IOLinkIODDDeviceType	Not supported
(chapters 7.2 ff. in the specification)	
ObjectTypes generated based on IODDs	Not supported
(chapters 7.3 ff. in the specification)	
Creation of Instances based on ObjectTypes generated out of IODDs	Not supported
(chapter 7.4 in the specification)	
IODDManagement Object	Not supported
(chapter 8.2 in the specification)	
RemovelODD Method	Not supported
(chapter 8.3 in the specification)	

Table 32: Non-supported OPC UA features according to the IO-Link Companion Specification

10.2.1 OPC UA configuration

In **delivery state**, OPC UA functions are **disabled**. The OPC UA Server can be configured either using the Web interface or directly via a JSON Object sent in an HTTP/HTTPS request. For more information see OPC UA configuration - Quick start guide on page 131.

The configuration URL is:

http://[ip-address]/w/config/opcua.json

The configuration can also read back as a JSON file:

http://[ip-address]/r/config/opcua.json

The configuration is a JSON object. Each JSON member is a configuration element. The object must not contain all elements. Only the provided elements will be changed. All configuration changed applies only after a device restart.

Element	Data type	Description	Example data
port	integer	Server port for the OPC UA server.	0, 4840 , 0xFFFF
opcua-enable	boolean	Master switch for the OPC UA server.	true / false
anon-allowed	boolean	If true, anonymous login is allowed.	true / false
commands-allowed	boolean	Master switch for OPC UA commands. If false there will be no writeable OPC UA objects.	true / false
force-allowed	boolean	If true, the device accepts force commands via OPC UA.	true / false
reset-allowed	boolean	If true, the device accepts restart and factory reset commands via OPC UA.	true / false
config-allowed	boolean	If true, the device accepts configuration changes via OPC UA.	true / false

There are the following configuration elements (default values in bold):

Table 33: OPC UA Configuration

All configuration elements are optional and do not need a specific order. Not every element is required to be sent. This means that only configuration changes will be taken over.

Optional: The configuration parameters of OPC UA can be set directly via the Web interface. It is possible to download the Web interface for sharing with other devices.

Response:

The resulting response is a JSON object with a status field. Status should be "0" if no error occurred and "-1" if there is an error.

In case of an error, the response contains an error array.

The error array contains an error object for each error occurred. The object consists of a field "Element" which names the config element which caused the error, and a field "Message" for the error message.

Examples:

```
{"status": -1, "error": [{"Element": "upcua-enable", "Message": "Boolean
expected"}]}
{"status": 0}
{"status": -1, "error": [{"Element": "root", "Message": "Not a JSON
object"}]}
```

10.2.2 OPC UA address space

OPC UA provides different services on the LioN-X devices with which a client can navigate through the hierarchy of the address space and read or write variables. In addition, the client can monitor up to 10 attributes from the address space for value changes.

A connection to an OPC UA server is established via the endpoint URL:

opc.tcp://[ip-address]:[port]

Various device data such as MAC address, device settings, diagnostics or status information can be read via *Identity objects*, *Config objects*, *Status objects* and *Process objects*.

Command objects can be read and written. This makes it possible, for example, to transfer new network parameters to the device, to use Force Mode or to reset the entire device to its factory settings.

The following figures illustrate the OPC UA address space of the LioN-X devices. The objects and information displayed depend on the device variant used.

10.2.3 OPC UA configuration - Quick start guide

1 Attention: Lumberg AutomationTM is not responsible for any content of the referenced Web pages and provides no warranty for any functionality of the named third party software.

10.2.3.1 OPC UA configuration via JSON

1. Depending on your application case, download and install *Insomnia* or a comparable application: https://insomnia.rest/download/

2. Configure OPC UA:

POST: [IP-address]/w/config/opcua.json



3. Read OPC UA:

GET: [IP-address]/r/config/opcua.json



10.3 REST API

The Representational State Transfer – Application Programming Interface (REST API) is a programmable interface which uses HTTP/HTTPS requests to GET and POST data. This enables the access to detailed device information.

For all LioN-X variants, the REST API can be used to read the device status. For the LioN-X multiprotocol variants, the REST API can also be used to write configuration and forcing data.

There are two different REST API standards you can use for the requests:

1. A standardized REST API that has been specified by the IO-Link Community and is described separately:

JSON_Integration_10222_V100_Mar20.pdf

Please download the file from catalog.belden.com or directly from iolink.com.

Attention: Consider the following table to get an overview of the supported features of the IO-Link specification:

Feature		Supported
Gateway	GET /identification	Yes
	GET /capabilities	Yes
	GET /configuration	Yes
	POST /configuration	Yes
	POST /reset	Yes
	POST /reboot	Yes
	GET /events	Yes
Master	GET /masters	Yes
	GET /capabilities	Yes
	GET /identification	Yes
	POST /identification	Yes

1

Feature		Supported
Port	GET /ports	Yes
	GET /capabilities	Yes
	GET /status	Yes
	GET /configuration	Yes
	POST /configuration	Yes
	GET /datastorage	Yes
	POST /datastorage	Yes
Devices	GET /devices	Yes
	GET /capabilities	Yes
	GET /identification	Yes
	POST /identification	Yes
	GET /processdata/value	Yes
	GET /processdata/getdata/value	Yes
	GET /processdata/setdata/value	Yes
	POST /processdata/value	Yes
	GET /parameters	Not supported
	GET /parameters/{index}/subindices	Not supported
	GET /parameters/{parameterName}/subindices	Not supported
	GET /parameters/{index}/value	Not supported
	GET /parameters/{index}/subindices/{subindex}/value	Not supported
	GET /parameters/{parameterName}/value	Not supported
	GET /parameters/{parameterName}/subindices/ {subParameterName}/value	Not supported
	POST /parameters/{index}/value	Not supported
	POST /parameters/{parameterName}/value	Not supported
	POST /parameters/{index}/subindices/{subindex}/value	Not supported
	POST /parameters/{parameterName}/subindices/ {subParameterName}/value	Not supported
	POST /blockparametrization	Yes
	GET /events	Yes

Feature		Supported
IODD	GET /iodds	Not supported
	POST /iodds/file	Not supported
	DELETE /iodds	Not supported
	GET /iodds/file	Not supported

Table 34: Support of REST API features according to the IO-Link specification

2. A customized Belden REST API that is described in the following chapters.

10.3.1 Standard device information

Request method:	http GET
Request URL:	<ip>/info.json</ip>
Parameters	n.a.
Response format	JSON

The goal of the "Standard device information" request is to get a complete snapshot of the current device status. The format is JSON. For IO-Link devices, all ports with connected IO-Link device information are included.

10.3.2 Structure

Name	Data type	Description	Example
name	string	Device name	"0980 XSL 3912- 121-007D-00F"
order-id	string	Ordering number	"935 700 001"
fw-version	string	Firmware version	"V.1.1.0.0 - 01.01.2021"
hw-version	string	Hardware version	"V.1.00"
mac	string	MAC address of the device	"3C B9 A6 F3 F6 05"
bus	number	0 = No connection 1 = Connection with PLC	1
failsafe	number	0 = Normal operation 1 = Outputs are in failsafe	0
ip	string	IP address of the device	
snMask	string	Subnet Mask	
gw	string	Default gateway	
rotarys	array of numbers (3)	Current position of the rotary switches: Array element $0 = x1$ Array element $1 = x10$ Array element $2 = x100$	
ulPresent	boolean	True, if there is a UL voltage supply detected within valid range	
usVoltage_mv	number	US voltage supply in mV	
ulVoltage_mv	number	UL voltage supply in mV (only available for devices with UL supply)	
inputs	array of numbers (2)	Real state of digital inputs. Element 0 = 1 Byte: Port X1 Channel A to Port X4 Channel B Element 0 = 1 Byte: Port X5 Channel A to Port X8 Channel B	\[128,3\]
output	array of numbers (2)	Real State of digital outputs. Element 0 =1 Byte: Port X1 Channel A to port X4 Channel B Element 0 = 1 Byte: Port X5 Channel A to port X8 Channel B	\[55,8\]

Name	Data type	Description	n	Example
consuming	array of numbers (2)	Cyclic data	from PLC to device	
producing	array of numbers (2)	Cyclic data	from device to PLC	
diag	array of numbers (4)	Diagnostic information	Element 0 = 1 Byte: Bit 7: Internal module error (IME) Bit 6: Forcemode active Bit 3: Actuator short Bit 2: Sensor short Bit 1: U_L fault Bit 0: U_S fault Element 1 = 1 Byte: Sensor short circuit ports X1X8. Element 2 =1 Byte: Actuator short circuit ports X1 Channel A to X4 Channel B Element 3 = 1 Byte: Actuator short circuit ports X5 Channel A to X8 Channel B	
fieldbus	FIELDBUS Object			
FIELDBUS Object				
fieldbus_name	string	Currently used fieldbus		
state	number	Fieldbus sta	ate	
state_text	number	Textual representation of fieldbus state: 0 = Unknown 1 = Bus disconnected 2 = Preop 3 = Connected 4 = Error 5 = Stateless		
forcing	FORCING Object	Information about the forcing state of the device		
channels	Array of CHANNEL (16)	Basic inform channels	nation about all input/output	

Name	Data type	Description	Example
iol	IOL Object	Contains all IO-Link related information such as events, port states, device parameters.	
iol/diagGateway	array of DIAG	Array of currently active device/ gateway related events	
iol/diagMaster	array of DIAG	Array of currently active IOL-Master related events	
iol/ports	array of PORT (8)	Contains one element for each IO-Link port	
CHANNEL Object			
name	string	Name of channel	
type	number	Hardware channel type as number: 0 = DIO 1 = Input 2 = Output 3 = Input/Output 4 = IO-Link 5 = IOL AUX 6 = IOL AUX with DO 7 = IOL AUX with DO. Can be deactivated. 8 = Channel not available	
type_text	string	Textual representation of the channel type	
config	number	Current configuration of the channel: 0 = DIO 1 = Input 2 = Output 3 = IO-Link 4 = Deactivated 5 = IOL AUX	
config_text	string	Textual representation of the current config	
inputState	boolean	Input data (producing data) bit to the PLC	
outputState	boolean	Output data bit to the physical output pin	

Name	Data type	Description	Example
forced	boolean	True, if the output pin of this channel is forced	
simulated	boolean	True, if the input value to the PLC of this channel is simulated	
actuatorDiag	boolean	True, if the output is in short circuit / overload condition	
sensorDiag	boolean	True, if the sensor supply (Pin 1) is in short circuit / overload condition	
maxOutputCurrent _mA	number	Maximum output current of the output in mA	
current_mA	number	Measured current of the output in mA (if current measurement is available)	
voltage_mV	number	Measured voltage of this output in mV (if voltage measurement is available)	
PORT Object			
port_type	string	Textual representation of the IO-Link port type	
iolink_mode	number	Current port mode: 0 = Inactive 1 = Digital output 2= Digital input 3 = SIO 4 = IO-Link	
iolink_text	string	Textual representation of the current port mode	"Digital Input"
aux_mode	number	Indicates the configured mode for the Pin 2: 0 = No AUX 1 = AUX output (always on) 2 = Digital output (can be controlled by cyclic data) 3 = Digital input	
aux_text	string	Textual representation of the current aux mode	"AUX Output"
cq_mode	number	Port mode according to IOL specification	
iq_mode	number	Pin2 mode according to IOL specification	

Name	Data type	Description	Example
port_status	number	Port status according to IOL specification	
ds_fault	number	Data storage error number	
ds_fault_text	string	Textual data storage error.	
device	DEVICE Object	IO-Link device parameters. \rightarrow Null if no IO-Link communication active	
diag	array of DIAG (n)	Array of port related events	
DIAG Object			
error	number	Error code	
source	string	Source of the current error.	"device" "master"
eventcode	number	Event code according to IO-Link specification	
eventqualifier	number	Event qualifier according to IO-Link specification	
message	string	Error message	"Supply Voltage fault"
DEVICE Object		Standard parameters of the IOL- Device	
device_id	number		
vendor_id	number		
serial	string		
baudrate	string	Baudrate (COM1,2,3)	
cycle_time	number	Cycle time in microseconds	
input_len	array of numbers (n)	IOL input length in bytes	
output_len	array of numbers (n)	IOL output length in bytes	
input_data	array of numbers (n)	IOL input data	
output_data	array of numbers (n)	IOL output data	
pd_valid	number	"1", if IOL input data is valid	
pdout_valid	number	"1", if IOL output data is valid	
FORCING Object		Forcing information of the device	
forcingActive	boolean	Force mode is currently active	

Name	Data type	Description	Example
forcingPossible	boolean	True, if forcing is possible and force mode can be activated	
ownForcing	boolean	True, if forcing is performed by REST API at the moment	
forcingClient	string	Current forcing client identifier	
digitalOutForced	array of numbers (2)	The force values of all 16 digital output channels.	
digitalOutMask	array of numbers (2)	The forcing mask of all 16 digital output channels.	
digitalInForced	array of numbers (2)	The force values of all 16 digital input channels.	
digitalInMask	array of numbers (2)	The forcing mask of all 16 digital input channels.	

10.3.3 Configuration and forcing

Method:	POST
URL:	<ip>/w/force.json</ip>
Parameters:	None
Post-Body:	JSON Object

Property	Data type	Example values	Description
forcemode	boolean	true / false	Forcing authority on/off
portmode	array (Port mode object)		
digital	array (Digital object)		
iol	array (IOL object)		

Table 35: Root object

Property	Data type	Example values	Remarks
port	integer	07	
channel	integer	"a","b"	optional default is "a"
direction	string	"dio","di","do","iol", "off", "aux"	
aux	string	"dio","di","do","iol", "off", "aux"	IOL only, but optional
inlogica	string	"no","nc"	
inlogicb	string	"no","nc"	
inputlatch	bool	true / false	enable/disable input latch, optional
inputext	integer	 Depends on the fieldbus: eip: 0 (off) - 255 (ms) ethercat: 0 (off) - 255 (ms) pns: 0 (off), 1 (8 ms), 2 (16 ms), 3 (64 ms) cclink: 0 (off) - 255 (ms) mbtcp: 0 (off) - 255 (ms) 	set input extension, optional
inputfilter	integer	0 255	set input filter, optional

Table 36: Port mode object

Property	Data type	Example values	Remarks
port	integer	07	
channel	string	"a","b"	
force_dir	string	"phys_out","plc_in","clear"	optional default is "phys_out"
force_value	integer	0,1	

Table 37: Digital object

Property	Data type	Example values	Remarks
port	integer	07	
output	array[integer] or null to clear forcing	[55,88,120]	Output forcing
input	array[integer] or null to clear forcing	[20,0,88]	Input simulation to PLC

Table 38: IOL object
10.3.4 Reading and writing ISDU parameters

The *Indexed Service Data Unit* (ISDU) provides a highly flexible message format, which can contain single or multiple commands.

LioN-X IOL-Masters with IIoT support reading and writing ISDU parameters from connected IOL-Devices. It is possible to do this as a bulk transfer by reading and writing of multiple ISDU parameters via a single request.

10.3.4.1 Reading ISDU

Method:	POST	
URL:	<ip>/r/isdu.json</ip>	
Parameters:	rs: port (0-7)	
Example:	192.168.1.20/r/isdu.json?port=5	

Post-Body:

JSON array of read ISDU object

Property	Data type	Example values	Remarks
ix	integer	0-INT16	Index to be read
subix	integer	0-INT8	Subindex to be read

Table 39: Read ISDU object

Property	Data type	Example values	Remarks
status	integer	0, -1	0 = no error, -1= an error occured
message	string		Error Message if error occured
data	array (Read ISDU data object)		data, if no error occured. otherweise null

Table 40: Read ISDU response object

Property	Data type	Example values	Remarks
ix	integer	0-INT16	Index that was read
subix	integer	0-INT8	Subindex that was read
status	integer	0, -1	0 = no error, -1= an error occured
eventcode	integer		IOL eventcode if status is -1
data	array[integer]		data, if no error occured. otherweise null

Table 41: Read ISDU data object

10.3.4.2 Writing ISDU

Method:	POST
URL:	<ip>/w/isdu.json</ip>
Parameters:	port (0-7)
Post-Body:	JSON array of write ISDU object

Property	Data type	Example values	Remarks
ix	integer	0-INT16	Index to be read
subix	integer	0-INT8	Subindex to be read
data	array[integer]		Data to be written

Table 42: Write ISDU object

Response: Write ISDU response object

Property	Data type	Example values	Remarks
status	integer	0, -1	0 = no error, -1= an error occured
message	string		Error Message if error occured
data	array (Write ISDU data object)		data, if no error occured. otherweise null

Table 43: Write ISDU response object

Property	Data type	Example values	Remarks
ix	integer	0-INT16	Index that was written
subix	integer	0-INT8	Subindex that was written
status	integer	0, -1	0 = no error, -1= an error occured
eventcode	integer		IOL eventcode if status is -1

Table 44: Write ISDU data object



Attention: For LioN-X device variants with HTTPS feature, https:// must be used in front of <ip> for every REST API.

10.3.5 Upload and process an IODD file

The REST API supports IODD file upload to the IO-Link Master.

Perform the following work steps:

1. Check file upload status

Send request: GET file_upload

Purpose: Get file upload status to check if there is another upload in progress.

Expected response:

```
{
  "status": 0,
  "progress": 0,
  "name": "",
  "action": 0,
  "upid": 0,
  "errid": 0,
  "errstr": "",
  "pschr": 0
}
```

Check the status ID. If status is '0', you can start a new iodd upload process. For reference, see tables Table 45: Status ID and meaning on page 151 and Table 46: Error ID and meaning on page 152. Proceed with the next step.

2. Initiate file upload

Send request: POST file_upload

Content-Type: application/json

Purpose: Send details about the file to be uploaded.

Expected response:

The upload id (upid) is a number used by the backend to identify a specific upload and parsing process. It has to be used as a query parameter in the following steps.

The action will allways be iodd.

The size is the total size of the file in bytes.

The correct content type has to be set.



Note: Remember the upload ID (upid) for subsequent steps

3. Upload file content

Send request: POST file_upload?upid=<value> \rightarrow Use the upid value from Step 2.

Content-Type: application/octet-stream \rightarrow The correct content type has to be set.

Purpose: Send file or file chunks (max chunk size: 64KB).



Attention: Sending file chunks bigger than 64KB will result in unresponsive behavior.

4. Monitor upload status

Send request: GET file_upload?upid=<value> \rightarrow Use the upid value from Step 2.

Purpose: Get the current file upload status.

Expected response:

```
{
    "status": <status id value>,
    "progress": <percentage>,
    "name": "<file name given in step 2>",
    "action": "iodd",
    "upid": <upload id chosen in step 2>,
    "errid": <error id>,
    "errstr": "",
    "pschr": <count of parsed characters>
}
```

Repeat this step until the status becomes 'idle'. For some states this request triggers the necessary transitions in the internal state machine.

Only after the backend is sure that the correct client identified by its upid received the action finished or error state it will transition to the next one, the idle state.

The fields now show values depending on what was sent in step 2 and on the current process status.

Status ID	Status
0	File upload idle. New upload can be triggered.
1	File upload started.
2	File upload in progress.
3	File upload finished.
4	Error during file upload.
5	File upload timeout.
6	IODD parsing started.
7	IODD parsing finished.
8	IODD parsing error.
9	IODD parsing canceled.

Table 45: Status ID and meaning

10.3 REST API

ID	Error
0	No error.
1	Json parsing error.
2	Json type error.
4	Upload error.
5	File opening error.
6	File writing error.
7	Thread creating error.
8	Error during file copy.
9	Upload timeout.
10	Upload size exceeded.
11	Unknown action.
12	No upload id.
13	IODD paasing error.
14	Internal error.
15	IODD store full. Delete an IODD before uploading a new one.
16	Internal error.
17	IODD file CRC error.
18	Standard IODD file crc error.
19	No available space for parsing.

Table 46: Error ID and meaning

10.3.6 Example: Reading ISDU

ISDU read request

```
[
{"ix":5,"subix":0},
{"ix":18,"subix":0},
{"ix":19,"subix":0},
{"ix":20,"subix":0}
]
```

Response

10.3.7 Example: Writing ISDU

ISDU write request

```
[
{"ix":24,"subix":0,"data":[97,98,99,100,101,102]},
{"ix":9,"subix":0,"data":[97,97,97,97,97,98]}
]
```

Response

```
{
   "message":"OK",
   "data":[
   {"ix":24,"subix":0,"status":0},
   {"ix":9,"subix":0,"eventcode":32785,"status":-1}
],
"status":0}
```

10.4 CoAP server

The CoAP server functions are **only** applicable for the following LioN-X variants:

- 0980 XSL 3912-121-007D-00F
- 0980 XSL 3912-121-007D-01F
- 0980 XSL 3912-121-027D-01F
- 0980 XSL 3913-121-007D-01F
- 0980 XSL 3913-121-027D-01F

The **Co**nstrained **A**pplication **P**rotocol (CoAP) is a specialized Internet application protocol for constrained networks such as lossy or low power networks. CoAP is useful especially in M2M (Machine to Machine) communication and can be used to translate simplified HTTP/HTTPS requests of low speed networks.

CoAP is based on the Server-Client principle and a service layer protocol that lets nodes and machines communicate with each other. The LioN-X multiprotocol variants provide CoAP server functionalities via a REST API interface over UDP.

10.4.1 CoAP configuration

In delivery state, CoAP functions are *disabled*. The CoAP server can be configured either using the Web interface or directly via a JSON object sent in an HTTP/HTTPS request. For more information see chapter CoAP configuration - Quick start guide on page 158.

The configuration URL is:

http://[ip-address]/w/config/coapd.json

The configuration can also read back as a JSON file:

http://[ip-address]/r/config/coapd.json

The configuration is a JSON object. Each JSON member is a configuration element. The object must not contain all elements. Only the provided elements will be changed. The configuration changes apply only after a device restart.

Element	Data type	Description	Example data
enable	boolean	Master switch for the CoAP server	true / false
port	integer (0 to 65535)	Port of the CoAP server	5683

The following configuration elements are available (default values in bold):

```
Table 47: CoAP configuration
```

CoAP response:

The resulting response is a JSON object with a "status" field. Status should be "0" if no error occurred, and "-1" if there is an error.

In case of an error, the response contains an error array.

The error array contains an error object for each error occurred. The object consists of a field "Element" which names the config element that caused the error, and of a field "Message" for the error message.

Examples:

```
{"status": -1, "error": [{"Element": "upcua-enable", "Message": "Boolean
expected"}]}
{"status": 0}
{"status": -1, "error": [{"Element": "root", "Message": "Not a JSON
object"}]}
```

10.4.2 REST API access via CoAP

A connection to the CoAP server running on the LioN-X multiprotocol variants can be established via the following URL:

```
coap://[ip-address]:[port]/[api]
```

For LioN-X, the following REST API Requests (JSON format) can be accessed via a CoAP endpoint:

Туре	ΑΡΙ	Note
GET	/r/status.lr	
GET	/r/system.lr	
GET	/info.json"	
GET	/r/config/net.json	
GET	/r/config/mqtt.json	
GET	/r/config/opcua.json	
GET	/r/config/coapd.json	
GET	/r/config/syslog.json	
GET	/contact.json	
GET	/fwup_status	
GET	/iolink/v1/gateway/identification	
GET	/iolink/v1/gateway/capabilities	
GET	/iolink/v1/gateway/configuration	
GET	/iolink/v1/gateway/events	
GET	/iolink/v1/masters	
GET	/iolink/v1/masters/1/capabilities	
GET	/iolink/v1/masters/1/identification	
GET	/iolink/v1/masters/1/ports	
GET	/iolink/v1/masters/1/ports/{port_number}/capabilities	This API is available for all 8 ports. {port_number} should be between "1" and "8".
GET	/iolink/v1/masters/1/ports/{port_number}/status	This API is available for all 8 ports. {port_number} should be between "1" and "8".
GET	/iolink/v1/masters/1/ports/{port_number}/configuration	This API is available for all 8 ports. {port_number} should be between "1" and "8".
GET	/iolink/v1/devices/master1port{port_number}/identification	This API is available for all 8 ports. {port_number} should be between "1" and "8".

Туре	API	Note
GET	/iolink/v1/devices/master1port{port_number}/capabilities	This API is available for all 8 ports. {port_number} should be between "1" and "8".
GET	/iolink/v1/devices/master1port{port_number}/processdata/ getdata/value	This API is available for all 8 ports. {port_number} should be between "1" and "8".
GET	/iolink/v1/devices/master1port{port_number}/events	This API is available for all 8 ports. {port_number} should be between "1" and "8".

Table 48: REST API access via CoAP

1

10.4.3 CoAP configuration - Quick start guide

Attention: Lumberg AutomationTM is not responsible for any content of the referenced Web pages and provides no warranty for any functionality of the named third party software.

10.4.3.1 CoAP configuration via JSON

1. Depending on your application case, download and install *Insomnia* or a comparable application: https://insomnia.rest/download/

2. Configure CoAP:

POST: [IP-address]/w/config/coapd.json



3. Read CoAP configuration:

GET: [IP-address]/r/config/coapd.json

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Application Edit View Window Tools	<u>H</u> elp	
🕘 Dashboard / Insomnia 🝷		Ø Ø
No Environment Cookies	GET - http://192.168.1.16/r/config/coapd.json	Send
Filter 🗢 🖝	JSON - Digest - Query Header Docs	
GET http://192.168.1.16/r/config/coap		
	Beautify JSON	
	200 OK 3.12 s 30 B	Just Now 🔻
	Preview - Header S Cookie Timeline	
	1 ~ { 2 "enable": true.	
	<pre>\$.store.books[*].author</pre>	0

10.5 Syslog

Syslog functions are **only** applicable for the following LioN-X variants:

- 0980 XSL 3912-121-007D-00F
- 0980 XSL 3912-121-007D-01F
- 0980 XSL 3912-121-027D-01F
- 0980 XSL 3913-121-007D-01F
- 0980 XSL 3913-121-027D-01F

The LioN-X multiprotocol variants provide a Syslog client which can connect with a configured Syslog server and is able to log messages.

Syslog is a platform-independent standard for logging messages. Each message contains a timestamp as well as information about the severity level and the subsystem. The Syslog protocol RFC5424 is based on the Server-Client principle and lets machines and devices send messages in the network and collect them centrally. (For more details on the used syslog standard, please refer to https://datatracker.ietf.org/doc/html/rfc5424.)

LioN-X supports the storage of 256 messages in a ring buffer which are sent to the configured Syslog server. When the ring is full with 256 messages, the oldest message is always replaced by the newly arriving messages. All messages can be saved on the Syslog server. The Syslog client of the IO-Link Master will not store any message permanently.

10.5.1 Syslog configuration

In **delivery state**, Syslog functions are **disabled**. The Syslog client can be configured either using the Web interface or directly via a JSON object sent in an HTTP/HTTPS request. For more information see chapter Syslog configuration - Quick start guide on page 163.

The configuration URL is:

http://[ip-address]/w/config/syslog.json

The configuration can also read back as a JSON file:

http://[ip-address]/r/config/syslog.json

The configuration is a JSON object. Each JSON member is a configuration element. The object must not contain all elements. Only the provided elements will be changed. The configuration changes apply only after a device restart.

Element	Data type	Description	Example data
syslog-enable	boolean	Master switch for the Syslog client	true / false
global-severity	integer	Severity level of Syslog client 0 – Emergency 1 – Alert 2 – Critical 3 – Error 4 – Warning 5 – Notice 6 – Info 7 – Debug The client will log all messages of severity according to the setting, including all below levels.	0/1/2/ 3 /4/5/6/7
server-address	string (IP address)	IP address of the Syslog server	192.168.0.51 (Default: null)
server-port	integer (0 to 65535)	Server port of the Syslog server	514
server-severity	integer (0 to 7)	Severity level of Syslog server 0 – Emergency 1 – Alert 2 – Critical 3 – Error 4 – Warning 5 – Notice 6 – Info 7 – Debug	0/1/2/ 3 /4/5/6/7

The following configuration elements are available (default values in bold):

Table 49: Syslog configuration

Syslog response:

The resulting response is a JSON object with a "status" field. Status should be "0" if no error occurred, and "-1" if there is an error.

In case of an error, the response contains an error array.

The error array contains an error object for each error occurred. The object consists of a field "Element" which names the config element that caused the error, and of a field "Message" for the error message.

Examples:

```
{"status": -1, "error": [{"Element": "upcua-enable", "Message": "Boolean
expected"}]}
{"status": 0}
{"status": -1, "error": [{"Element": "root", "Message": "Not a JSON
object"}]}
```

10.5.2 Syslog configuration - Quick start guide

1 Attention: Lumberg AutomationTM is not responsible for any content of the referenced Web pages and provides no warranty for any functionality of the named third party software.

10.5.2.1 Syslog configuration via JSON

1. Depending on your application case, download and install *Insomnia* or a comparable application: https://insomnia.rest/download/

2. Configure Syslog:

POST: [IP-address]/w/config/syslog.json

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Application Edit View Window Tools	<u>H</u> elp	
🕘 Dashboard / Insomnia 🔻		Ø Ø
No Environment 🔻 Cookies	POST - http://192.168.1.16/w/config/syslog.json	Send
Filter 🗢 🗣 🗣	JSON ▼ Digest ▼ Query Header 1 Docs	
POST http://192.168.1.16/w/config/sysl	<pre>1 - { 2 "syslog-enable": true, 3 "global-severity": 7, 4 "server-address": "192.168.1.51", 5 "server-nort": 514, 6 "server-severity": 7 7 }</pre>	
	200 OK 901 ms 14 B	Just Now 🔻
	Preview - Header 5 Cookie Timeline	
		0

3. Read Syslog configuration:

GET: [IP-address]/r/config/syslog.json

🕘 Insomnia –	-	\Box \times
Application Edit View Window Tools	<u>H</u> elp	
🕘 Dashboard / Insomnia 🔻		\$
No Environment 🔻 Cookies	GET - http://192.168.1.16/r/config/syslog.json	Send
Filter 🗢 🗢 🗸	JSON - Digest - Query Header Docs	
GET http://192.168.1.16/r/config/sysl		
	Beautify JSON	
	200 OK 64.2 ms 118 B	Just Now 🔻
	Preview - Header 5 Cookie Timeline	
	<pre>1 - { 2 "syslog-enable": true, 3 "global-severity": 7, 4 "server-address": "192.168.1.51", 5 "server-port": 514, 6 "server-severity": 7 7 } </pre>	

10.6 Network Time Protocol (NTP)

The NTP function is **only** applicable for the following LioN-X variant:

- 0980 XSL 3912-121-007D-00F
- 0980 XSL 3912-121-007D-01F
- 0980 XSL 3912-121-027D-01F
- 0980 XSL 3913-121-007D-01F
- 0980 XSL 3913-121-027D-01F

The LioN-X multiprotocol variants provide an NTP client (version 3) which can connect with a configured NTP server and is able to synchronize the network time at a configurable interval.

NTP is a network protocol which uses UDP datagrams to send and receive timestamps in order to synchronize with a local clock. The NTP protocol RFC1305 is based on the Server-Client principle and exclusively supplies the synchronization with Coordinated Universal Time (UTC). (For more details on the used NTP standard, please refer to https://datatracker.ietf.org/doc/html/ rfc1305.)

10.6.1 NTP configuration

In **delivery state**, the NTP client is **disabled**. The NTP client can be configured either using the Web interface or directly via a JSON object sent in an HTTP/HTTPS request. For more information see chapter NTP configuration - Quick start guide on page 167.

The configuration URL is:

http://[ip-address]/w/config/ntpc.json

The configuration can also read back as a JSON file:

http://[ip-address]/r/config/ntpc.json

The configuration is a JSON object. Each JSON member is a configuration element. The object must not contain all elements. Only the provided elements will be changed. The configuration changes apply only after a device restart.

Element Description Example data Data type NTP client state Master switch for the NTP client true / false boolean Server address IP address of the NTP server 192.168.1.50 string Port of the NTP server 123 Server port integer 1/2/10/60 Update interval integer Interval at which the client will connect with the configured NTP server (see table row "Server address"). Note: This value is in seconds.

The following configuration elements are available (default values in bold):

Table 50: NTP configuration

NTP response:

The resulting response is a JSON object with a "status" field. Status should be "0" if no error occurred, and "-1" if there is an error.

In case of an error, the response contains an error array.

The error array contains an error object for each error occurred. The object consists of a field "Element" which names the configuration element that caused the error, and of a field "Message" for the error message.

Examples:

```
{"status": -1, "error": [{"Element": "ntpc-enable", "Message": "Boolean
expected"}]}
{"status": 0}
{"status": -1, "error": [{"Element": "root", "Message": "Not a JSON
object"}]}
```

10.6.2 NTP configuration - Quick start guide

1 Attention: Lumberg AutomationTM is not responsible for any content of the referenced Web pages and provides no warranty for any functionality of the named third party software.

10.6.2.1 NTP configuration via JSON

1. Depending on your application case, download and install *Insomnia* or a comparable application: https://insomnia.rest/download/

2. Configure NTP:

POST: [IP-address]/w/config/ntpc.json

● Insomnia - Insomnia - <u>Application</u> <u>E</u> dit <u>V</u> iew <u>W</u> indow <u>T</u> ools <u>H</u> elp	- [×
🕑 Dashboard / Insomnia 🝷	\$	A
No Environment 👻 Cookies	POST ▼ http://192.168.1.16/w/config/ntpc.json	Send
Filter 🗢 🗸	JSON ▼ Digest ▼ Query Header 1 Docs	
POST http://192.168.1.16/w/config/ntpc.json	<pre>1 ~ { 2 "enable": false, 3 "server-address": "192.168.1.8", 4 "server-port": 123, 5 "update-interval": 5 6 }</pre>	
	Beautify JSON	
	200 OK 75.4 ms 14 B 8 Minute	es Ago 🔻
	Preview - Header 5 Cookie Timeline	
	<pre>\$.store.books[*].author</pre>	0

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3. Read NTP configuration:

GET: [IP-address]/r/config/ntpc.json



11 The integrated Web server

All device variants are equipped with an integrated Web server which makes functions for the device configuration and the display of status and diagnostic information available via a Web interface.

The Web interface provides an overview of the configuration and status of the device. It is also possible to use the Web interface to trigger a reboot, reset to the factory defaults, or perform a firmware update.

Enter "http://" or "https://" followed by the IP address, such as "http://192.168.1.5", in your Web browser's address bar. If the status page of the device is not displayed, check your browser and firewall settings.

11.1 LioN-X 0980 XSL... variants

11.1.1 The Status page

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A BELDEN BRAND)						
Lion-X Web Interface							
Otatus Darts	Sustam	lloor (`ontoct				
Statue	<u>oratem</u>	<u>V301</u>	2011/01/2				
status							
Device Overview	Device Inform	nation					
	Application Ve	rsion	10.0.1.26228	class A with Multiproto	COI		
	Fieldbus Versid	on	1.0.0.0				
X1 A A A X5	Bus		OPERATE				
	Device Diagno	sis					
	Forcemode		Forcing is locked.	Locked			
X2							
	Port Informat	ion					
	Channel	Tupo	· · · ·	figuration	State	Dia	Dotaile
X3 A DIA A X7	X1A	IQ-Link	Digi	tal Input 🖈	State	Uid	Details
	X1 B	Digital Input/Output	1 Bit Digi	in tal input 🖈	Off		٩
X4 A A A A X8	X2 A	IO-Link	10-L	ink 🖈	Operate		
B B B B B B B B B B B B B B B B B B B	X2 B	Digital Input/Output	4 Byt Digi	tes In, 4 Bytes Out tal Input 🖈	Off		١
X01 X02 ERR RUN	X3 A	IO-Link	Digi 1 Bit	tal Output 🖈 Out	On		0
x100 x10 x1	X3 B	Digital Input/Output	Digi 1 Bit	tal Input 🖍	Off		Ŵ
X01 X02	X4 A	IO-Link	Digi 1 Bit	tal Output 🖈 Out	On		٩
• •	X4 B	Digital Input/Output	Digi 1 Bit	tal Input 🖍	Off		J.
	X5 A	IO-Link	Digi 1 Bit	tal Input 🖈	Off		Û
X03 🔊 🔊 X04	X5 B	Digital Input/Output	Digi 1 Bit	tal Input 🖈	Off		Ű
	X6 A	IO-Link	Digi 1 Bit	tal Input 🖈	Off		Ū
	X6 B	Digital Input/Output	Digi 1 Bit	tal Input 🖈	Off		Ũ
	X7 A	IO-Link	Digi 1 Bit	tal Input 🖍	Off		O
	X7 B	Digital Input/Output	Digi 1 Bit	tal Input 🖍	Off		Ū
	X8 A	IO-Link	Digi 1 Bit	Out	On		Ū
	X8 B	Digital Input/Output	Digi 1 Bit	tal Input 🖍	Off		

The status page provides a quick overview of the current state of the device.

The left side shows a graphical representation of the module with all its LEDs and the positions of the rotary encoding switches.

The right side shows the "Device Information" table with some basic data for the module; for example, the variant, the cyclic communication status and a diagnostic indicator. The indicator shows whether diagnostics for the module exist.

The "Port Information" table shows the configuration and state of the I/O ports.

11.1.2 The Ports page

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LioN-X	(Web Int	erface						
Chabin	Deate	Custom		User Costs				
status	Ports	System		User Conta	act			
Port Details	5							
Show detai	ils for port							
⊙X1	⊚X2	⊙X3	⊙X4	⊙X5	οX	6	○X7	⊙X8
Port Informa	tion			IO-Link				
Forcemode		Forcemode off		Vendor ID	3	62		
Port		X2		Device ID	3	674114		
Туре		IO-Link		Vendor Name	B	ELDEN De	utschland Gm	hbH
Dia				Vendor Text	W	www.belde	nsolutions.com	n
Port Diagnos	is			Product Name	0	960 IOL 3	81-001	
. No dia a	nesis.			Product ID:	9	34992002		
 No diag 	10515			Product Text	LioN-P IO-Link I/O-Hub, 16DI			
Pin 4 / Chann	nel A			Serial No.	×	42n		
Duration		IO-Link		HW Revision	v	1		
Punction		4 Bytes In, 4 Bytes Out		FW Revision	v	3.0.0.0		
State		Operate		Speed	C	COM3		
Pin 2 / Chann	nel B			Cycle time	1	000		
Function		Inactive		IODD	ſ	Upload		
State		Inactive			6	Configure	device	
IO-Link Even	ts				U	comiguie	UCTICE	
No ever	nts			Application Name (Tag)	appTag7		
						Set		
					8	33 c0 00 8	8	
					Č	HEX		
						Name	Value	
						Port X1A	false	
						Port X1B	false	
						Port X2A	false	
						Port X2B	false	
						Port X3A	false	
						Port X3B	false	

The page shows detailed port information. In the field **Port Diagnosis**, incoming and outgoing diagnostics are displayed as clear text. **Pin 2** and **Pin 4** contain information about the configuration and state of the port. For IO-Link ports, additional information relating to the connected sensor and the process data is displayed.

11.1.2.1 IODD upload

The button **UPLOAD** allows uploading an IODD file into the module, regardless of the device for which the IODD is designed.

The maximum number of IODDs is limited due to storage space. If there is no more space for a new IODD left, there will be a message of the detected error.

With the help of the IODD management page ("System" page), not used IODDs can be deleted. If there is already a matching IODD stored in the system for the connected IO-Link device, the button **CONFIGURE** is shown. By clicking this button, the page "IODD - Device configuration" will open, where the IO-Link device can be configured.

IODD - Device configuration						
Quality (bc225, subbc0)	At System Limit					
Vendor Name (bc16, subbc0)	SICKAG				The vendor name that is assigned to a Vendor ID.	
Product Name (bc18, subbc0)	WTB4C-3P3464				Complete product name.	
Serial Number (bc21, subbc0)	08470007				Unique, vendor-specific identifier of the individual device.	
Hardware Revision (bc22, subbc0)	1.40				Unique, vendor-specific identifier of the hardware revision of the individual device.	
Firmware Revision (bc23, subbc0)	1.47				Unique, vendor-specific identifier of the firmware revision of the individual device.	
Quality (bc225, subic:0)	At System Limit					
Q Signal (bc226, subbc1)	No target detected					
Pollution (ic:226, subic:2)	None					
Short Circuit (bc226, subbc5)	None					
Scanning Distance (bc:144, subbc:0)	100	mm	4 mm	150 mm		
Hysteresis (bc:145, subbc:0)	5		0	15		
System Command (tc:2, subtc:0)	Teach					
Key Lock (bc81, subbc1)	Unlocked 🗸					

11.1.3 The System page

Lide: X Meb Entre Face Imm Entre Sector ytem Immediate Version Immediate Version Immediate Version Version 13.64 000 Immediate Version Immediate Version Immediate Version Version 13.64 000 Immediate Version	AB	ELDEN BRAND				
aba bas bas bas Parameters aba bas bas bas Parameters aba bas bas Parameters aba bas bas bas Parameters aba bas bas Parameters aba bas bas bas Parameters	LioN-X Web) Interface				
<pre>spame lambda in the state is a state is state is state is a state is a state is a s</pre>	Status	Parts System User	Contact			
carcel Particle Particle Particle Particle constraint 11.8.8.10% 0 0 0 constraint 11.8.8.10% 0 0 0 0 constraint 11.8.8.10% 0	ystem					
Immune Immune Immune Immune Operation Virus 1355 0 0	General Informa	tion	IP Settings			
<pre>representation is in a number i</pre>	Firmware		Parameter Sett	ings		
Support 1996 0 0 0 Support 1996 0 0 0 0 Support 0 <t< th=""><th>Application version</th><th>11.1.6.4/00</th><th>IP-Address 0</th><th></th><th></th><th></th></t<>	Application version	11.1.6.4/00	IP-Address 0			
Integrate (or where (or	O Version	10556.0	Subnet Mask Ø	. 0 . 0	. 0	
stanty for years of a 1 - CRC - Distribution in the stant of the stant	Safety Com Version	0.3 - CRC: 0xDA3AC6AD	Gateway 0			
Name Control Description Sector Control 966 95 51,311-121-0070-282 Sector Control 960 95 51,311-121-0070-282 Sector Control	Bafety App Version	0.3 - CRC: 0x160E1B1F	Startup configuration			
Same Lark-Same Set-Or # F-OD 2-100 MP3 - EPP CPP Same Y Some Name Y Source	Device		Charley Construction	sasc Obhur		
<pre>model 0 0000 000 000 000 000 000 000 000 00</pre>	Name	LioN-Safety 8/4-F-DI 4-F-DO 2-IOLM M12 - EIP / CIP Safety	Submit			
Notice of metalements 1000000000000000000000000000000000000	Product ID	0980 SSL 3131-121-007D-202				
Apple Number Date of the control of the c	indening Number	10	MQTT Config	/	OPC UA Server Config	1
Produce non- Name and the state is a set of the set o	Serial Number	123456	Mott state	Disabled	Opcua state	Disabled
Bitsbaret A: Adverse 3: C 69 Au 20 05 30 Base Tot: Base	Production Date	2020-12-24T12:00:00Z	Broker	192.168.1.1	Port	4840
AAC Adams 3 C 08 AU 00 53 0 Weisheid Publis 10 2 56 1 10 basers 102 56 2 10 0 53 0 Add 7 Add	thernet		Port	1883	Anonymous login	Yes
Add Publish Version	AC Address	3C 89 A6 20 05 30	Base Topic	Bonx	Listen for Commands	No
Public States (m) 2000 Character	letwork		Auto Publish	Yes	Process Forcing	No
blockenary 125 255 25 3 blockenary 125 161 1:00 block Headed same Ebernol P same Ebernol P	P-Address	192.168.1.10	Publish interval (ms)	2000	Change config	NO
Salaway 12, 58, 1300 Sover Manual Patients With Patients Patients With P	Subnetmask	255 255 255 0	Publish Config	Vas	Service mesels	nu
source wature to device all controllers will be closed. Cool and an order of a state of	Sateway	192.168.1.100	Publish Status	Yes	Syston	1
Control No Origination State EBROR No Origination Serve petting Serve	Source	Manual	Publish Process	Yes	System state	Disabled
Control Detailed Server server of a server	Nettoous	Ethamatip	Publish Devices	No	Global severity	3
Will Topic Serve pot	itate	ERROR	Will State	Disabled	Server address	
Like for Commands Process Forcing Out ang Config No Grap Config Device Reset Ood Cap I state Poil Image Config Device Reset Ood Like is information Likense Image Config Device Reset Device Reset			Will Topic		Server port	514
Process Forcing No CodaP / Device Reset No CodaP state C OOS At most once CodaP state C OOS At most once CodaP state C Update reference Server port C CodaP state C Update reference Server port C CodaP state C Constraints Server port C C Server port C Update reference Server port C C Server port C Constraints No Server port C C Server port C C Constraints No Server port C C Server port C C Server port C C C Server port C C Server port C C Contract contrat contract co			Listen for Commands	No	Server severity	3
Carloy comp in Course in Carloy Carloy at the Course in			Process Forcing	No		
OCS All most once Point one OCS All most once Point one NTP Intervalue Development Server point Update returnal Development Update returnal Development Development Download config Development Development Download config Development Development Download config Development Development Download config Development Development Development Development Development Development </td <td></td> <td></td> <td>Change Config</td> <td>NO</td> <td>COAP</td> <td>/</td>			Change Config	NO	COAP	/
Joanse Information Poil # Joanse Information Server address Bever address Joanse Information Server address Server address OCO Server address Server address Server address Joanse Information Inform			QOS	At most once	CoAP state	Disabled
NTP MTP Server port General states Server port General states Server port General states Config upload/download General states Societ (Server port) General states Config upload/download General states Societ (Server port) General states Config upload/download General states Societ (Server port) General states Config upload/download General states Societ (Server port) General states Config upload/download General states Societ (Server port) General states Societ (Server port) General states Config upload/download General states Config upload/download General states Config upload/download General states Config upload states General states Config upload states General states Config upload states General states Config upload					non	2693
All P dent state Server address Server address Update interval Consets Information Icense Information Config uploadidownload code config the bugled Config uploadidownload code config Config uploadidownload Config uploadidownload config <td< td=""><td></td><td></td><td></td><td></td><td>NTD</td><td>1</td></td<>					NTD	1
Market status Severe (soft Severe (soft Severe (soft					NTP client state	Disabled
Serve pat Update nerval Config upload/download Serves pat Not fig upload/download Serves pat Serves pat					Server address	0.0.0.0
Update interval 4 License Information Config updatidowinood Config updatidowinood Config updatidowinood Description of the updation Config updatidowinood Description of the updatidowinood Config updatidowinood Config updatidowinood Config updatidowinood </th <th></th> <th></th> <th></th> <th></th> <th>Server port</th> <th>123</th>					Server port	123
License Information License Li					Update interval	60
ODD Arrage ICODDs Testart device Confirm to restart the divice. All connections will be closed. Confirm to restart the divice. All connections will be closed. Confirm to restart the divice. All connections will be closed. Elester configuration to factory defaults Elester configuration to factory defaults Listory bettory settings affects all network parameters, including fieldbus specific settings. I restart device. Confirm to restart when the rolary setticts is equivalent to the rolary settich position. Confirm to restart when all of the overwritten by default values! Elester configuration data will be evenintten by default values! Elevent Planet El	Config upload/d	lownload uplaat: Bie chosen				
Restart device Confirm to restart the device. All connections will be closed. Restart device Restart device. Restart device Restart device. Restart device. All configuration deta will be overwritten by default values! Restart device. All configuration deta will be overwritten by default values! Restart device. All configuration deta will be overwritten by default values! Restart device. All configuration deta will be overwritten by default values! Restart device. All configuration deta will be overwritten by default values! Restart device. All configuration deta will be overwritten by default values! Restart device. All configuration deta will be overwritten by default values! Restart device. All configuration deta will be overwritten by default values! Restart device. All configuration deta will be overwritten by default values! Restart device. All configuration deta will be overwritten by default values! Restart device. All configuration deta	ODD Manage IODDs					
Reset configuration to factory defaults Restoring factory settings affects at network parameters, including fieldbus specific settings. At interiors connections will be coded. Note: If the module has tradps witches, the new IP address is equivalent to the rotary switch position. Confirm to reset the device. All configuration data will be overwritten by default values! Factory Reset Firmwane update Fir-Update FirmUpdate	Restart device Confirm to restart Restart	the device. All connections will be closed.				
An Instruct contractions will do 0000. Note: If the module has rotary switches, the new IP address is equivalent to the rotary switch position. Confirm to result de device. All configuration data will be overwritten by default values! Factory Reset Firmware update Firmware update	Reset configura Restoring factory se	tion to factory defaults tings affects all network parameters, including fieldbus specific set	tings.			
Note: If the module has rotary switches, the new IP address is equivalent to the rotary switch position. Continn to reset the device. All contiguration data will be overwritten by default values! Factory Reset Firmware update Firmware update Firmware update Firmware update Firmware update Firmware update	va network connects	ions will be Closed.				
Confirm to reset the device. All configuration data will be overwritten by default values! Firmware update Firmware update Firm Update	Note: If the module I	has rotary switches, the new IP address is equivalent to the rotary :	switch position.			
Factory Reset	Confirm to reset t	the device. All configuration data will be overwritten by default value	est			
irmware update W-Update	actory Reset					
Firmware update W-Update						
	Firmware update	•				
System diagnosis Show system diagnosis	System diagnos Show system diag	is nosis				

The System page shows the basic information for the module like Firmware version, Device information, Ethernet, Network and Fieldbus information.

IP Settings

Use this parameter to change the current IP address of the module.

For PROFINET, this is only useful during commissioning. Normally, the PLC sets the IP address at start-up by detecting the PROFINET module via its device name.

11.1.3.1 License

This button opens a new window with Open Source Software information used in this product.

11.1.3.2 Config upload/download

With this feature, settings configured via the Web interface can be stored outside the I/O-Device (Download) for later Upload, e.g. after an I/O-Device change.

Config upload/download

Choose config file to upload: Browse... No file selected.

Upload config

Download config Downloaded config_LioN-X_SN123456_2024-06-03T13-49-09.cfg

The following settings will be stored inside this file:

Scope	Туре	Setting	Options	Details	
Gateway		deviceID		To check device identity.	
	iol	applicationSpecificTag			
	iol	functionTag			
	iol	locationTag			
		forcing		Enable/disable forcing	
		channel_count			
		network configuration	ip		
			snMask		
			gw		
			source	1 - manual 2 - dhcp 3 - rotary 4 - dcp	
Channel		index		channel index starting from 0	
		channel configuration		0 - DIO 1 - IN 2 - OUT 3 - IOL 4 - AUX 5 - SAFIN 6 - SAFOUT	
	iol	forced			
	iol	simulated			
	iol	force values		array	
	iol	simulated			
	iol	sim values		array	
	iol	validation	option	validation and	
			vendorld	backup	
			deviceld		
	digital	force			

Scope	Туре	Setting	Options	Details
	digital	force value		
	digital	simulate		
	digital	sim value		
	digital	inputPolarity		
	digital	autorestart mode		
	digital	inputFilter100us		
	digital	currentLimit		
	digital	outputRestartMode		
	digital	failsafeMode		
	digital	surveillanceTimeouMs		
OPC UA		opcua	opcua-enable	
]	port	
			anon-allowed	
			commands- allowed	
]	force-allowed	
			reset-allowed	
			config-allowed	
	digital		dcu-allowed	
MQTT		mqtt	mqtt-enable	
]	broker	
			login	
			password	
			port	
			base-topic	
			will-enable	
			will-topic	
]	auto-publish	
]	publish-interval	
]	publish-identity	

Scope	Туре	Setting	Options	Details
			publish-config	
			publish-status	
			publish-process	
	iol		publish-devices	
			commands- allowed	
			force-allowed	
			reset-allowed	
			config-allowed	
			qos	
SYSLOG		syslog	syslog-enable	
			global-severity	
			server-address	
			server-port	
			server-severity	
COAP		соар	enable	
			port	
NTP		ntpc	enable	
			server-address	
			server-port	
			update-interval	

11.1.3.3 IODD

The button **Manage IODDs** opens a new page for the IODD management on the I/O-Device. IODDs can be uploaded or deleted on this page, and all uploaded IODDs are listed here. For configuring connected IO-Link devices, open the related "Ports" page.

Manage IODDs						
Vendor ID	Device ID	Name	Action			
26	1040119	SICK-WTB4C-3P3464-20100429-IODD1.0.1.xml	Delete			
362	3674113	BeldenDeutschlandGmbH-0960IOL381-001-20171117- IODD1.1.xml	Delete			
			Upload			

11.1.3.4 Restart device

The module initializes a software reset.

11.1.3.5 Reset configuration to factory defaults

The module restores to the default factory settings.

11.1.3.6 Firmware update

The module initializes a Firmware update.

For a firmware update choose the *.*ZIP* container available on our website or ask our support team. Afterwards follow the instructions shown on your screen.

Upload Config - Google Chrome	-	\times
A Not secure 192.168.0.3/fwup.htm		
Firmware Update		
Choose file to load: Choose File No file chosen		
Install Reset		
Ready		
^		
-		

11.1.3.7 System diagnosis

All Syslog messages will be displayed in a ring buffer with 512 entries. By activation of the 'Store timer', the buffer content will be stored nonvolatile in the selected interval of 1, 2, 5, 10, 15 or 30 minutes.

The default value is 'Off' (no nonvolatile storage of system diagnosis ring buffer).



11.1.3.8 HTTPS

Https-based or http-based communication with the LioN-X Web server. If this option is selected, the communication with the LioN-X Web server will be secure and encryption-based.

11.1.3.9 HTTPS certificate manager

The HTTPS certificate manager shows a default certificate and the currently active certificate for the Web server. Your are allowed to delete, upload and select new certificates. For an example of how to create and sign your own certificate with *Mako Server* by Real Time Logic LLC, refer to chapter Certificate creation – example on page 181.



Attention: It is not possible to delete the default certificate.

6	АВ	nber ELDEN E	gautomatio BRAND	n						
Lic	N-X We	b Inter	face							
Manage cerficates										
Type	IssuerCN	SubjectCN	IssuerOrg	SubjectOrg	Expiry Date	Algorithm	Active	Use next	Upload	Delete
Default		Belden	Belden Deutschland GmbH	Belden Deutschland GmbH	2033-07-03T08:11:52Z	EC				
User									Upload	Delete

11.1.4 The User page

D lumbergautomation										
A BELDEN BRAND										
Lion-X W	leb Inter	face								
Status	Ports	Syster	<u>n</u>	<u>User</u>	Conta	act				_
Users										
Heername		Edit	Dal							
admin			×							
user		1	×							
Add new user										

The User page provides the user management of the Web interface. New users with access rights "Admin" or "Write" can be added here. For
security reasons please change the default admin password immediately after configuring the device.

Default user login data:

- User: admin
- Password: private

11.1.5 Certificate creation – example

1. Create certificate database:

In *Makro server* by Real Time Logic LLC, navigate to *Create Certificate Database*. Enter *DB Name*, select *Type* as "Eliptic Curve Certificate", and select *SharkSSL Mode* as shown below.

9		Create Certificate Database
ò	Base directory	C/Users/RXK08011/.certmgr-db
Certificate Management V5	DB Name	example ?
+ Create Certificate	Туре	Elliptic Curve Certificate
Issued Certificates	SharkSSL Mode	RSA Certificate
CA Databases		Submit
? Help		
	Certificate Management A	pp (V 5) Real Time Logic © 2018

- 2. Create certificate:
 - Key Size: Any value from drop down list can be selected. "secp256r1" is recommended.
 - Signature size: "sha256" \rightarrow The higher the number in the encryption, the higher the security level of communication.

- Days: Enter the number of days you wish this certificate to be valid (e.g. "3650" for 10 years).
- Country name: "DE" ("DE" stands for Germany. For other countries, please refer to https://www.ssl.com/country-codes/).
- State or Province: Enter your local province or state (e.g. "Baden-Württemberg").
- City or Locality: Enter name of city (e.g. "Neckartenzlingen").
- Organization Name: Enter name of organization (e.g. "Belden Deutschland GmbH").
- Organization Unit: Enter name of organization unit (e.g. "Belden Deutschland GmbH").
- Common Name: The common name here belongs to domain name. It must reflect fully or in parts the domain name of where LioN-X device is accessible.
- Email address: The e-mail address of the certificate's creator.

9	Create Certificate Database					
8	Database	example (SharkSSL Ena	abled)			
Certificate Management V5	Key Size	secp256r1 v	?			
+ Create Certificate	Signature Size	sha256 ¥	?			
Issued Certificates	Days	10950	?			
CA Databases	Country Name	DE	?			
? Help	State or Province	Baden-Wuttemberg	?			
	City or Locality	Neckartenzlingen	?			
	Organization Name	Belden Deutschland GmbH	?			
	Organizational Unit	Belden Deutschland GmbH	?			
	Common Name	Lumberg	?			
	Email Address	info@belden.com	?			
			Create Key & Certificate			
	Certificate N	Management App (V 5)	Real Time Logic © 2018			

3. Upload the certificate onto the LioN-X device:

In the HTTPS certificate manager (Belden Web interface), click on the button *Upload* and choose the ".pem" and ".key" files generated in the previous step for the upload.

Click on Upload.

Server certificade u	oload		
Chose server certificate file Browse certificate.pe	: em		
Choose private key file: Browse privkey.pem			
Passphrase:		 	
Upload Cancel Close			
Upload idle. Uploading file			
File uploaded succesful Rupping action	у		
Post upload action fi	nished		

11.2.1 The System page

11.2 LioN-Xlight 0980 LSL... variants

a lum	bergautomation					
ABELI	JEN BRAND					
LION-X Web	server					
System	Contact					
System						
General Inform	nation	IP Settings				
Firmware		Parameter Settings				
Version	10.0.0	IP-Address 192, 168, 0, 3				
Device						
Name	LioN-Xlight 8xIO-Link Class A with Profinet	Subher Mask 255 . 255 . 0				
Product ID	0980 LSL 3010-121-0006-001	Gateway 192 . 168 . 0 . 3				
Ordering Number	935701001	Startup configuration Static DHCP				
Hardware	1.0					
Serial Number	123456	Submit				
Production Date	2020-12-24T12:00:00Z					
Ethernet						
MAC Address	3C:B9:A6:20:05:30					
Network						
IP-Address	192.168.0.3					
Subnetmask	255.255.255.0					
Gateway	192.168.0.3					
Fieldbus						
Name	PROFINET					
State	OPERALE					
Restart device	•					
Confirm to rest	art the device. All connections will be closed.					
Restart						
Reset configuration to factory defaults						
Restoring factory settings affects all network parameters, including fieldbus specific settings. All network connections will be closed.						
Note: If the module has rotary switches, the new IP address is equivalent to the rotary switch position.						
Confirm to reserve	et the device. All configuration data will be overwri	tten by default values!				
Factory Reset						
Firmware upd	ate					
FW-Update						

The System page shows the basic information for the module like Firmware version, Device information, Ethernet, Network and Fieldbus information.

Restart Device

The module initializes a software reset.

Reset to Factory Settings

The module restores to the default factory settings.

IP Settings

Use this parameter to change the current IP address of the module.

For PROFINET, this is only useful during commissioning. Normally, the PLC sets the IP address at start-up by detecting the PROFINET module via its device name.

Firmware Update

The module initializes a Firmware update.

For a firmware update choose the *.*ZIP* container available on our website or ask our support team. Afterwards follow the instructions shown on your screen.

Dpload Config - Google Chrome	-	×
A Not secure 192.168.0.3/fwup.htm		
Firmware Update		
Choose file to load: Choose File No file chosen		
Install Reset		
Ready		

12 IODD

IODD functions are **only** applicable for the following device variants:

- ▶ 0980 XSL 3912-121-007D-00F
- 0980 XSL 3912-121-007D-01F
- 0980 XSL 3912-121-027D-01F
- 0980 XSL 3913-121-007D-01F
- 0980 XSL 3913-121-027D-01F

The **IO D**evice **D**escription (IODD) is a set of files formally describing an IO-Link Device. The IODD is created by the vendor and is mandatory for each IO-Link Device.

Belden LioN-X IO-Link Masters with the "IODD on Module" functionality are ready to use IODDs in order to make the IO-Link Device configuration much more easier and the process data human readable in a better way. IODDs can be uploaded via the Web Interface and remanently stored on the IO-Link Master afterwards.

If a corresponding IO-Link Device is connected, the stored IODD is used to provide a user friendly configuration page, where all parameters of the device can be viewed and edited. Additionally, according to the IODD, the process data will also be formatted and displayed to the user.

12.1 IO-Link Device parameters and ISDU requests

Every IO-Link Device provides parameters that can be read and written via the special IO-Link service ISDU (Indexed **S**ervice **D**ata **U**nit).

Every parameter is addressed by an index. Sub-indices are possible but optional. Some parameters (most of them read-only) are mandatory for IO-Link devices an can be found always on the same indices (See *Table B.8* in the *IO-Link Interface and System Specification*: https://io-link.com/share/Downloads/Package-2020/IOL-Interface-Spec_10002_V113_Jun19.pdf).

A vendor can use additional parameters and therefore more indices for their devices in order to provide additional configuration options. These vendor specific parameters can be described in an IODD. The "IODD on Module" feature of the LioN-X IO-Link Masters can read and parse this information out of an IODD and use it to provide the user viewing and editing options for vendor specific parameters without any additional knowledge about the vendor specific device features.

12.2 Web GUI functionality

All of the "IODD on Module" features are accessible via the LioN-X Web interface.

12.2.1 Port Details page

a	lumber	gautomat	tion					
	A BELDEN E	BRAND						
LioN	. Y Web Int	erface						
LIUN	I-X Web Inc	errace						
Status	Ports	System		User Cont	act			
Port Deta	ails							
Show de	tails for port							
Show de	tuns for port							
○X1	⊚X2	⊙X3	⊙X4	○X5	ОX	6	⊙X7	⊙X8
Port Infor	mation			IO-Link				
Forcemode		Forcemode off		Vendor ID	-	362		
Port		X2		Device ID	-	3674114		
Type		IO-LINK		Vendor Name	t	SELDEN DE	eutschland Gm	1DH
Dia Diam				Preduct Name		www.beide	nsolutions.com	
Fort Diag	10315			Product ID:		34002002	01-001	
• No c	liagnosis			Product Text	2	ioN P IO I	ink I/O. Hub. 1	601
				Serial No		42n	and yo-hub, 1	
Pin 4 / Ch	annel A	10 Link		HW Revision		/1		
Function		4 Bytes In 4 Bytes Out		FW Revision		/3.0.0.0		
State		Operate		Speed	C	COMB		
Pin 2 / Ch	annel B			Cycle time	1	1000		
Function		Inactive		IODD	ſ	Unload		
State		Inactive		1000		opioud		
IO-Link Ev	rents					Configure	e device	
• No e	events			Application Name (Tag)	appTag7		
						Set		
						83 c0 00 8	10	
					Č	HEX		
						Name	Value	
						Port X1A	false	
						Port X1B	false	
						Port X2A	false	
						Port X2B	false	
						Port X3A	false	
						Port X3B	false	

The Port Details Page shows all information about the selected port. In the left column, all port and channel specific information is displayed. If the port is configured as IO-Link and there is an IO-Link Device connected, all IO-Link information for the connected device is displayed in the right column.

IODD buttons

The row called *IODD* provides access to the "IODD on Module" features. The button *UPLOAD* will let the user upload an IODD file into the module, regardless of the original device the IODD has been designed for.

The maximum number of IODDs is limited due to storage space. If there is no more space left for new IODDs, there will be an error message. In this case, navigate to the IODD Management page to delete IODDs which are no longer used.

If there is a matching IODD for the currently connected device already stored in the system, the button *CONFIGURE* is shown in the interface. By clicking this button, the Parameter Page will open to configure the device.

Process data

For every connected IO-Link Device, raw process data for input and output direction (set of bytes) is on display.

If a matching IODD providing information about process data is already stored in the system, this data will also be displayed in a user-friendly format according to the IODD.

12.2.2 Parameters page

IODD - Device configuration	on				
Diagnosis					
Parameter Val	lue	Unit	Min	Max	Description
Device Status Dev	vice is OK				Indicator for the current device condition and diagnosis state.
					*
Identification					
Parameter Val	lue	Unit	Min	Max	Description
Vendor Name BEL	LDEN Deutschland GmbH				The vendor name that is assigned to a Vendor ID.
Vendor Text ww	w.beldensolutions.com				Additional information about the vendor.
Product Name 096	60 IOL 381-001				Complete product name.
Product ID 934	4992002				Vendor-specific product or type identification (e.g., item number or model number)
Product Text Liol	N-P IO-Link I/O-Hub, 16DI				Additional product information for the device.
Serial Number x42	2n				Unique, vendor-specific identifier of the individual device.
Hardware Revision V1					Unique, vendor-specific identifier of the hardware revision of the individual device.
Firmware Revision V3.	.0.0.0				Unique, vendor-specific identifier of the firmware revision of the individual device.
Application-specific Tag ap	opTag7		0	32	Possibility to mark a device with user- or application-specific information.
Function Tag fur	nctionTag5		0	32	
Location Tag loc	cationTag5		0	32	
Parameter					
Parameter Val	lue	Unit	Min	Max	Description
User Serial Number x4	l2n		0	16	
Module Identification ID 1	\$		0	127	
General Device Settings					
Parameter Val	lue	Unit	Min	Max	Description
VO data manajag	oN-D H			Hux	Description
i/O data mapping	010-P				
DIS-PRM-RST en	nable parameter reset 🗸 🗸				
General Diagnostic Settir	ngs				
Parameter Val	lue	Unit	Min	Max	Description
Disable peripheral diagnosis en	nable diagnosis 🛛 🗸 🗸				
Input Filter					
Parameter Val	lue	Unit	Min	Max	Description
Port V1A	fi	ome	14111	мах	Description
	Eme				
POIT XIB 0.	oms v				
Port X2A	ms v				
Port X2B 2n	ms v				

The parameters page "IODD – Device configuration" shows all parameters which are provided by the IODD of the device. That means the parameter set is variable and depends on the connected IO-Link Device.

The stored IODD reads the parameter meta data, such as names, units, min/ max values, descriptions etc. The values will be obtained directly from the connected device. For that reason it may take several seconds until the page is updated.

If not already saved into the browser, you will be asked for your credentials to continue. A valid user access with Web Interface group membership is needed in order to edit the device parameters. After the registration, enabled values can be changed. Disabled values cannot be changed and may be marked as "read-only" in the IODD. All values are directly written back to the device after any change.

Limitations

- Editing parameter values will directly change them inside the connected device. No parameter server action is triggered by that.
- There is a maximum size of the IODD in order to be uploaded into the system. This depends on several values, such as file size, parameter count, nesting levels etc.

12.2.3 IODD Management page

🔁 lumbergau	Itomation				
A BELDEN BRAN	2				
LioN-X Web Interfa	ce				
Status Ports	System User Cor	ntact IODD			
IODD					
Actions					
Parse	Jpload				
Reload	Reload				
Available IODDs on the device					
Device Id	Vendor Id				
26	8388818	Delete			
362	3674114	Delete			

The IODD Management Page can be accessed via the System page displaying all IODDs that are currently stored in the system. All IODDs matching connected devices are marked. On the IODD Management page, you can manually delete any IODD in the system.

Standard Definitions File

IODDs are usually referencing to a Standard Definitions File. The latest Standard Definitions File is already pre-installed on the system when the device is shipped. It can also be updated manually by clicking the button "Upload Standard Definitions File".

13 Firmware update

A firmware update of the device is possible via the integrated Web server using the EoE protocol (Ethernet over EtherCAT[®]), or the FoE protocol (File over EtherCAT[®]).



Warning: Risk of data loss, damage to the device and injury due to uncontrolled machine movements.

▶ Do **NOT** interrupt the power supply to the device during the update.

13.1 Firmware update via FoE

The FoE service must be supported by the IOL-Master and the IOL-Device. The FoE service on the Lion-X variants is supported by default. If the FoE service is configured and the device is in "Pre-Op" state, an update via FoE can be done by using TwinCAT[®] like in the following example:

1. Rename the file name of the firmware update file provided by Belden to "firmware".

2. In TwinCAT[®], select the device you want to update:

Lion-X Example - TcXaeShell File Edit View Project Build Debug TwinCAT TwinSAFE	: PLC Team Tools Window Help
🗄 〇 - 〇 13 - 🛅 - 😭 🗎 💕 👗 🗗 台 12 - C - Relea	ase - TwinCAT RT (x64) - 🕨 Attach 🍺 - 🙀 🎤 😨 🚔 🎕 🎯 🛙
Build 4024.11 (Loaded) 👻 🖃 📴 😂 🖄 🎑 🍋 🐾 🏈	Lion-X Example • <local> • = = = • • • • • • • • • • • • • • •</local>
Solution Explorer 4 X	Lion-X Example 19 X
	General EtherCAT DC Process Data Slots Startup CoE - Online Diag History Online
Search Solution Explorer (Ctrl+;)	State Machine
Solution 'Lion-X Example' (1 project)	Init Bootstrap
 Lion-X Example Current 	Pre-Op Safe-Op Current State: PRE-OP
MOTION	Op Clear Error PREOP
PLC .	
3 SAFETY	DLL Status
6 C++	Port A: No Carrier / Closed
ANALYTICS	PortB: Carrier / Open
A S Devices	Port C. No Carrier / Closed
 Device 1 (EtherCAT) 	Port D: No Carrier / Closed
🛟 Image	
1 Image-Info	File Access over EtherCAT
SyncUnits	Download Upload
Inputs Outputs	
DifoData	
Box 1 (0980 XSL 3911-121-007D-00F)	
🔺 🔜 IO-Link Port Status	
Status of IO-Link Port 1	Numero Carlos Tara Carlo Adda (1974) United to
Status of IO-Link Port 2	Particle Office 2 USET 10 200 Longt 0
Status of IO-Link Port 3	Status of IO-Link 3 USINT 1.0 40.0 Input 0
Status of IO-Link Port 5	
Status of IO-Link Port 6	Error List
Status of IO-Link Port 7	Entre Solution • O Derrors O Warnings O Messages Clear Search Error List
Status of IO-Link Port 8	" Description Project File Line
Module 1 (STD_OUT_TBI)	
Digital Output Bit	
Module 2 (STD_IN_1bit)	
👂 🛁 Digital Input Bit	
Module 3 (STD_IN_1bit)	Error List Output

3. In the device window on the right, go to the box **File Access over EtherCAT** and press **Download**.

4. In the following window, select the update file provided by Belden:

Edit FoE Name		×
String:	firmware	ОК
Hex:	66 69 72 6D 77 61 72 65	Cancel
Length:	8	
Password (hex):	0000000	

4. Add the file extension ".fwu" to the file name in field String: if not visible:

Edit FoE Name		×
String:	firmware.fwu	ОК
Hex:	66 69 72 6D 77 61 72 65 2E 66 77 75	Cancel
Length:	12	
Password (hex):	0000000	

5. Press OK and wait until the file has been transferred to the device.



Attention: After the file has been transferred, the device will reset automatically. During the restart, older firmware update files will be replaced by the files in the update package.

14 Technical data

The following sections give an overview of the most important functional data needed to operate the device. For further information and detailed technical data, see the respective **Data Sheet** of your required product in the product specific download area on catalog.belden.com.

14.1 General

Protection class (Only applies if the connectors are screwed together or if protective caps are used.) ²	IP65 IP67 IP69K	
Ambient temperature (during operation and storage)	0980 XSL 3x12-121 0980 XSL 3x13-121	-40 °C +70 °C (-40 °F +158 °F)
	0980 LSL 3x11-121	-20 °C +60 °C
	0980 LSL 3x10-121	(-4 °F +140 °F)
Weight	LioN-X 60 mm	approx. 500 gr. (17.6 oz)
Ambient moisture	Max. 98% RH (For UL applications: Max. 80% RH)	
Housing material	Die-cast zinc	
Surface finish	Frosted nickel	
Flammability class	UL 94 (IEC 61010)	
Vibration resistance (oscillation) DIN EN 60068-2-6 (2008-11)	15 g / 5-500 Hz	
Shock resistance DIN EN 60068-2-27 (2010-02)	50 g / 11 ms +/- X,Y,Z	
Fastening torques	M4 fixing screws	1 Nm
	M4 ground connection	1 Nm
	M12 connector	0.5 Nm
Permitted cables	Ethernet cables according to IEEE 802.3, m Max. length of 100 m, not routed out of facil	iin. CAT 5 (shielded) ity (= local network)

Table 51: General information

² Not under UL investigation.

14.2 EtherCAT[®] protocol

Protocol	EtherCAT® (ETG.1000 V1.2)	
ESI file	LumbergAutomation-LioN-X-IO-Link.xml	
Transmission rate	100 Mbit/s, full duplex	
Type of addressing	Auto-increment addressing, Fixed addressing	
Min. cycle time	1 ms	
Vendor ID	16A _H	
Device ID	0x0400 (same for all LioN-X devices)	
Mailbox protocols	CanOpen over EtherCAT® (CoE) File access over EtherCAT® (FoE) Ethernet over EtherCAT® (EoE)	
Supported Ethernet protocols	Ping ARP HTTP / HTTPS TCP/IP	
Switch functionality	Integrated	
EtherCAT [®] interface Port	2x M12 sockets 4-pin, D-coded (see pin assignments)	

Table 52: EtherCAT® protocol

14.3 Power supply of the module electronics/ sensors

Port X03, X04	M12-L-coded Power, connector/socket, 5-pole Pin 1 / Pin 3			
Nominal voltage U _S	24 V DC (SELV/PELV)			
Current U _S	Max. 16 A	2		
Voltage range	21 30 V DC			
Power consumption of module electronics	Typically 160 mA (+/-20 %	% at U _S nominal vol	tage)	
Power supply interruption	Max. 10 ms			
Voltage ripple U _S	Max. 5 %			
Current consumption sensor system	0980 XSL 3912-121 0980 XSL 3913-121	Port X1 X8 (Pin 1)	max. 4 A per port (at T _{ambient} = 30° C)	
(L+ / Pin 1)	0980 LSL 3x11-121	Port X1 X8 (Pin 1)	max. 2 A per port (at T _{ambient} = 30° C)	
	0980 LSL 3x10-121	Port X1 X4 (L+ / Pin 1)	max. 2 A per port (at T _{ambient} = 30° C)	
		Port X5 X8 (Pin 1)	max. 0.7 A in total for ports X5 X8	
Voltage level of the sensor power supply	Min. (U _S – 1.5 V)			
Short circuit/overload protection of sensor supply	Yes, per port			
Reverse polarity protection	Yes			
Operational indicator	LED green: 18 V (+/- 1 V) < U _S			
(05)	LED red:	red: U _S < 18 V (+/- 1 V)		

Table 53: Information on the power supply of the module electronics/ sensors

14.4 Power supply of the actuators

14.4.1 IO-Link Class A devices (UL)

Nominal voltage U _L	24 V DC (SELV/PELV)
Voltage range	18 30 V DC
Current U _L	Max. 16 A
Voltage ripple U _L	Max. 5 %
Reverse polarity protection	Yes
Operational indicator (U _L)	LED green: $18 \text{ V} (+/-1 \text{ V}) < U_L$ LED red: $U_L < 18 \text{ V} (+/-1 \text{ V})$ or $U_L > 30 \text{ V} (+/-1 \text{ V})$ * if "Report U_L supply voltage fault" is enabled.
Port X03, X04	M12_L-coded Power, connector/socket, 5-pole Pin 2 / Pin 4

Table 54: Information on the power supply of the actuators

14.4.2 IO-Link Class A/B devices (U_{AUX})

Nominal voltage U _{AUX}	24 V DC (SELV/PELV)
Voltage range	18 30 V DC
Current U _{AUX}	Max. 16 A
Voltage ripple U _{AUX}	Max. 5 %
Reverse polarity protection	Yes
Electric isolation $U_S \leftrightarrow U_{AUX}$	500 V
Operational indicator (U _{AUX})	LED green: $18 V (+/- 1 V) < U_{AUX}$ LED red: $U_{AUX} < 18 V (+/- 1 V)$ or $U_{AUX} > 30 V (+/- 1 V)$ * if "Report U_{AUX} supply voltage fault" is enabled.
Port X03, X04	M12_L-coded Power, connector/socket, 5-pole Pin 2 / Pin 4

Table 55: Information on the power supply of the actuators

14.5 I/O ports Channel A (Pin 4)

0980 XSL 3912-121	Port X1 X8	Class A	IOL, DI, DO	M12 socket, 5-pin, Pin 4
0980 LSL 3x11-121	Port X1 X8	Class A	IOL, DI, DO	
0980 LSL 3x10-121	Port X1 X4	Class A	IOL, DI, DO	
	Port X5 X8	-	——, DI, ——	
0980 XSL 3913-121	Port X1 X4	Class A	IOL, DI, DO	
	Port X5 X8	Class B	IOL, DI, DO	

Table 56: IO-Link Master ports: Functional overview for Ch. A (Pin 4)

14.5.1 Configured as digital input, Ch. A (Pin 4)

Input connection	0980 XSL 3912-121 0980 LSL 3x11-121		Type 1 as per IEC 61131-2
	0980 LSL 3x10-121		
	0980 XSL 3913-121	3913-121	
Nominal input voltage	24 V DC		
Input current	Typically 3 mA		
Channel type	Normally open, p-switching		
Number of digital	0980 XSL 3912-121	X1 X8	8
inputs	0980 LSL 3x11-121		
	0980 LSL 3x10-121		
	0980 XSL 3913-121		
Status indicator	yellow LED		
Diagnostic indicator	red LED per channel		

Table 57: I/O ports Ch. A (Pin 4) configured as digital inputs

14.5.2 Configured as digital output, Ch. A (Pin 4)

1

Attention: For variants 0980 XSL 3912-121-007D-00F, 0980 XSL 3912-121-007D-01F and 0980 XSL 3912-121-027D-01F, the digital outputs of Channel A are **supplied by the U_L power** when parameterized to "High-Side Switch" mode.



Attention: For variants 0980 XSL 3913-121-007D-01F and 0980 XSL 3913-121-027D-01F, the digital outputs are supplied as follows:

▶ "X1 .. X8 / Channel A" are supplied by the U_S power



Attention: For variants 0980 LSL 3010-121-0006-001 and 0980 LSL 3011-121-0006-001 , the digital outputs of Channel A are supplied by the $U_S\ power.$

Output type	normally open, p-switching (parameterized to "High-Side Switch" mode)		
Nominal output voltage per channel			
Signal status "1" Signal status "0"	min. (U_S -1 V) ${\rm or}$ min. (U_L -1 V) depending on the device variant max. 2 V		
Max. output current per device	0980 XSL 3912-121	9 A (power supplied via U _L)	
	0980 XSL 3913-121	9 A (power supplied via U_S)	
	0980 LSL 3x11-121	4 A (power supplied via U _S)	
	0980 LSL 3x10-121	2 A (power supplied via U _S)	
Max. output current per channel ³	0980 XSL 3912-121 (X1 X8)	2 A (power supplied via U _S)	
	0980 XSL 3913-121 (X1 X8)	2 A (power supplied via U _S)	
	0980 LSL 3x11-121 (X1 X8)	0.5A (power supplied via U_{S})	
	0980 LSL 3x10-121 (X1 X4)	0.25 A for UL applications	

³ Max. 2.0 A per channel; for every port pair X1/X2, X3/X4, X5/X6, X7/ X8 max. 6.5 A (for **UL applications** max. 5.0 A); for the whole port group X1 .. X8 max. 9.0 A in total (with derating).

Short-circuit/overload protected	yes/yes		
Behavior in case of short circuit or overload	deactivation with automatic power-on (parameterized)		
Number of digital outputs	0980 XSL 3912-121 (X1 X8)	8	
	0980 XSL 3913-121 (X1 X8)		
	0980 LSL 3x11-121 (X1 X8)		
	0980 LSL 3x10-121 (X1 X4)	4	
Status indicator	yellow LED per output		
Diagnostic indicator	red LED per channel		

Table 58: I/O ports Ch. A (Pin 4) configured as digital outputs

14.5.3 Configured as IO-Link port in COM mode, Ch. A

IO-Link Master specification	v1.1.3 ready, IEC 61131-9		
Communication rates	4.8 kbaud (COM 1) 38.4 kbaud (COM 2) 230.4 kbaud (COM 3)		
Line lengths in the IO-Link Device	max. 20 m		
Number of IO-Link ports	0980 XSL 3912-121 (X1 X8)	8	
	0980 XSL 3913-121 (X1 X8)	8	
	0980 LSL 3x11-121 (X1 X8)	8	
	0980 LSL 3x10-121 (X1 X4)	4	
Min. IO-Link cycle time	400 µs		

Table 59: Configured as IO-Link port in COM mode

14.6 I/O ports Channel B (Pin 2)

0980 XSL 3912-121	Port X1 X8	Class A	DI, DO	M12 socket, 5-pin, Pin 2
0980 LSL 3x11-121	Port X1 X8	Class A	DI	
0980 LSL 3x10-121	Port X1 X4	Class A	DI	
	Port X5 X8	-	DI	
0980 XSL 3913-121	Port X1 X4	Class A	DI, DO	
	Port X5 X8	Class B	DO, U _{AUX}	

Table 60: IO-Link Master ports: Functional overview for Ch. B (Pin 2)

14.6.1 Configured as a digital input, Ch. B (Pin 2)

Input connection	0980 XSL 3912-121		Type 1 as per IEC
	0980 XSL 3913-121		01131-2
	0980 LSL 3x11-121		
	0980 LSL 3x10-121		
Nominal input voltage	24 V DC		
Input current	Typically 3 mA		
Channel type	Normally open, p-switching		
Number of digital	0980 XSL 3912-121	X1 X8	8
Inputs	0980 XSL 3913-121	X1 X4	4
	0980 LSL 3x11-121	X1 X8	8
	0980 LSL 3x10-121	X1 X8	8
Status indicator	white LED		
Diagnostic indicator	red LED per channel		

Table 61: I/O ports Ch. B (Pin 2) configured as digital inputs

14.6.2 Configured as a digital output, Ch. B (Pin 2)



Attention: For variants 0980 XSL 3912-121-007D-00F, 0980 XSL 3912-121-007D-01F and 0980 XSL 3912-121-027D-01F, the digital outputs of Channel B are supplied by the U_L power.



Attention: For variants 0980 XSL 3913-121-007D-01F and 0980 XSL 3913-121-027D-01F, the digital outputs are supplied as follows:

- ▶ "X1 .. X4 / Channel B" are supplied by the U_S power
- "X5 .. X8 / Channel B" are supplied by the U_{AUX} power



Attention: For variants 0980 LSL 3010-121-0006-001 and 0980 LSL 3011-121-0006-001, the digital outputs of Channel B are supplied by the U_S power.

Output type	normally open, p-switching		
Nominal output voltage per channel Signal status "1" Signal status "0"	min. (U _S -1 V) or min. (U _L -1 V) or min. (U _{AUX} -1 V) depending on the device variant max. 2 V		
Max. output current per device	0980 XSL 3912-121 9 A (power supplied via U _L)		
	0980 XSL 3913-121	8 A (power supplied via U _{AUX})	
	0980 LSL 3x11-121	4 A (power supplied via U _S)	
	0980 LSL 3x10-121	2 A (power supplied via U _S)	
Max. output current per channel	0980 XSL 3912-121	2 A (power supplied via U _S)	
,0	0980 XSL 3913-121	X1 X4: 2 A (power supplied via U _S)	
		X5 X8: 2 A (power supplied via U _{AUX})	
	0980 LSL 3x11-121	0 A (no outputs on Ch. B)	
	0980 LSL 3x10-121	0 A (no outputs on Ch. B)	
Short-circuit/overload protected	yes/yes		
Behavior in case of short circuit or overload	deactivation with automatic power-on (parameterized)		
Number of digital outputs	0980 XSL 3912-121	8	
	0980 XSL 3913-121	8	
	0980 LSL 3x11-121	-	
	0980 LSL 3x10-121	-	
Status indicator	white LED per output		

⁴ For Class A devices: Max. 2.0 A per channel; for every port pair X1/X2, X3/X4, X5/X6, X7/X8 max. 6.5 A (for UL applications max. 5.0 A); for the whole port group X1 .. X8 max. 9.0 A in total (with derating).

⁵ For Class A/B devices: Max. 2.0 A per channel; for every port pair X1/X2, X3/X4, X5/X6, X7/X8 max. 6.5 A (for UL applications max. 5.0 A); for port group X5/X6/X7/X8 max. 5.0 A from U_{AUX}; for the whole port group X1 .. X8 max. 9.0 A in total (with derating).

Diagnostic indicator

red LED per channel

Table 62: I/O ports Ch. B (Pin 2) configured as digital outputs

14.7 LEDs

LED	Color	Description
U _L /U _{AUX}	Green	Auxiliary sensor/actuator voltage OK
		18 V (+/- 1 V) < U_L/U_{AUX} < 30 V (+/- 1 V)
	Red [*]	Auxiliary sensor/actuator voltage LOW
		$U_L/U_{AUX} < 18 V (+-1 V) \text{ or } U_L/U_{AUX} > 30 V (+-1 V)$
		* if "Report U_L/U_{AUX} supply voltage fault" is enabled.
	OFF	None of the above conditions.
Us	Green	System/sensor voltage OK
		$18 \text{ V} (+/-1 \text{ V}) \le U_{\text{S}} \le 30 \text{ V} (+/-1 \text{ V})$
	Red	System/sensor voltage LOW
		$U_{\rm S}$ < 18 V (+/- 1 V) or $U_{\rm S}$ > 30 V (+/- 1 V)
	Red flashing	Device performs a factory reset (position of rotary encoding switches: 9-7-9)
	OFF	None of the above conditions.
X1 X8 A	Green	IO-Link COM Mode: IO-Link communication exists.
	Green flashing	IO-Link COM Mode: No IO-Link communication.
	Yellow	Standard-I/O Mode: Status of digital input or
		output on C/Q (pin 4) line "on".
	OFF	None of the above conditions
X1 X8 B	White	Status of digital input or digital output on pin 2 line "on".
	Red	Short circuit on pin 4 and pin 2 line.
		/ All modes: Overload or short circuit on L+ (pin 1) line
		/ communication error
	OFF	None of the above conditions.
P1 Lnk/Act	Green	Ethernet connection to another subscriber exists. Link detected.
P2 Lnk/Act	Yellow flashing	Data exchange with another subscriber.
	OFF	No connection to another subscriber. No link, no data exchange.

LED	Color		Description	
BF	Red		Bus fault. No configuration, no or slow physical connection.	
	Red flashing at 2 Hz		Link exists but no communication link to the EtherCAT [®] controller.	
	OFF		EtherCAT $^{\textcircled{B}}$ controller has established an active connection to the device.	
DIA	Red		EtherCAT [®] module diagnostic alarm active.	
	Red flashing at 1 Hz		Watchdog time-out; fail safe mode is active.	
	Red flashing at 2 Hz, 3 sec		DCP signal service is initiated via the bus.	
	Red double flash		Firmware update	
	OFF		None of the above conditions.	
MS	Green		Device is ready for operation.	
	Green flashing		Device is ready but not configured yet.	
	Red		Serious error that cannot be resolved.	
	Red flashing		Minor error that can be resolved Example: An incorrect or contradictory configuration is classified as a minor error.	
	Flashing alternately:		The device is performing a self-test.	
	Red	Green		
	OFF		The device is switched off.	

LED	Color		Description
NS Green			Connected: The device has at least one connection.
	Green flas	shing	No connection: The device has no connection. IP address exists.
	Red		Duplicate IP address: The device has detected that the assigned IP address is already being used by another device.
	Red flashi	ing	Connection has exceeded time limit or connection interrupted.
	Flashing alternately	/:	The device is performing a self-test.
	Red	Green	
	OFF		The device is switched off or has not been assigned an IP address.

Table 63: Information on the LED colors

14.8 Data transfer times

The following tables give an overview of the internal data transfer times of the LioN-X IO-Link Master with a connected IO-Link Device as digital I/O extension (Belden article 0960 IOL 380-021 16DIO Hub with a minimum cycle time of 1 ms).

There are three measured data direction values for each use case:

- PLC to DO: Transfer of a changed PLC output data to IO-Link Device digital output.
- DI to PLC: Transfer of a changed digital input signal on IO-Link Device to PLC.
- Round-trip time (RTT): Transfer of a changed PLC output data to IO-Link Device digital output. The digital output is connected to an IO-Link Device digital input. Transfer of the changed digital input signal on IO-Link Device to PLC. RTT = [PLC to DO] + [DI to PLC].

The measured values are taken from the ethernet data transmission line. The values are therefore without PLC processing times and PLC cycle time.

The configurable digital input filter value on 0960 IOL 380-021 was set to "off" (0 ms).

For calculation of user specific data transfer and round-trip times of possible input filters, PLC processing and cycles times must be taken into calculation.

The measured values are valid for a maximum of 48 bytes of IO-Link data for the IO-Link Master in each direction (Input/Output).

Use case 1:

IO-Link Master configuration with enabled Web interface and *disabled* IIoT protocols

Data direction	Data transfer time in ms				
	Minimum	Average	Maximum		
PLC to DO	3.7	6.0	7.7		
DI to PLC	1.1	3.0	4.3		
RTT	6.1	8.9	11.1		

Use case 2:

IO-Link Master configuration with enabled Web interface and *enabled* IIoT protocols

Data direction	Data transfer time in ms			
	Minimum	Average	Maximum	
PLC to DO	7.7	10.0	13.4	
DI to PLC	3.3	4.4	5.6	
RTT	12.1	14.3	17.0	

15 Accessories

In order to get access to various types of accessories, please visit our Web page:

https://www.belden.com

16 References

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- 2. EtherCAT[®] Specification Part 6: Application Layer protocol specification, ETG.1000.6 V1.0.4, ETG 2017-09.
- 3. EtherCAT[®] Protocol Enhancements, ETG.1020 V1.2.0, ETG 2015-12.
- **4.** EtherCAT[®] Indicator and Labeling Specification, ETG.1300 V1.1.1, ETG 2015-07.
- **5.** EtherCAT[®] Slave Information Specification, ETG.2000 V1.0.10, ETG 2018-02.
- **6.** EtherCAT[®] Modular Device Profile Part 1: General MDP Device Model, ETG.5001.1 V0.9.0, ETG 2016-07.
- 7. EtherCAT[®] Modular Device Profile Part 6220: IO-Link Master, ETG.5001.6220 V1.0.5, ETG 2017-04.
- **8.** Protocol API EtherCAT[®] Slave V4.7.0, Hilscher Gesellschaft für Systemautomation mbH, DOC110909API10EN, Revision 10, 2017-10.
- **9.** IO-Link Interface and System Specification Version 1.1.2, Order No: 10.002, IO-Link Community 2013-07.